No.01

Oki Data CONFIDENTIAL

OKIPAGE 10e
LED Page Printer
Maintenance Manual

(ODA/OEL/INT)

[Rev. 4]

*1 : The first version of this manual was prepared and distributed on Oct. 22, 1999.

BOM		Use for		Certification Body	
Rev	Date	DCO No.	Contents	Design	Approval
4	2009-01-14	HG2-0006	Addition of “Warning”, etc.	Tomoyo Sugiyama	Yoshinori Fujisawa

Approval Yoshinori Fujisawa	Design Tomoyo Sugiyama	Name OKIPAGE 10e LED Page Printer Maintenance Manual
Check –		
Date 2009-01-14 *1	**Oki Data Corporation**	Drawing No. 41154001TH

Revision History Table

Rev.No.	Date	Corrected items			Person in charge
		No.	Page	Description of change	
1	1999-10-22			ISSUE	E5 Miyashita
2	1999-11-30	Table 8-1	188	Add No.50.	E5 Otake
3	2000-03-09				NP39 H Ono
4	2009-01-14		42,43, 70,137	Addition of “Warning”, etc.	EP5 Sugiyama

PREFACE

This Maintenance Manual describes the field maintenance methods for OKIPAGE 10e LED Page Printers.

This manual is written for use by the maintenance personnel. Please note that you should refer to the Printer Handbook and Printer Setup for the handling and operating methods of the equipment.

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1. CONFIGURATION

1.1 System Configuration

OKIPAGE 10e consists of control and engine blocks in the standard configuration, as shown in Figure 1-1.

In addition, the options marked with asterisk(*) are available.

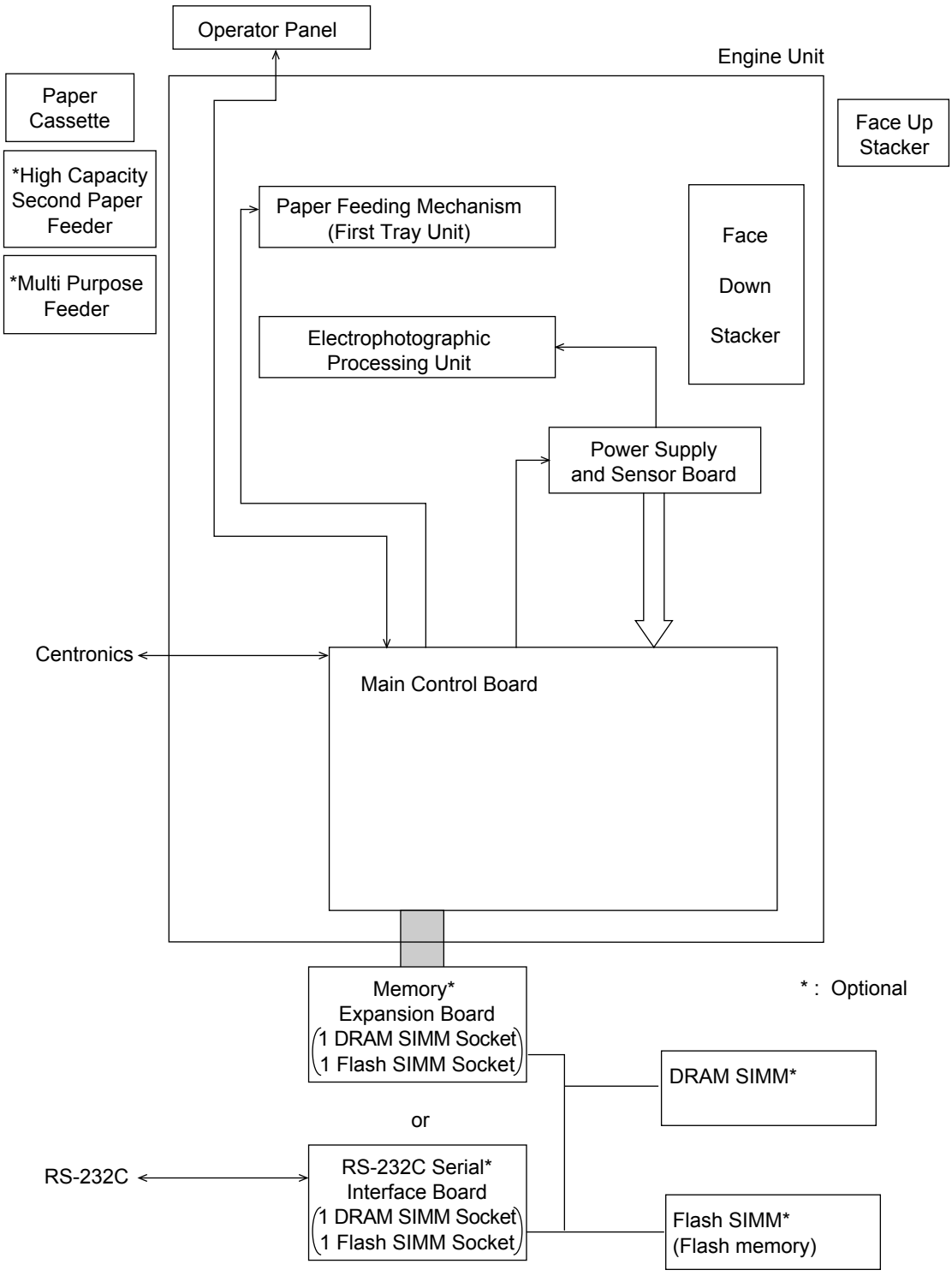

Operator Panel
Engine Unit
Paper Cassette
*High Capacity Second Paper Feeder
*Multi Purpose Feeder
Face Up Stacker
Paper Feeding Mechanism (First Tray Unit)
Face Down Stacker
Electrophotographic Processing Unit
Power Supply and Sensor Board
Centronics
Main Control Board
Memory* Expansion Board
(1 DRAM SIMM Socket
1 Flash SIMM Socket)
* : Optional
DRAM SIMM*
or
RS-232C
RS-232C Serial* Interface Board
(1 DRAM SIMM Socket
1 Flash SIMM Socket)
Flash SIMM* (Flash memory)

Figure 1-1

1.2 Printer Configuration

The printer unit consists of the following hardware components:

- Electrophotographic Processor
- Paper Feeder
- Controller
- Operator Panel
- Power Supply Unit

The printer unit configuration is shown in Figure 1-2.

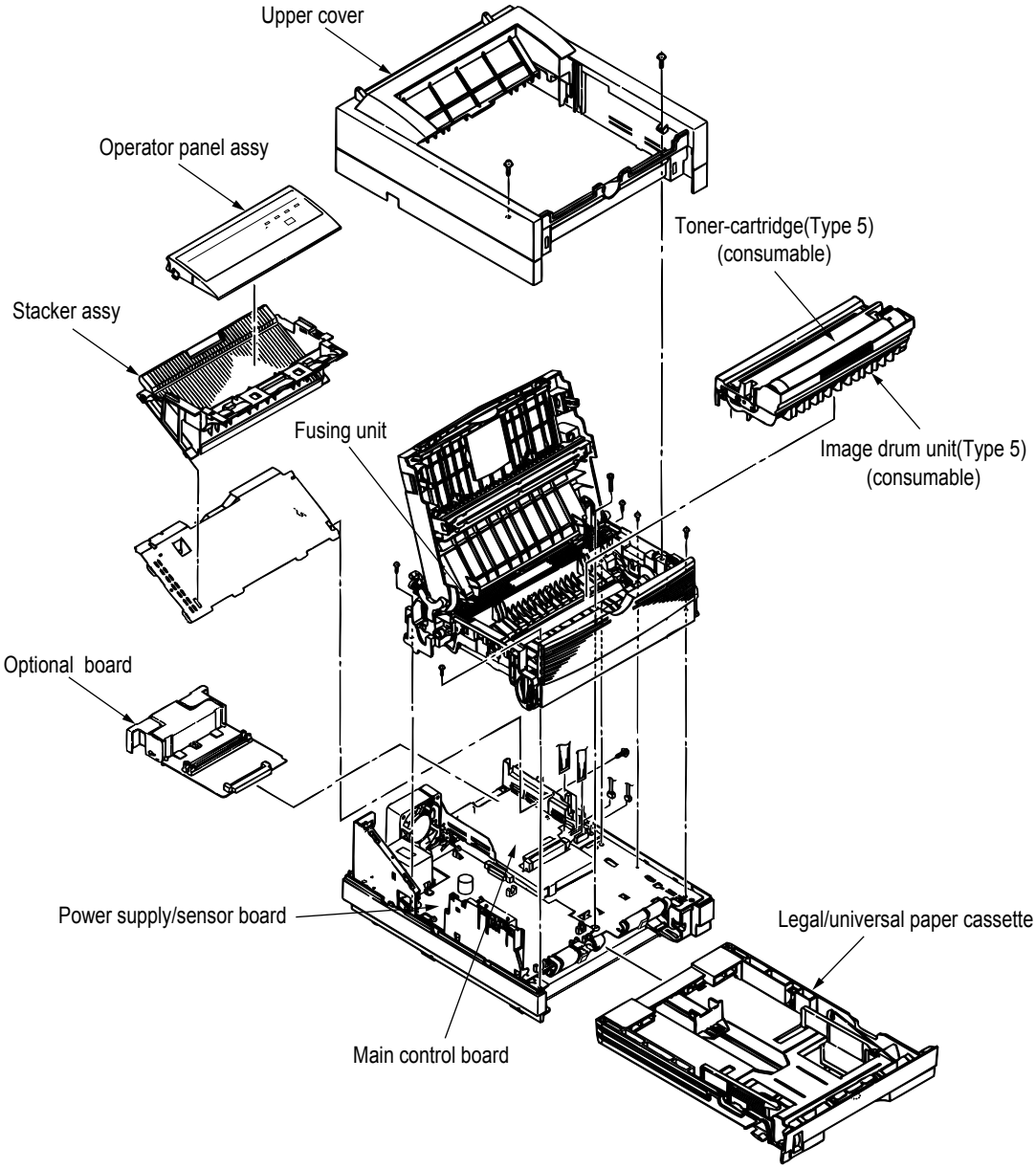
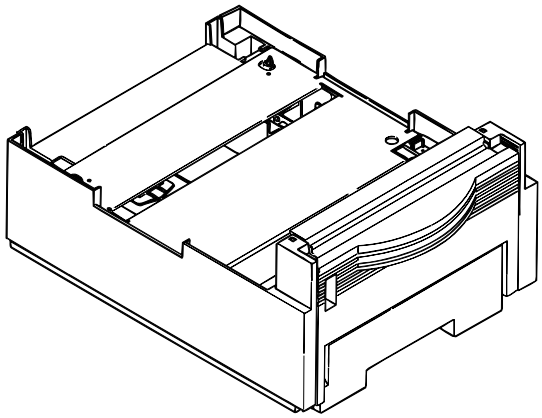


Figure 1-2

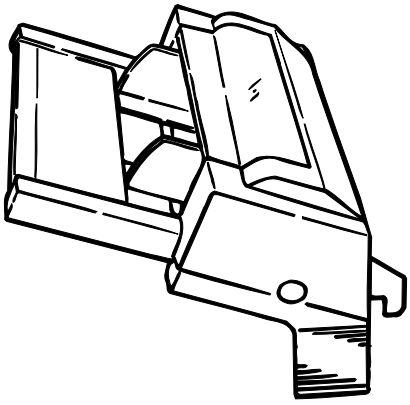
1.3 Optional Configuration

The options shown below are available for use with OKIPAGE 10e. These are available separately from the printer unit.

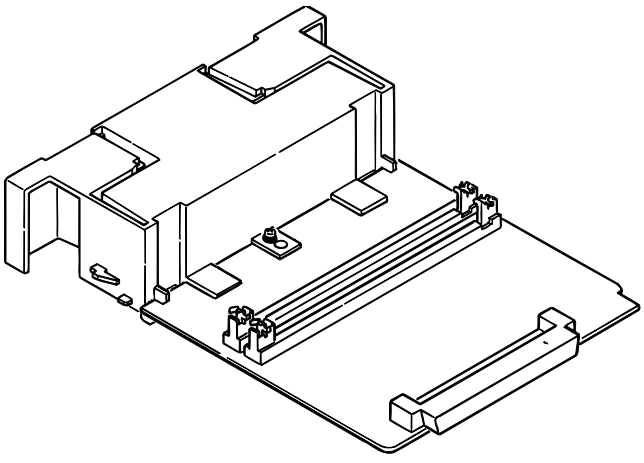
(1) High Capacity Second Paper Feeder



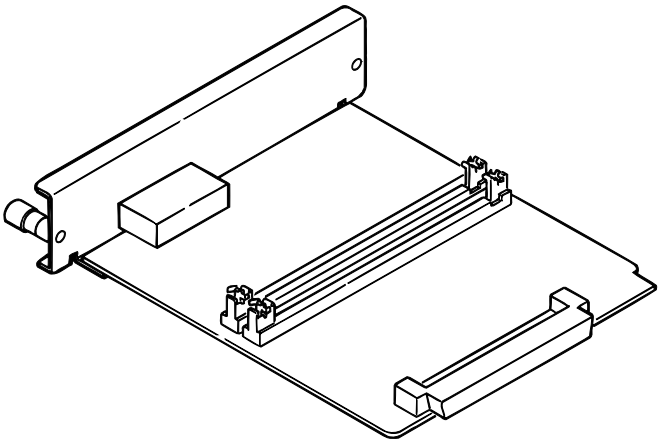
(2) Multi Purpose Feeder



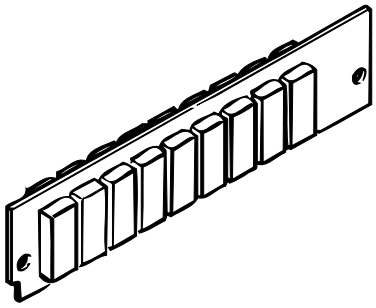
(3) 1MB Memory Expausion Board



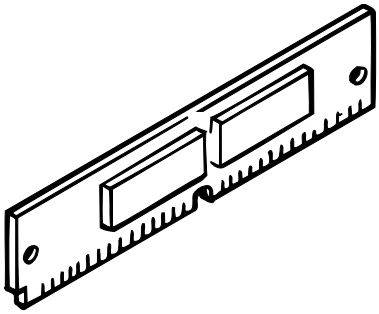
(4) RS-232C Serial Interface Board



(5) DRAM SIMM Memory
DRAM SIMM memory is available with memory of 2, 4, 8, 16 or 32MB. The access time of SIMM memories are 60ns, 70ns, 80ns, and 100ns.



(6) Flash SIMM
Flash SIMM is available with memory of 4MB and 8MB.



1.4 Specification

(1)	Type	Desktop
(2)	External dimensions	Height 7.9” (200 mm) Width 13.0” (330 mm) Depth 15.6” (395 mm)
(3)	Weight	Approx. 10 kg
(4)	Developing method Exposing method	Dry electrophotography LED stationary head
(5)	Paper used	<Type> • Standard paper – Xerox 4200 (20 lbs) • Application paper (manual face-up feed) – Label – Envelope – OHP paper (transparency) <Size> • Standard sizes – Letter – Legal* [*Without Multi Purpose Feeder (Option)] – Legal-13* – Executive – COM-10** [**manual feed and Multi Purpose Feeder (Option) only] – Monarch** – DL** – C5** – A4 – A5 – B5 (JIS) – A6 • Applicable sizes – Width: 3.87” to 8.5” (116 to 216 mm) – Length: 5.83” to 14” (148 to 355.6 mm) <Thickness> – Automatic feed: 16 to 28 lbs (60 to 135 g/m^2) – Manual feed: Label, OHP paper (transparency) Envelope (24 to 28lbs)
(6)	Printing speed	Continuous printing: 10 pages per minute with Letter size paper. [Except Second Paper Feeder (8.8PPM), Multi purpose Feeder (8.3ppm)] Warm-up time: 60 seconds typical at room temperature [68 F (20 C), AC 120/230 V]. First page print time: 12 seconds typical for the Letter size paper after warm-up.
(7)	Paper feeding method	Automatic feed or manual feed
(8)	Paper delivery method	Face down/face up
(9)	Resolution	300 x 300 dots/inch 300 x 1200 dots/inch

(10) Power input

120 VAC + 5.5%, -15%
230 VAC ± 10%

(11) Power consumption

Peak:	Approx. 460W
Typical operation:	Approx. 215W
Idle:	Approx. 61W
Power save mode:	Approx. 18W

(12) Temperature and humidity

	In operation	Power off mode	During Storage	Unit
Temperature	50-90 (10-32)	32-110 (0-43)	14-110 (–10-43)	˚F (˚C)
Humidity	20-80	10-90	10-90	%RH
Maximum wet bulb temperature	77 (25)	80.4 (26.8)	_____	˚F (˚C)
Minimum difference between wet and dry bulb temperatures	35.6 (2)	35.6 (2)	_____	˚F (˚C)

1. Storage conditions specified above apply to printers in packed condition.
2. Temperature and humidity must be in the range where no condensation occurs.

(13) Noise

During operation:	50 dB (A) or less
Standby:	38 dB (A) or less
Quiet mode:	Back ground level

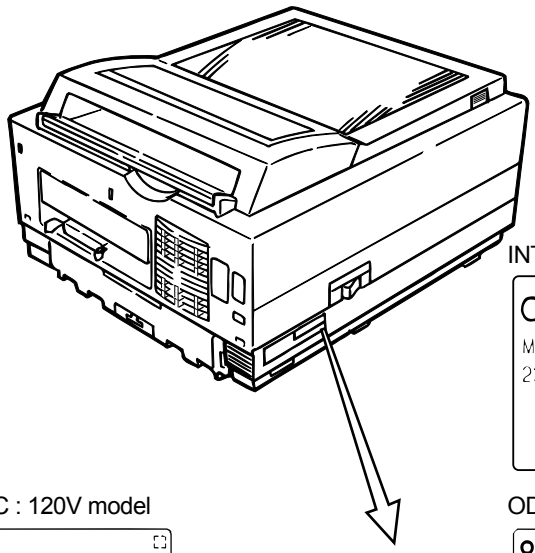
(14) Consumables

Toner cartridge kit	2,000 (5% duty)
Image drum cartridge	20,000 (at continuouts printing) 14,000 (3 page/job) without Power Save

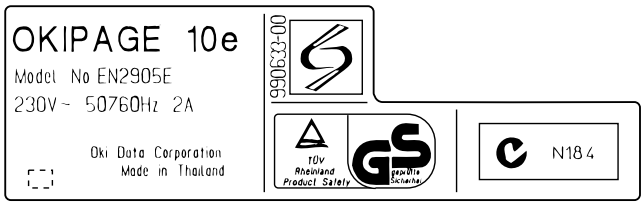
1.5 Safety Standards

1.5.1 Certification Label

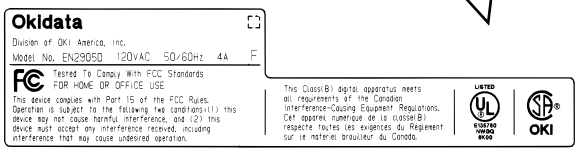
The safety certification label is affixed to the printer in the position described below.



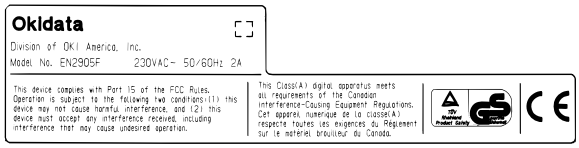
INT AC : 230V model



ODA AC : 120V model


Okidata
Division of OKI America, Inc.
Model No. EN2905D 120VAC 50/60Hz 4A F
Tested To Comply With FCC Standards
FOR HOME OR OFFICE USE
This device complies with Part 15 of the FCC Rules.
Operation is subject to the following two conditions:(1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.
This Class(B) digital apparatus meets all requirements of the Canadian Interference-Causing Equipment Regulations.
Cet appareil numerique de la classe(B) respecte toutes les exigences du Reglement sur le materiel brouilleur du Canada.
OKI

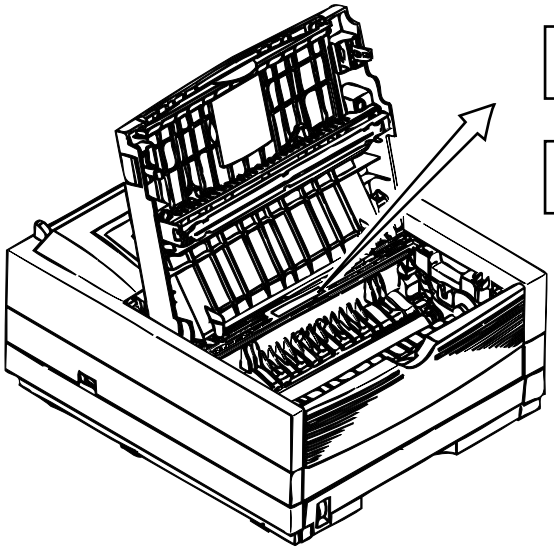
ODA AC : 230V model


Okidata
Division of OKI America, Inc.
Model No. EN2905F 230VAC~ 50/60Hz 2A
This device complies with Part 15 of the FCC Rules.
Operation is subject to the following two conditions:(1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.
This Class(A) digital apparatus meets all requirements of the Canadian Interference-Causing Equipment Regulations.
Cet appareil numerique de la classe(A) respecte toutes les exigences du Reglement sur le materiel brouilleur du Canada.
CE

1.5.2 Warning Label

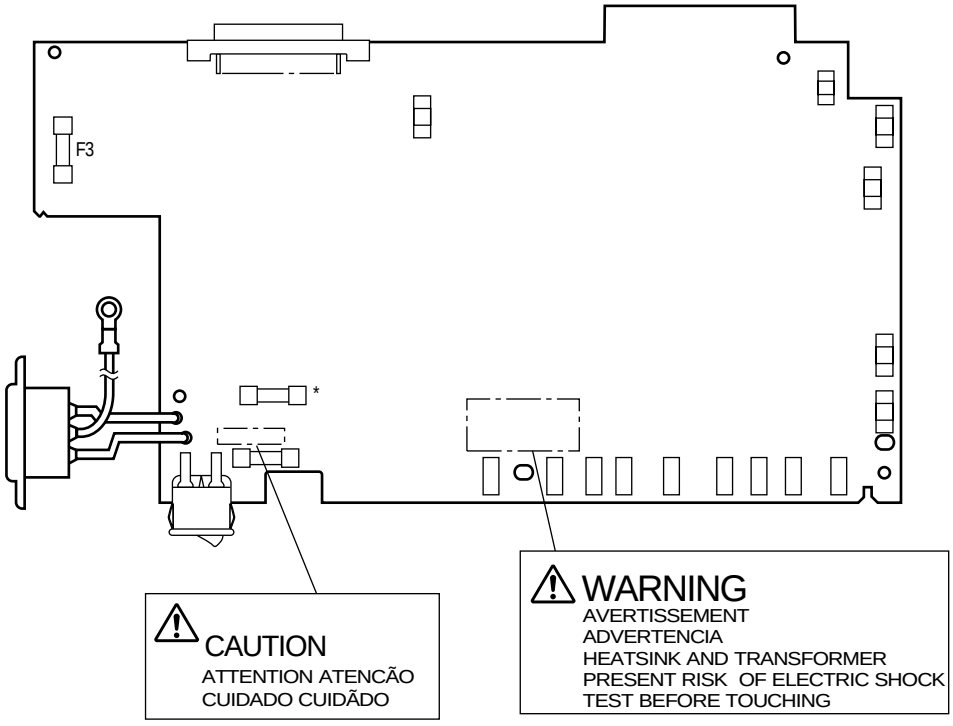
The warning labels are affixed to the sections which may cause bodily injury.

Follow the instructions on warning labels during maintenance.



1.5.3 Warning/Caution Marking

The following warning and caution markings are made on the power supply/sensor board.



* No fuse is mounted here for 200V series

ENGLISH
Heatsink and transformer core present risk of electric shock. Test before touching.
FRENCH
Le dissipateur thermique et le noyau du transformateur présentent des risques de choc électrique. Testez avant de manipuler.
SPANISH
Las disipadores de color el núcel del transformador pueden producir un choque eléctrico. Compruebe antes de tocar.
PORTUGUESE
O dissipador de calor e o núcleo do fransiormador apresentam risco de choque elétrico. Teste antes de focar.

ENGLISH
Circuits maybe live after fuses open.

FRENCH
Il se peut que les circuits soient sous tension une fois que les fusibles ont éfé rerirés.

SPANISH
Las circuitos pueden estar activos una vez que se hayan abierio los fusibles.

PORTUGUESE
Os circuitos podem estar energizados após os fusiveis se queimarem.

2. OPERATION DESCRIPTION

OKIPAGE 10e consists of a main control board, a power supply/sensor board, an operator panel, an electrophotographic process mechanism, and revision for illumination of LED head.

The main control board receives data via the host I/F, it then decodes, edits and stores the data in memory. After completing the editing of a single page of data, it references the font memory and generates bit image data, which is transferred to the LED head in one dot line units.

Through the electrophotographic process mechanism, the data is printed on the paper.

The operator panel is used for operations and status display.

OKIPAGE 10e block diagram is shown in Figure 2-1.

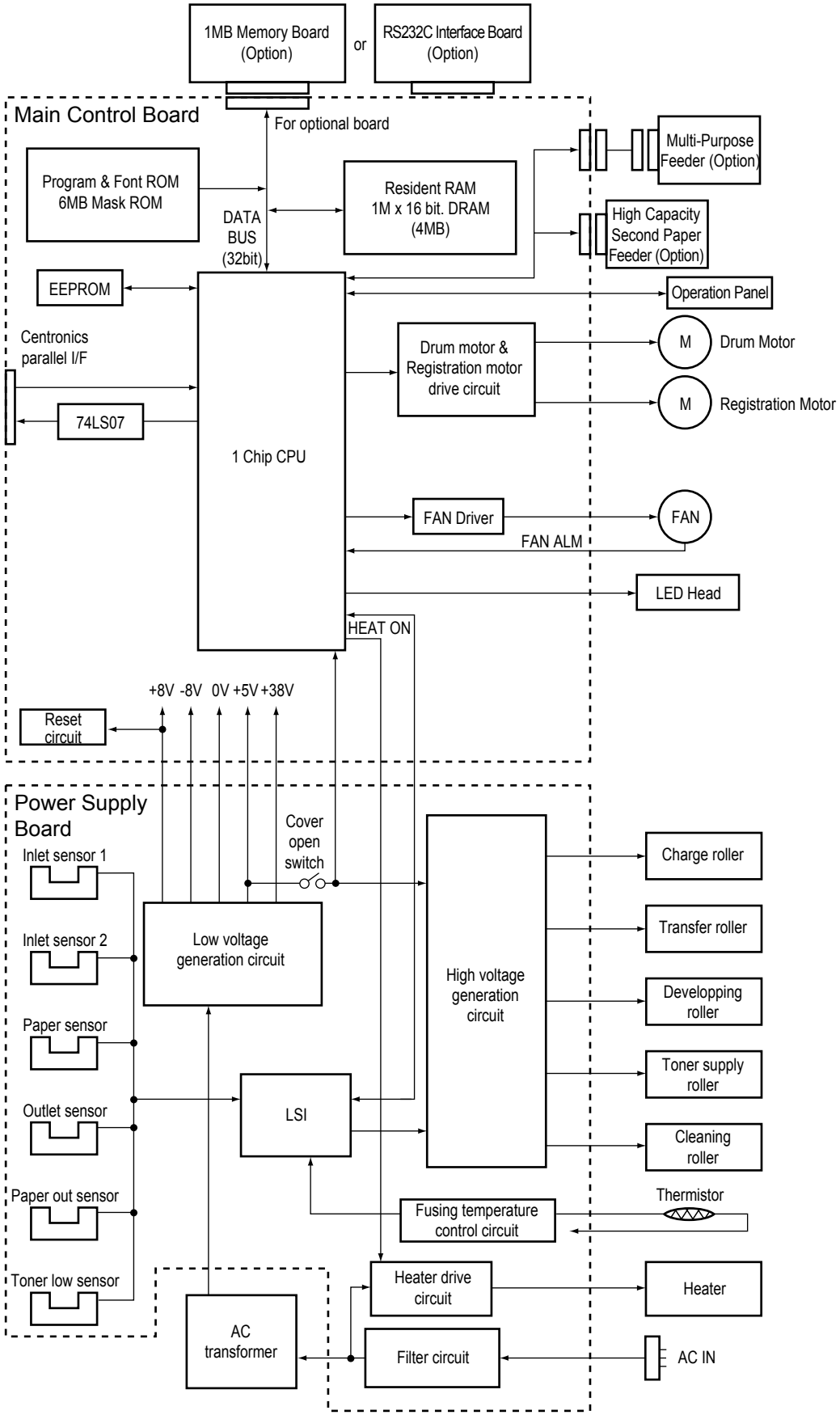


Figure 2-1 OKIPAGE 10e Block Diagram

2.1 Main Control Board

The main control board consists of a single chip CPU, two program/font ROMs, two DRAMs, an EEPROM, a host interface circuit, and a mechanism driving circuit.

(1) Single chip CPU

The single chip CPU is a custom CPU (32-bit internal bus, 32-bit external bus, 28.24-MHz clock, with input frequency from a 7.06-MHz clock) which incorporates the RISC CPU and its peripheral devices, and has the following functions:

Built-in device	Function
Chip select controller Bus controller DRAM controller	Control of ROM, DRAM and I/O device
DMA controller	Transfer of image data from DRAM to video output port
Parallel interface controller	Control of Centronics parallel interface
Serial interface controller	Control of RS-232C serial interface
Video output port LED STB output port	Control of LED head
Timer	Generation of various control timing Monitoring of paper running and paper size
Serial I/O port	Control of operator panel, EEPROM, and options
I/O port	Input and output of sensor and motor signals

(2) Program and Font ROMs

The Program and Font ROMs store the equipment program and various types of fonts. Mask ROM is used as Program and Font ROMs. The mounting locations of these Program and Font ROMs vary depending on the type of the ROMs.

(3) DRAM

The DRAM is a 4MB resident memory on the main control board that stores edited data, image data, DLL data and macro data.

(4) EEPROM

4Kbit Electrically Erasable PROM (EEPROM), is loaded with the following kinds of data:

- Menu data
- Various counter data (page counter, drum counter)
- Adjusting parameters (LED head drive time, print start position, paper feed length)

(5) Parallel Interface

Parallel data is received from a host system via parallel interface which conforms to the IEEE1284 specification.

2.2 Power Supply/Sensor Board

The power supply/sensor board consists of an AC filter circuit, a low voltage power supply circuit, a high voltage power supply circuit, heater drive circuit, and photosensors.

(1) Low Voltage Power Supply Circuit

This circuit generates the following voltages.

Output voltage	Use
+5 V	Logic circuit supply voltage and LED head supply voltage
+38 V	Motor and fan drive voltage and source voltage for high-voltage supply
+8 V	RS-232C line voltage
–8 V	RS-232C line voltage

(2) High Voltage Power Supply Circuit

This circuit generates the following voltages required for electrophotographic process from +5 V, according to the control sequence from the main control board. When cover open state is detected, +5 V supply is interrupted automatically to stop the supply of all high-voltage outputs.

Output	Voltage	Use	Remarks
CH	-1.3 KV	Voltage applied to charging roller	
DB	-265 V/+300 V	Voltage applied to developing roller	
SB	-500 V/ 0 V	Voltage applied to toner supply roller	
TR	+500 V to +3.5 KV/-1100 V	Voltage applied to transfer roller	Variable
CB	+400 V/-1350 V	Voltage applied to cleaning roller	

(3) Photosensor

The photosensor mounted on this power supply/sensor board monitors the status of paper being fed through the printer during printing.

The sensor layout diagram is shown in Figure 2-2.

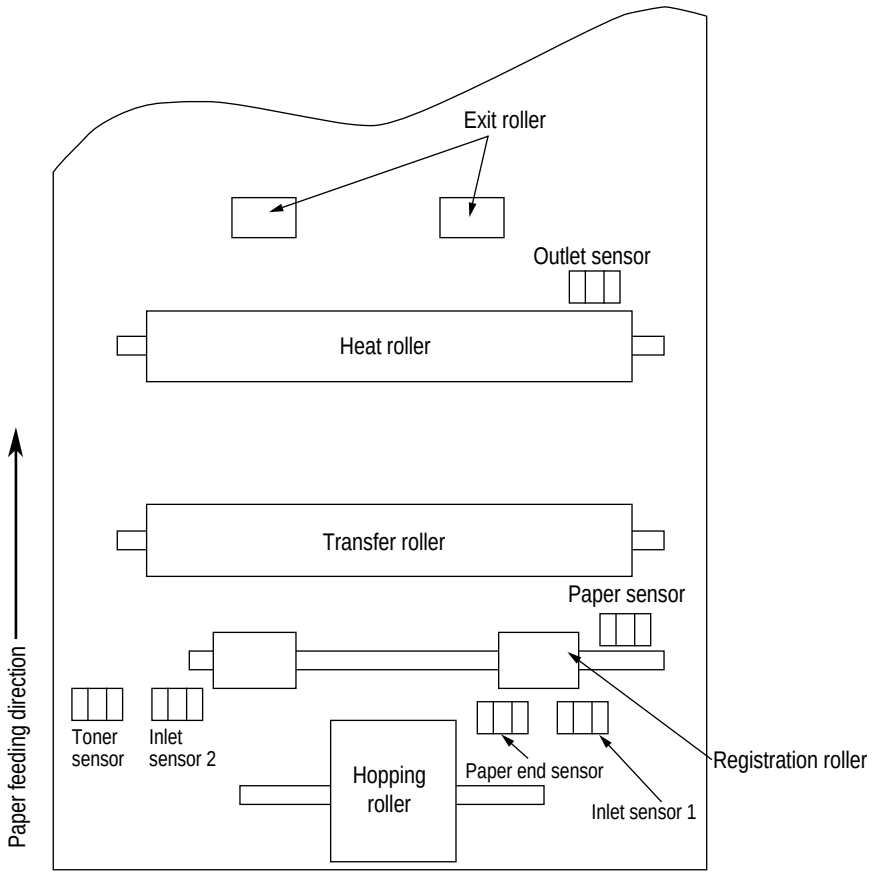


Figure 2-2

Sensor	Function	Sensing state
Inlet sensor 1	Detects the leading part of the paper and gives the monitor timing for switching from hopping operation to feeding operation. Monitors paper feeding situation and paper size based on the paper arrival time and running time.	ON: Paper exists. OFF: No paper exists.
Intel sensor 2	Detects the paper width.	ON: A4 or larger OFF: Smaller than A4
Paper sensor	Detects the leading portion of the paper. Monitors the paper feeding situation.	ON: Paper exists. OFF: No paper exists.
Outlet sensor	Monitors the paper feeding and size according to the time of arrival to and leaving past the sensor.	ON: Paper exists. OFF: No paper exists.
Paper end sensor	Detects the end of the paper.	ON: Paper exists. OFF: No paper exists.
Toner low sensor	Detects the lack of toner.	- - - - -

2.3 Electrophotographic Process

2.3.1 Electrophotographic Process Mechanism

This mechanism actuates the printing of image data supplied by the main control board on the paper by electrophotographic process.

The layout of the electrophotographic process mechanism is shown in Figure 2-3.

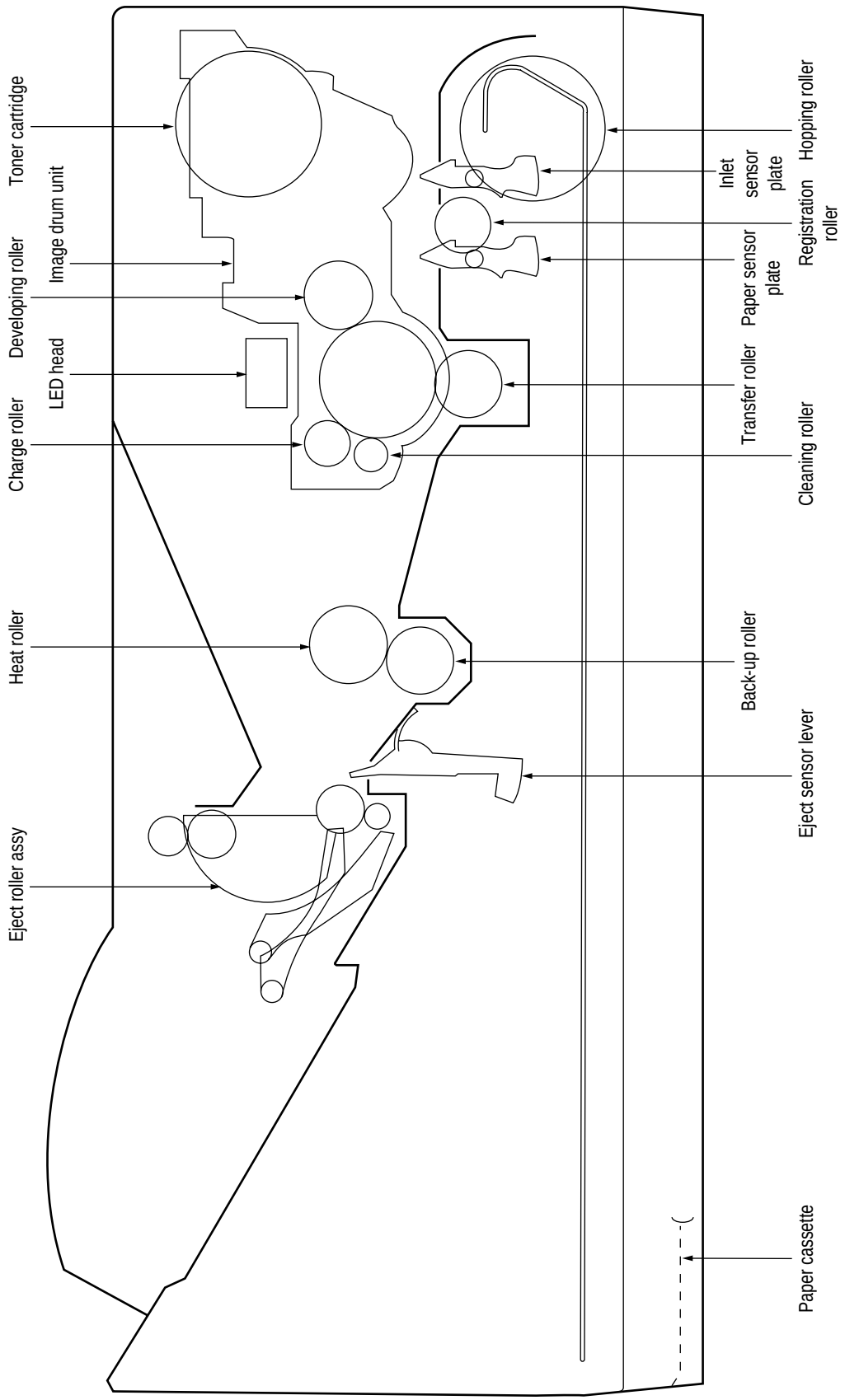

Toner cartridge
Image drum unit
Developing roller
LED head
Charge roller
Heat roller
Eject roller assy
Hopping roller
Inlet sensor plate
Registration roller
Paper sensor plate
Transfer roller
Cleaning roller
Back-up roller
Eject sensor lever
Paper cassette

Figure 2-3

(1) Image Drum Unit

The image drum unit consists of a sensitive drum, a charger, and a developer. The unit forms a toner image on the sensitive drum, using a electrostatic latent image formed by the LED head.

(2) Registration Motor

The registration motor is a pulse motor of 48 steps/rotation with two-phase excitement by the signal from the main control board. It drives the hopping and registration rollers via two one-way clutches according to the direction of rotation.

(3) Main (Drum) Motor

The main or drum motor is a pulse motor of 48 steps/rotation with two-phase excitement by the signal from the main control board and is the main motor of this mechanism.

(4) LED Head

Image data for each dot line from the main control board is received by the shift register and latch register. The 2496 LED's are driven to radiate the image data on the image drum.

(5) Fuser

The fuser consists of a heater, a heat roller, a thermistor and a thermostat.

The AC voltage from the power supply/sensor board is applied to the heater controlled by the HEATON signal from the main control board. This AC voltage heats the heater. The main control board monitors the heat roller temperature via the thermistor, and regulates the heater roller to keep it at a designated temperature in the menu, depending on the thickness of the paper (tray 1&2: light=165°C, medium light=170°C, medium=175°C, medium heavy and heavy=195°C; manual feeding and power envelope feeder: light=175°C, medium light=180°C, medium=185°C, medium heavy=190°C, heavy=195°C, transparency = 160°C) by connecting or disconnecting the AC voltage supply to the heater.

When an abnormal rise of the heater roller temperature takes place, the thermostat of the heater voltage supply circuit becomes active and forcibly cuts the AC voltage supply.

The temperature setting of the fuser can be changed through operator panel setting.

2.3.2 Electrophotographic Process

The electrophotographic processing is outlined below. The electrophotographic printing process is shown in Figure 2-4.

① Charging

The surface of the image drum is charged uniformly with a negative charge by applying the negative voltage to the charge roller.

② Exposure

Light emitted from the LED head irradiates the negatively charged surface of the image drum. The surface potential of the irradiated portion of the image drum surface becomes lower, forming the electrostatic latent image associated with the print image.

③ Developing and toner recovery

When the negatively charged toner is brought into contact with the image drum, it is attracted to the electrostatic latent image by static electricity, making the image visible.

At the same time, the residual toner on the image drum is attracted to the developing roller by static electricity.

④ Transfer

When paper is placed over the image drum surface, the positive charge which is opposite in polarity to that of the toner, is applied to the reverse side of the paper by the transfer roller. The toner is attracted by the positive charge and is transferred onto the paper. This results in the transfer of the toner image formed on the image drum onto the paper.

⑤ Temporary cleaning

Residual toner which remains on the image drum without being transferred is evened out by the cleaning roller and is temporarily attracted to the cleaning roller by static electricity.

⑥ Fusing

The toner image transferred onto the paper is fused to the paper by heat and pressure.

An electrophotographic process timing chart is shown in Figure 2-5.

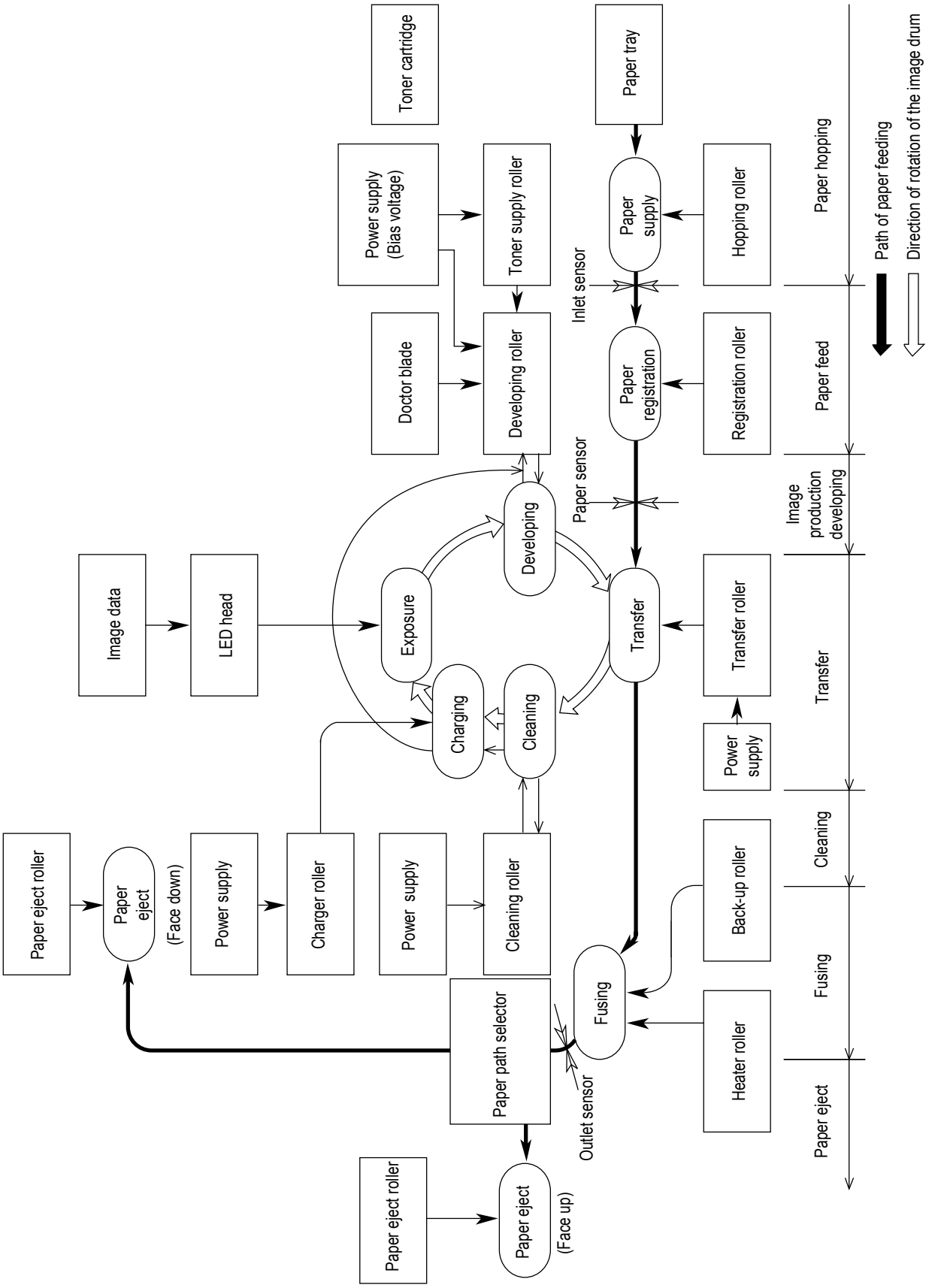

Toner cartridge
Paper tray
Power supply (Bias voltage)
Toner supply roller
Paper supply
Hopping roller
Paper hopping
Inlet sensor
Doctor blade
Developing roller
Paper registration
Registration roller
Paper feed
Path of paper feeding
Direction of rotation of the image drum
Paper sensor
Image production developing
Image data
LED head
Exposure
Developing
Transfer
Transfer roller
Charging
Cleaning
Power supply
Transfer
Paper eject roller
Paper eject
(Face down)
Power supply
Charger roller
Power supply
Cleaning roller
Back-up roller
Cleaning
Paper path selector
Fusing
Heater roller
Fusing
Outlet sensor
Paper eject roller
Paper eject
(Face up)
Paper eject

Figure 2-4

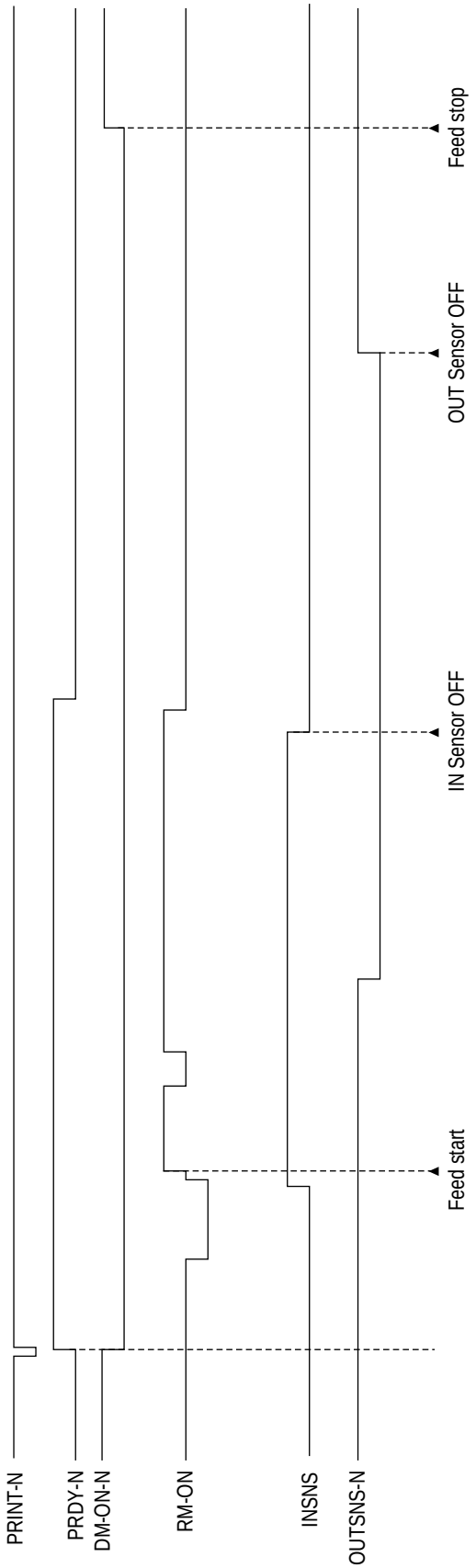
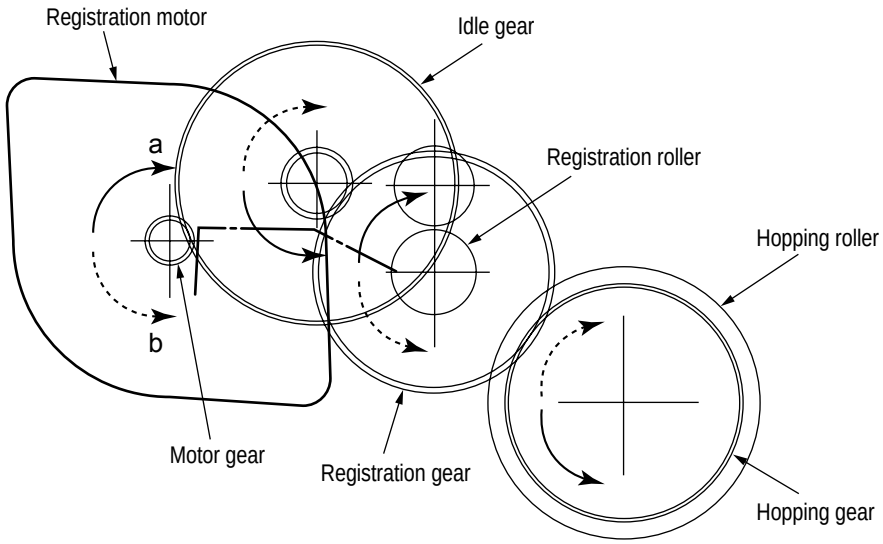

PRINT-N
PRDY-N
DM-ON-N
RM-ON
INSNS
OUTSNS-N
Feed start
IN Sensor OFF
OUT Sensor OFF
Feed stop

Figure 2-5

2.3.3 Process Operation Descriptions

(1) Hopping and Feeding

Hopping and feeding motions are actuated by a single registration motor in the mechanism as shown below:

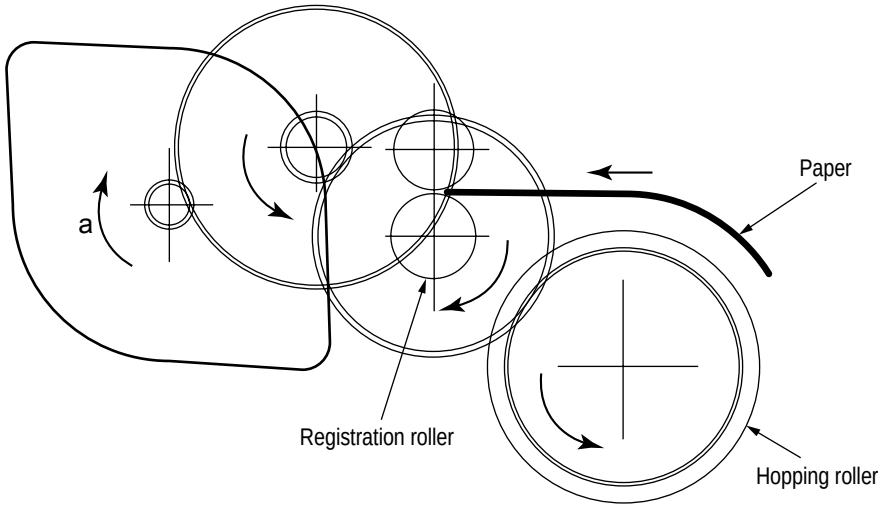


The registration motor turning in direction "a" drives the hopping roller. The registration motor turning in direction "b" drives the registration roller. The registration and hopping gears have one-way bearing, so turning any of these gears in the reverse direction will not transmit the motion to the corresponding roller.

(a) Hopping

① For hopping, the registration motor turns in direction "a" (clockwise direction) and drives the hopping roller to advance the paper until the inlet sensor turns on (in this case, the registration gear also turns, but the registration roller is prevented from turning by the one-way bearing).

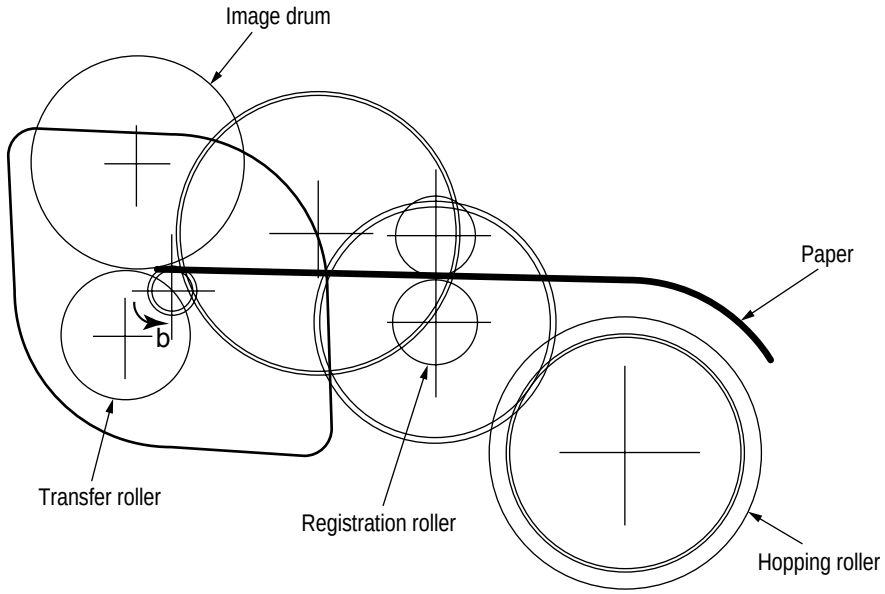
② After inlet sensor is turned on by the paper advance, the paper is further advanced to a predetermined distance until the paper hits the registration roller (the skew of the paper can thus be corrected).



(b) Feeding

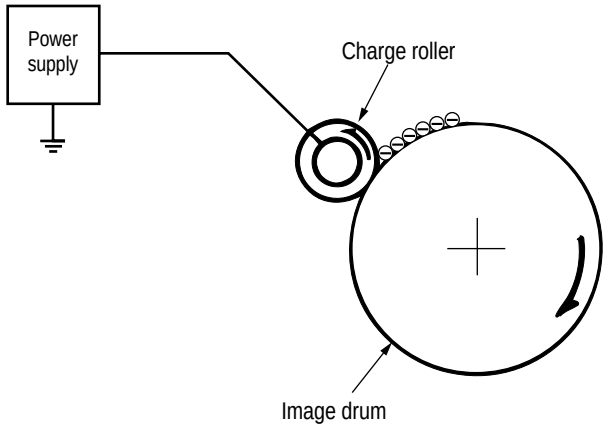
① When hopping is completed, the registration motor turning in direction "b" (counter-clockwise direction) drives the registration roller to advance the paper (in this case, the hopping gear also turns, but the hopping roller is prevented from turning by the one-way bearing).

② The paper is further advanced in synchronization with the print data.

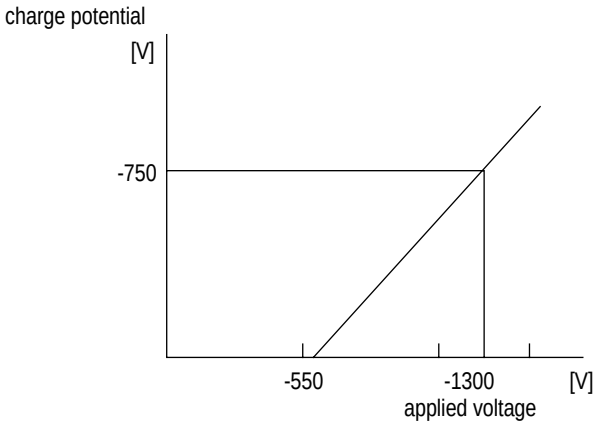


(2) Charging

Charging is actuated by the application of the DC voltage to the charge roller that is in contact with the image drum surface.

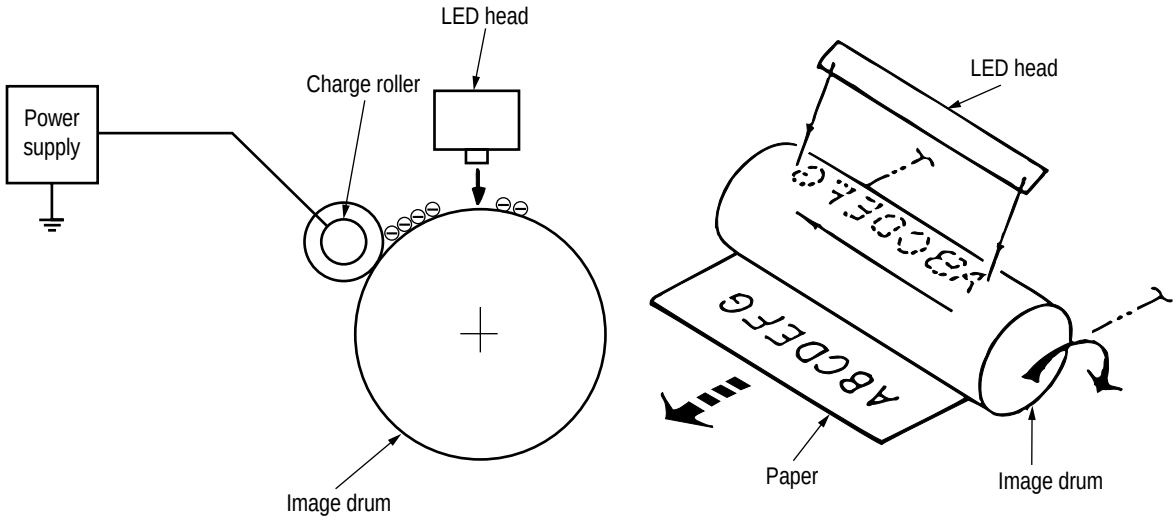


The charge roller is composed of two layers, a conductive layer and a surface protective layer, both having elasticity to secure good contact with the image drum. When the DC voltage applied by the power supply exceeds the threshold value, charging begins. The applied voltage is proportional to the charge potential, with offset of approximately –550V.

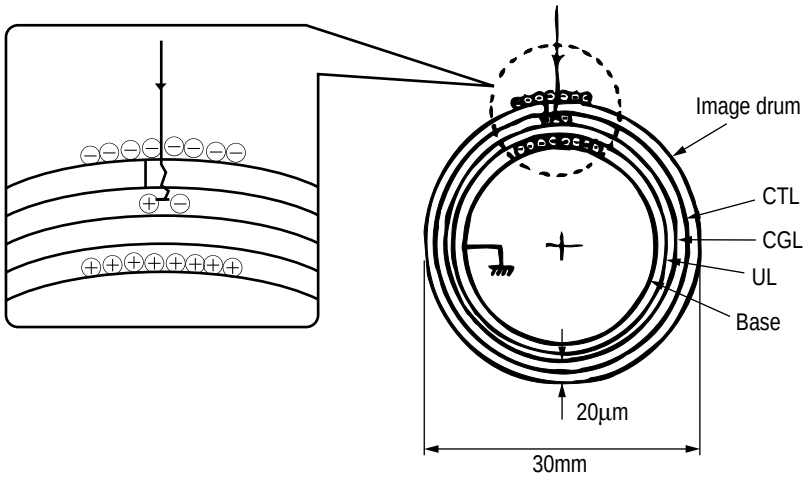


(3) Exposure

Light emitted by the LED head irradiates the image drum surface with a negative charge. The surface potential of the irradiated portion of the image drum drops, forming an electrostatic latent image associated with the image signal.



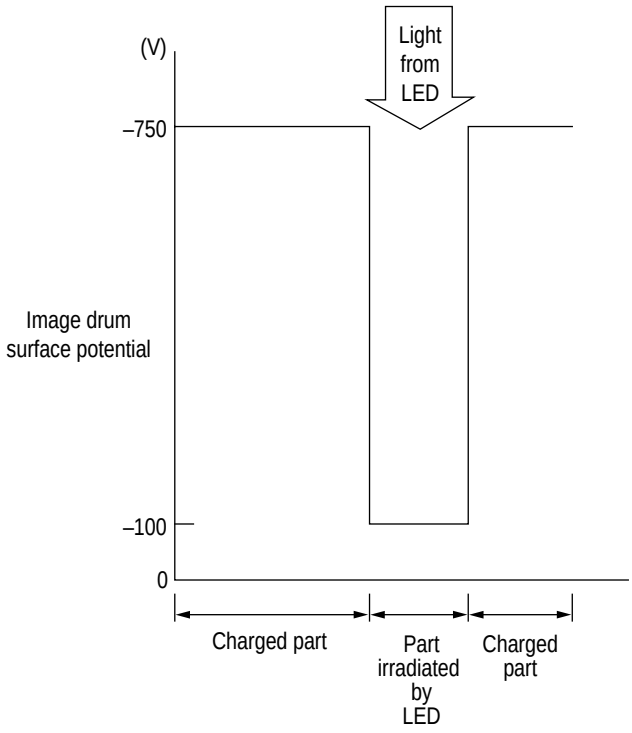
The image drum is coated with an underlayer (UL), a carrier generation layer (CGL), and carrier transfer layer (CTL) on aluminum base. The organic photo conductor layer (OPC), comprising CTL and CGL, is about 20 μm thick.



The image roller surface is charged to about –750 V by the contact charge of the charge roller.

When the light from the LED head irradiates the image drum surface, the light energy generates positive and negative carriers in the CGL. The positive carriers are moved to the CTL by an electrical field acting on the image drum. Likewise, the negative carriers flow into the aluminum layer (ground).

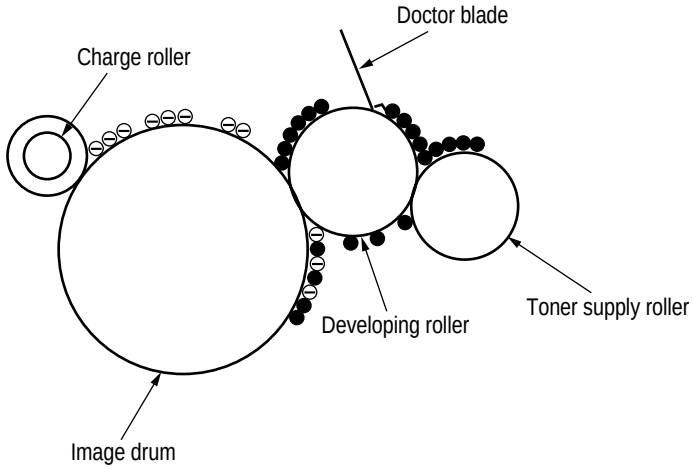
The positive carriers moved to the CTL combine with the negative charges on the image drum surface accumulated by the contact charge of the charge roller, lowering the potential on the image drum surface. The resultant drop in the potential of the irradiated portion of the image drum surface forms an electrostatic latent image on it. The irradiated portion of the image drum surface is kept to about –100 V.



(4) Developing

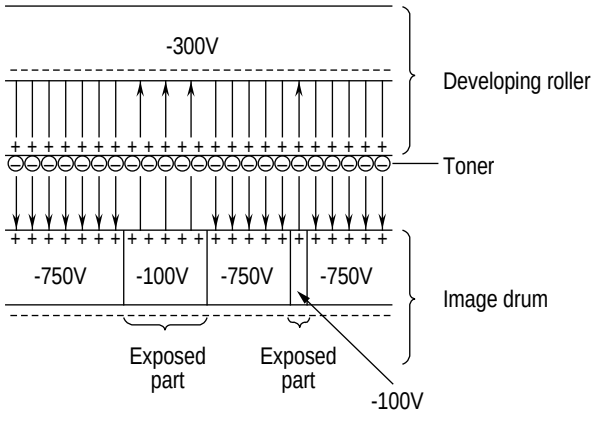
Toner is attracted to the electrostatic latent image on the image drum surface, converting it into a visible toner image. Developing takes place through the contact between the image drum and the developing roller.

① As the toner supply roller rotates while rubbing on the developing roller, a friction charge is generated between the developing roller and the toner, allowing the toner to be attracted to the developing roller (the developing roller surface is charged positive and the toner, negative).



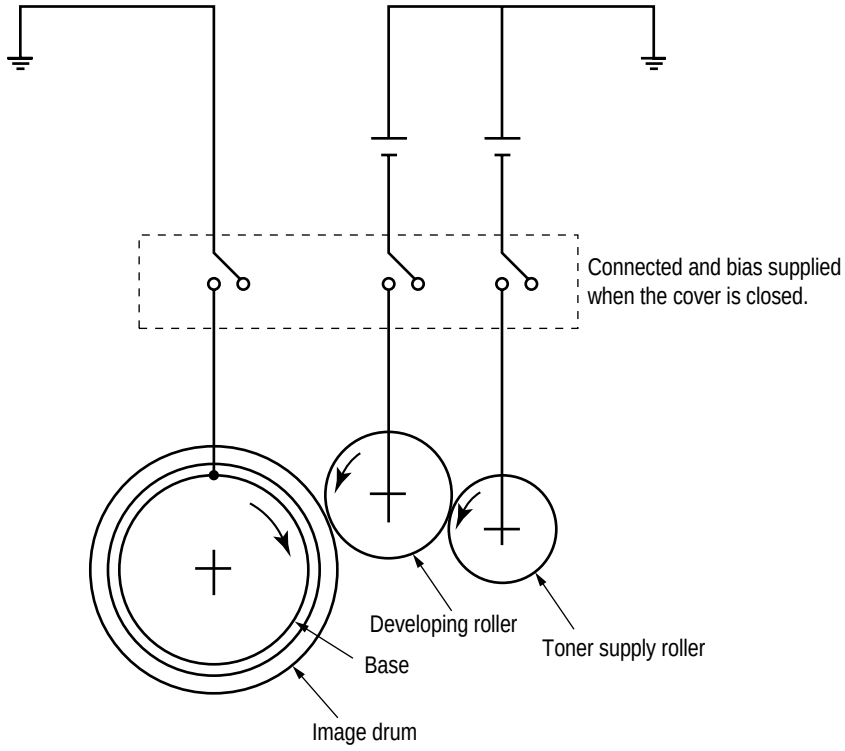
② The toner attracted to the developing roller is scraped off by the doctor blade, forming a thin coat of toner on the developing roller surface.

③ Toner is attracted to the exposed portion (low-potential part) of the image drum at the contact of the image drum and the developing roller, making the electrostatic latent image visible.



An illustration of activities at the contact point of the image drum surface and the developing roller (arrow marks denote the direction of the electrical field).

Note: The bias voltage required during the developing process is supplied to the toner supply roller and the developing roller, as shown below. –500 VDC is supplied to the toner supply roller, –265 VDC to the developing roller.

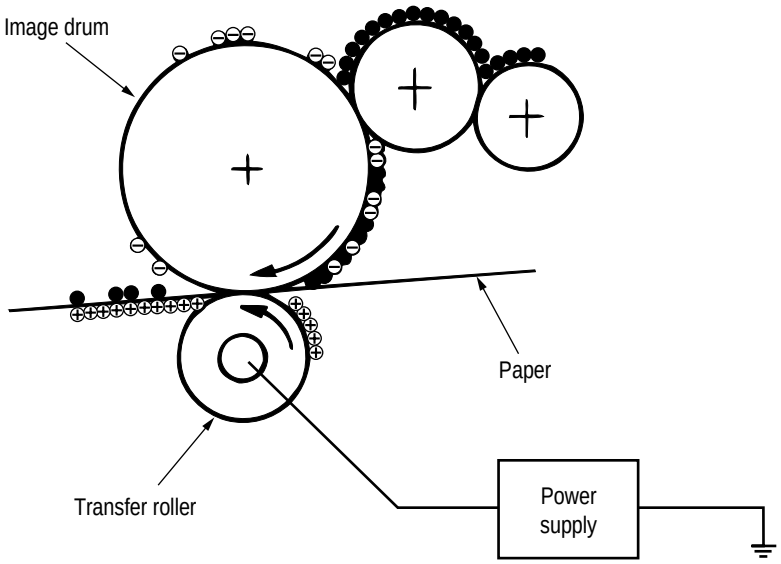


(5) Transfer

The transfer roller is composed of conductive sponge material, and is designed to get the image drum surface and the paper in a close contact.

Paper is placed over the image drum surface, and the positive charge, opposite in polarity to that of the toner, is applied to the paper from the reverse side.

The application of a high positive voltage from the power supply to the transfer roller causes the positive charge inducement on the transfer roller surface, transferring the charge to the paper as it contacts the transfer roller. The toner with negative charge is attracted to the image drum surface, and it is transferred to the upper side of the paper due to the positive charge on the reverse side of the paper.

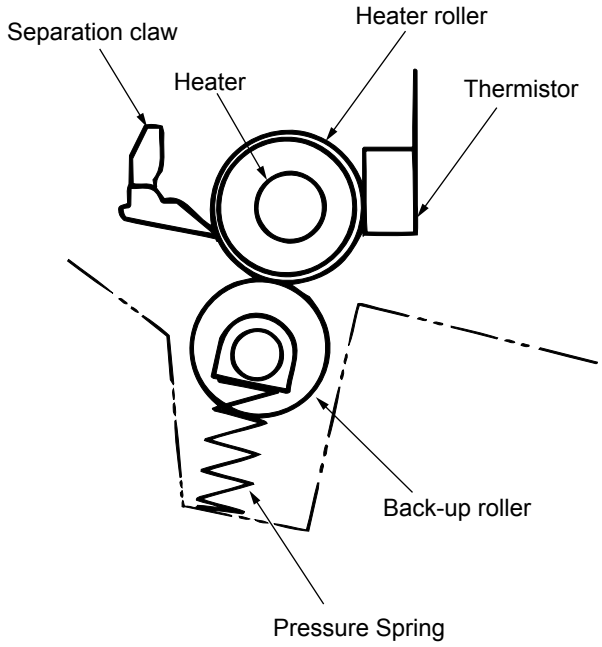


(6) Fusing

When the transfer is completed, the toner image is fused to the paper by heat and pressure as the paper with unfused toner image passes between the heater roller and the back-up roller. The heater roller with Teflon coating incorporates a 400W heater (Halogen lamp), which generates heat.

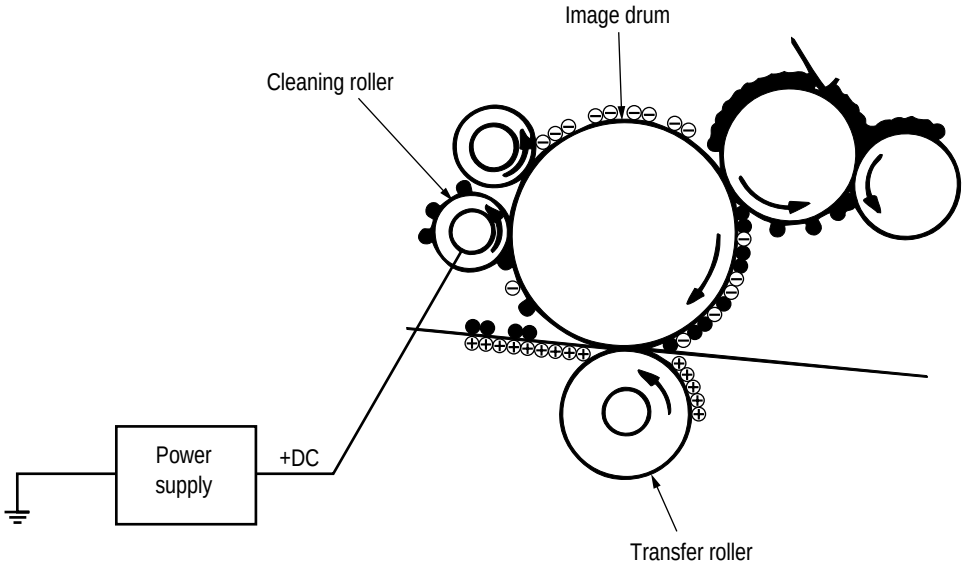
A thermistor which is in contact with the heater roller regulates the temperature of the heater roller to a designated temperature in the menu, depending on the thickness of the paper (tray 1&2: light=165°C, medium light=170°C, medium=175°C, medium heavy and heavy=195°C/ manual feeding and power envelope feeder: light=175°C, medium light=180°C, medium=185°C, midium heavy=190°C, heavy=195°C, transparency = 160°C). A safety thermostat cuts voltage supply to the heater off by opening the thermostat in the event of abnormal temperature rises.

The back-up roller is held under a pressure of 3.76 kg applied by the pressure spring on each side.



(7) Cleaning

When the transfer is completed, the residual toner left on the image drum is attracted to the cleaning roller temporarily by static electricity, and the image drum surface is cleaned.



(8) Cleaning of rollers

The charge, transfer and cleaning rollers are cleaned for the following cases:

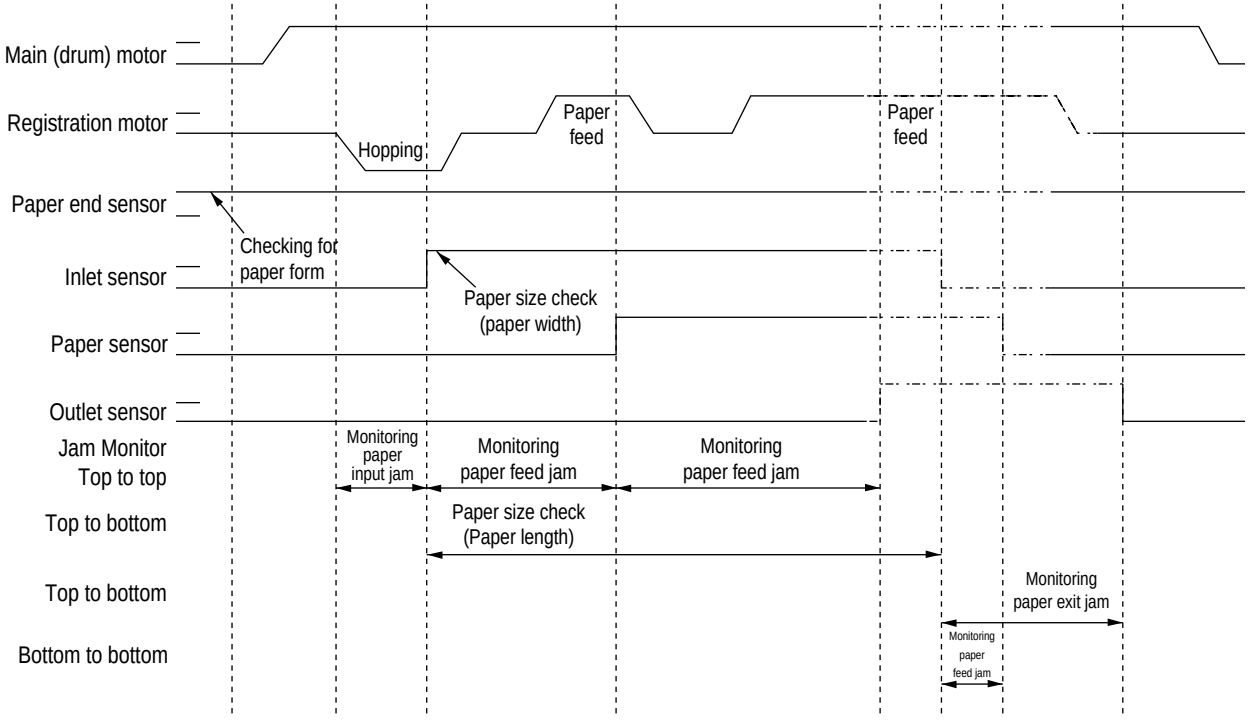
- Warming up when the power is turned on.
- Warming up after the opening and closing of the cover.
- When the number of sheets accumulated reaches 10 or more, and the printout operation ends.

Changes in bias voltage applied to each roller move the attaching toner off the roller to the image drum and return it to the developer.

2.4 Paper Jam Detection

The paper jam detection function monitors the paper condition when the power is turned on and during printing. When any of the following conditions arises, this function interrupts the printing process. If any of the following errors is encountered, printing can be recovered by removing the jammed paper (by opening the upper cover, removing the jammed paper and closing the upper cover).

Error	Cause of error
Paper input jam	• The paper is in contact with the inlet sensor when the power is turned on. • After hopping operation is attempted three times, the leading edge of the paper does not reach the inlet sensor.
Paper feed jam	• The paper is in contact with the paper sensor when the power is turned on. • The leading edge of the paper does not reach the paper sensor within a predetermined feeding distance since the paper has reached the inlet sensor. • The trailing edge of the paper does not pass over the paper sensor within a predetermined feeding distance after the same has passed over the inlet sensor. • The leading edge of paper does not reach the outlet sensor within a predetermined feeding distance after the paper has reached the paper sensor.
Paper exit jam	• The paper is in contact with the outlet sensor when the power is turned on. • The paper does not pass over the outlet sensor within a predetermined feeding distance after the leading edge of the paper has reached the outlet sensor. • The paper size check for manual feeding finds that the paper size is free size.
Paper size error	• The size of the paper is monitored by the inlet sensor 1. The paper is not detected by the inlet sensor 1 within predetermined feeding distance. • The inlet sensor 2 detects that the size of the loaded paper is A4 or larger, or smaller than A4. The detected paper size differs from the paper size set by command or menu. • The paper size check for manual feeding finds that the paper size is free size.



Paper Feed Timing Chart

Paper Feed Check List

Type of error	Monitor			Standard value	Error	
					Plus	Minus
Paper feed error	Hopping start	to	In sensor on	72.0	36.0	–
Paper feed jam	In sensor on	to	Write sensor on	20.0	22.0	–
Paper feed jam	Write sensor on	to	Out sensor on	140.5	25.0	–
Paper size error	In sensor on	to	Out sensor on	Depends on the paper length	45.0	45.0
Paper exit jam	Out sensor on	to	Out sensor off	Depends on the paper length	45.0	45.0
Paper feed jam	In sensor off	to	Write sensor Off	22.2	22.0	–

Unit : mm

Note: Hyphen "-" in the table represents "not checked."

Paper Length List

Type	Paper length	Check range	
		Min	Max
A4	297.0	252.0	342.0
A5	210.0	165.0	255.0
B5	257.0	212.0	302.0
LETTER	279.4	234.4	324.4
LEGAL 13	330.2	285.2	375.2
LEGAL 14	355.6	310.6	400.6
EXEC	266.7	221.7	311.7
A6	148.0	103.0	193.0
Monarch	190.5	145.5	235.5
COM-9	225.4	180.4	270.4
COM-10	241.3	196.3	286.3
DL	220.0	175.0	265.0
C5	229.0	184.0	274.0
Free	110.1~355.6	65.0	400.6

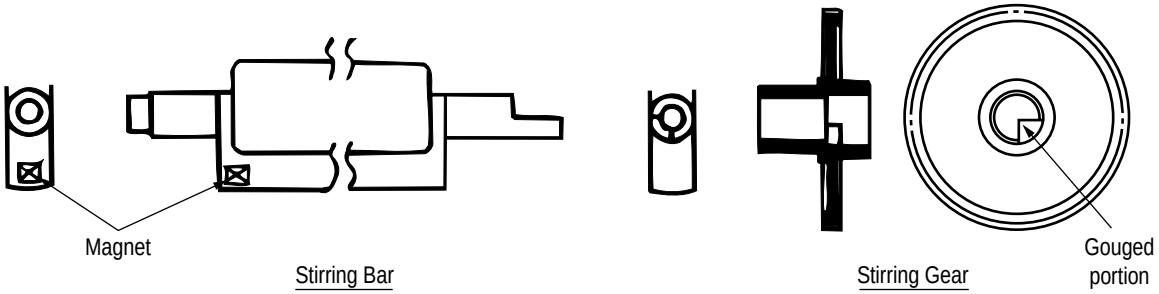
Unit : mm

2.5 Cover Open

When the stacker cover is opened, the cover open microswitch on the power supply/sensor board is turned off to cut +5V supply to the high voltage power supply circuit. This results in the interruption of all high-voltage outputs. At the same time, the CVOPN signal is sent to the main control board to notify that the microswitch is off, and the main control board carries out the cover open process.

2.6 Toner Low Detection

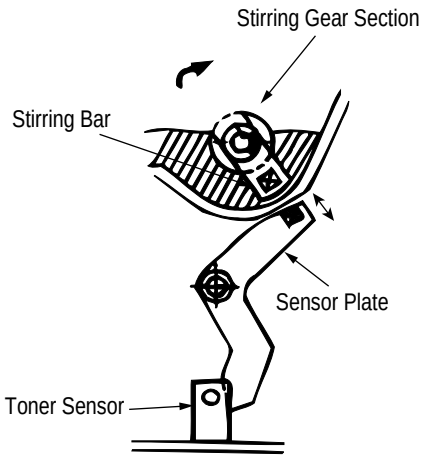
- Device
  The Toner Low Detection device consists of a stirring gear which rotates at a constant rate, a stirring bar and a magnet on the stirring bar. The stirring bar rotation is driven by the link to the gouged portion in the stirring gear.



- Operation
  Toner Low is detected by monitoring the time interval of the encounter of the magnet set on the sensor plate and the magnet on the stirring bar.

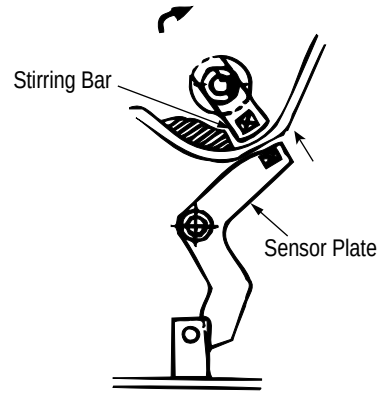
Operation during Toner Full state

- The stirring bar rotates due to the mechanical transmission of energy originating from the interlocking with the stirring gear.
- Even when the magnet on the stirring bar reaches the maximum height, the stirring bar is pushed by the stirring gear, since the other side is being dipped in the toner.

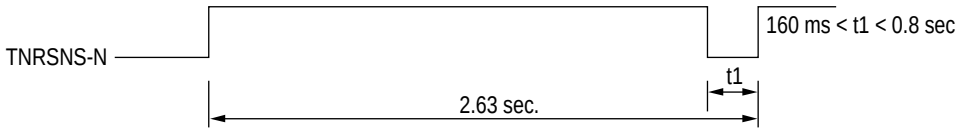


Operation during Toner Low state

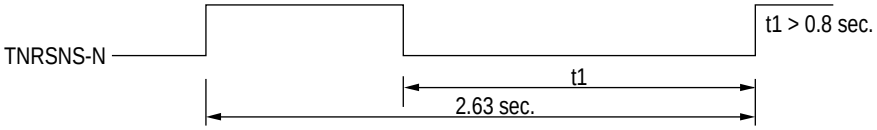
- When the stirring bar reaches the maximum height, it falls to the minimum height due to its own weight, since there is no resistance provided by the toner on the other side. Because of this, the time interval during which it is in encounter with the magnet of the sensor plate becomes longer. By monitoring this time interval, Toner Low state can be detected.



TONER FULL state



TONER LOW state



- When the Toner Low state is detected 2 times consecutively, Toner Low is established.
- When the Toner Full state is detected 2 times consecutively, Toner Low is cancelled.
- When there is no change with the toner sensor for 2 cycles (2.63 sec. x 2) or more, then the Toner Sensor Alarm is activated.
- The toner sensor is not monitored while the main (drum) motor is in a halt.

3. PARTS REPLACEMENT

This section explains the procedures for replacement of parts, assemblies, and units in the field. Only the disassembly procedures are explained here. For reassembly, reverse the disassembly procedure.

3.1 Precautions for Parts Replacement

(1) Before starting to replace parts, remove the AC cord and interface cable.

(a) Remove the AC cord in the following sequence:

i) Turn off (“o”) the power switch of the printer
ii) Disconnect the AC inlet plug of the AC cord from the AC receptacle.
iii) Disconnect the AC cord and interface cable from the printer.

⚠Warning	Risk of Electric Shock	

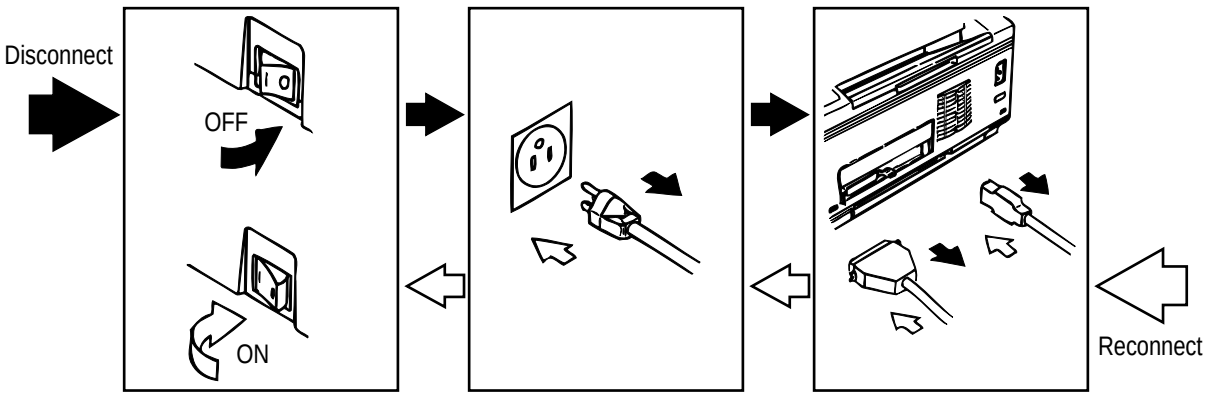
There is a risk of electric shock during replacement of the low voltage power supply.

Use insulating gloves or avoid direct contact with any conducting part of the power supply, and caution should be exercised during replacement.

The capacitor may take one minute to complete discharge after the AC cord is unplugged. Also, there is a possibility that the capacitor doesn’t discharge because of a breakage of the PCB, etc., so remember the possibility of electric shock to avoid electric shock.

(b) Reconnect the printer in the following procedure.

i) Connect the AC cord and interface cable to the printer.
ii) Connect the AC inlet plug to the AC receptacle.
iii) Turn on (“I”) the power switch of the printer.



(2) Do not disassemble the printer as long as it is operating normally.

(3) Do not remove parts which do not have to be touched; try to keep the disassembly to a minimum.

(4) Use specified service tools.

(5) When disassembling, follow the laid out sequences. Parts may be damaged if these sequences are not followed.

(6) Since screws, collars and other small parts are likely to be lost, they should temporarily be attached to the original positions during disassembly.

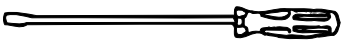
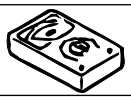
(7) When handling IC’s such as microprocessors, ROMs and RAMs, or circuit boards, do not wear gloves that are likely to generate static electricity.

(8) Do not place printed circuit boards directly on the equipment or floor.

[Service Tools]

The tools required for field replacement of printed circuit boards, assemblies and units are listed in Table 3-1.

Table 3-1 Service Tools

No.	Service Tools		Q' ty	Application	Remarks
1		No. 1-100 Philips screwdriver	1	2~2.5 mm screws	
2		No. 2-100 Philips screwdriver	1	3~5 mm screws	
3		No. 3-100 screwdriver	1		
4		No. 5-200 screwdriver	1		
5		Digital multimeter	1		
6		Pliers	1		
7		Handy cleaner	1		Reter to the following note.
8		LED Head cleaner	1	Cleans LED head	

Note! Use a vacuum cleaner dealing with toner. Using a common vacuum cleaner may cause fire.

3.2 Parts Layout

This section explains the layout of main components of the equipment.

[Lower base unit]

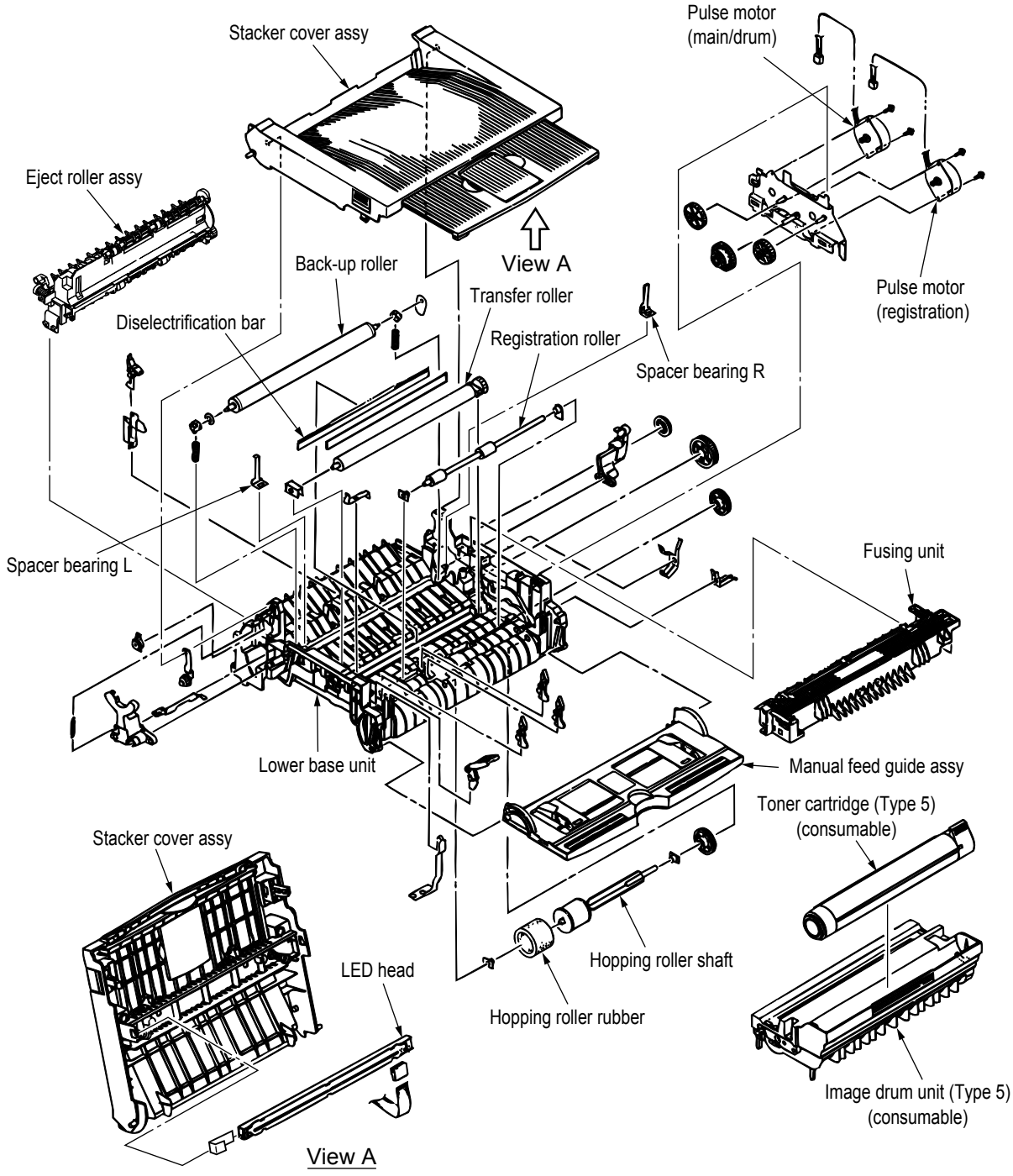


Figure 3-1

[Upper cover unit]

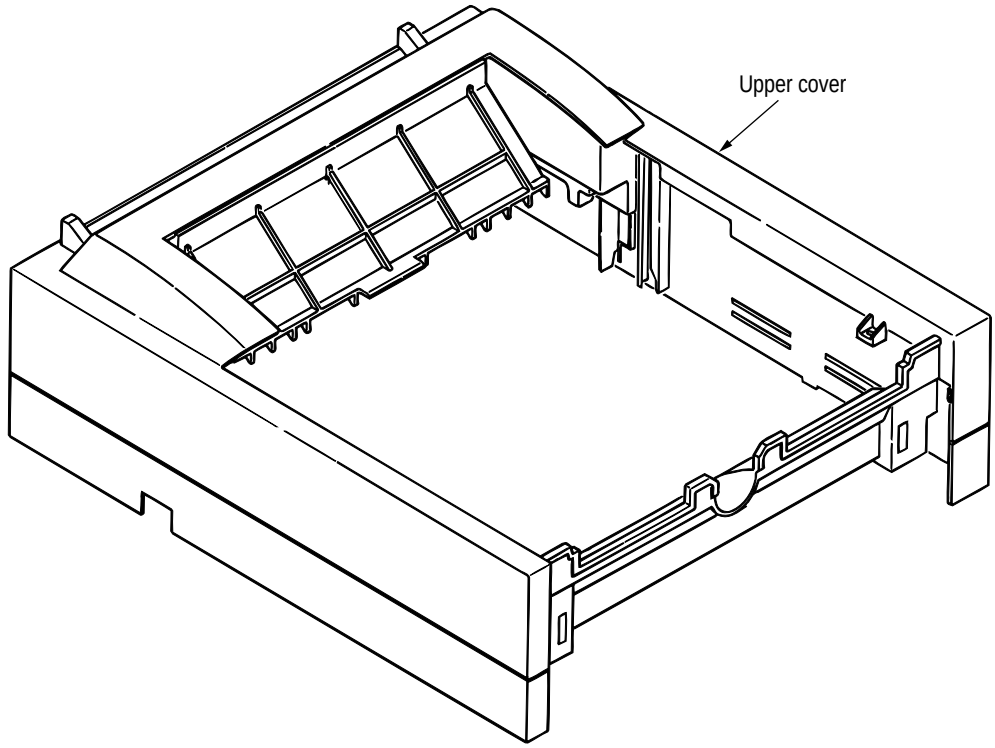


Figure 3-2

[Base unit]

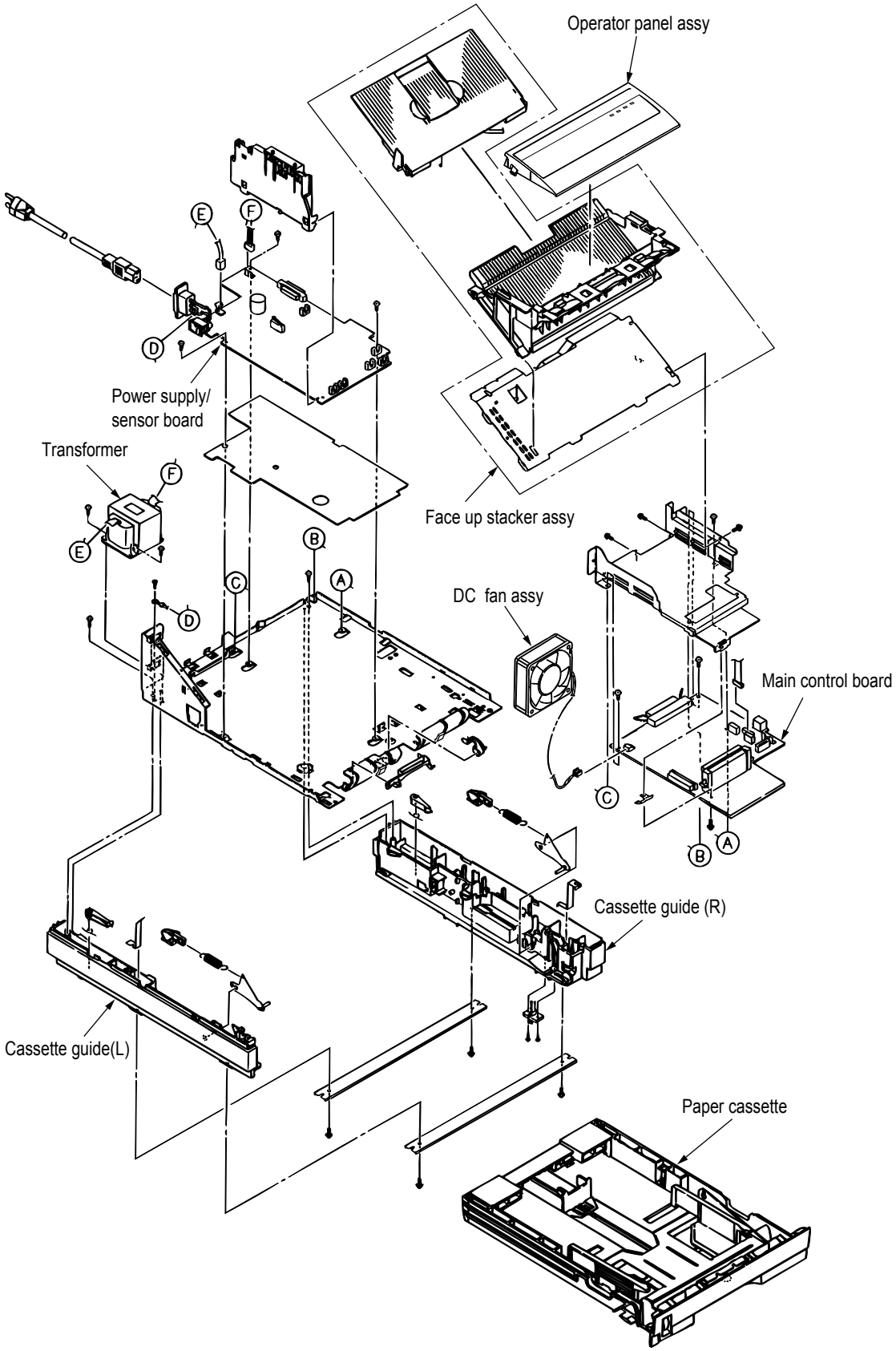
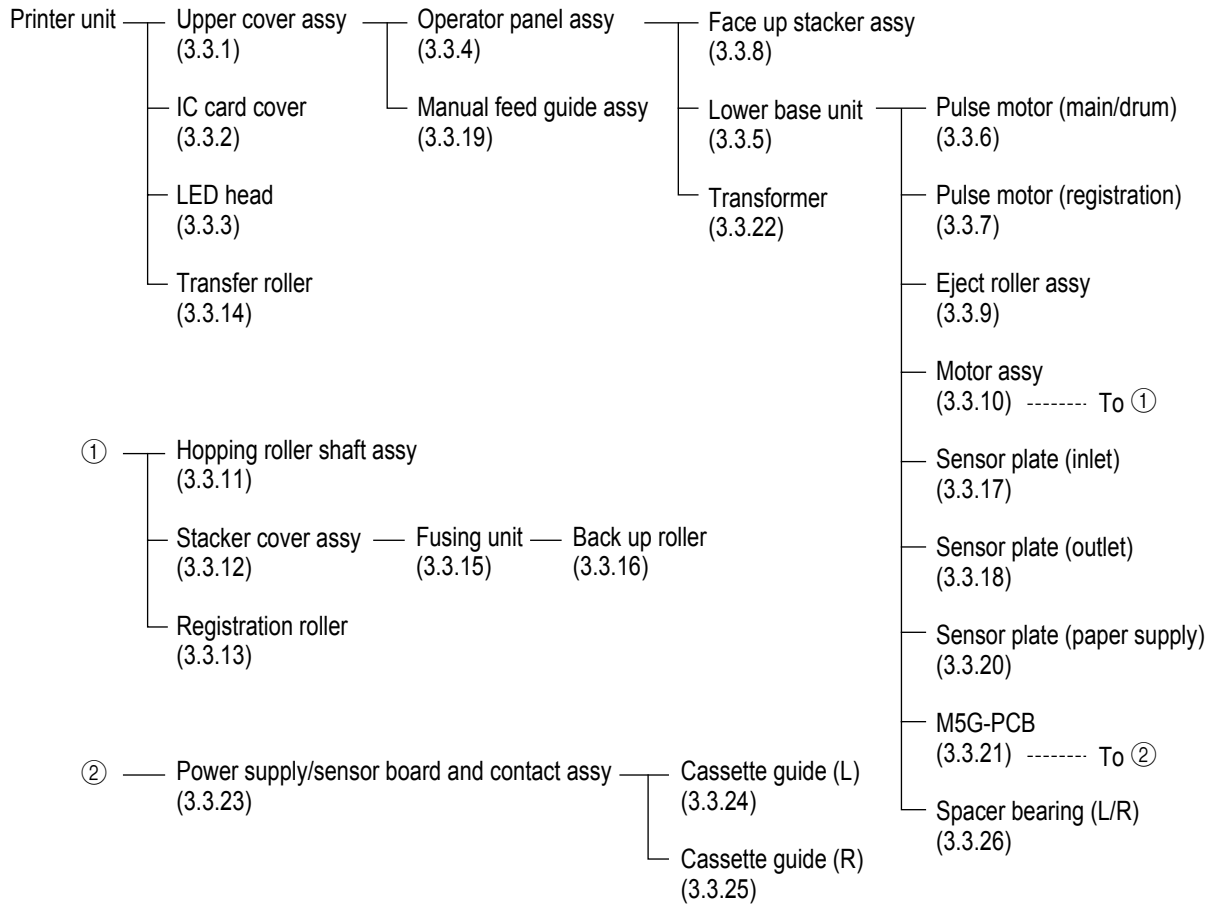


Figure 3-3

3.3 How to Change Parts

This section explains how to change parts and assemblies listed in the disassembly diagram below.

In the parts replacement procedure, those parts marked with the part number inside ● with white letters are RSPL parts.



3.3.1 Upper Cover Assy

(1) With the power switch turned off, unplug the AC power cord from the outlet.

(2) Disconnect the interface cable ①.

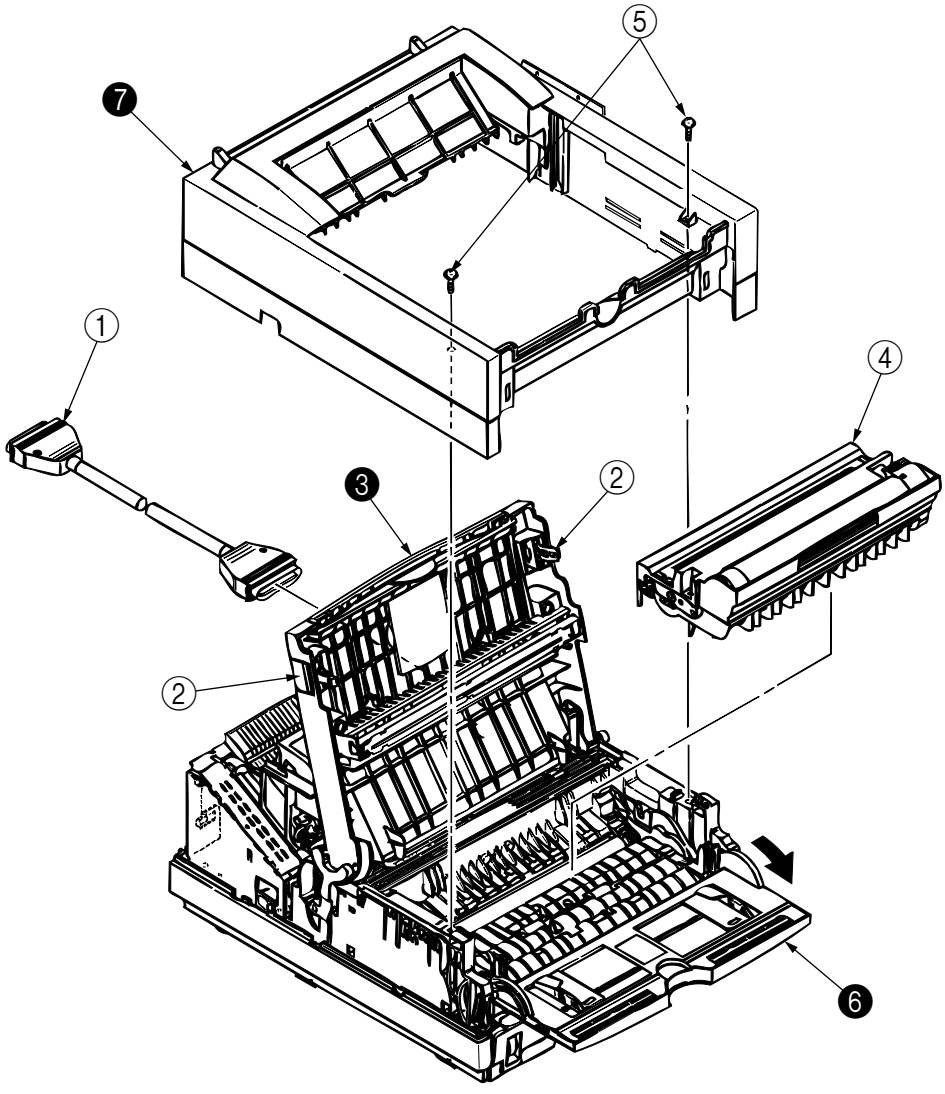
(3) Press the knobs ② on left and right sides and open the stacker cover assy ❸.

(4) Take out the image drum unit ④.

(5) Remove two screws ⑤, and open the manual feed guide assy ❻. Lift the front side of the upper cover ❼ up and unlock the latches at two locations on the back side. Lift and remove the upper cover assy ❼.

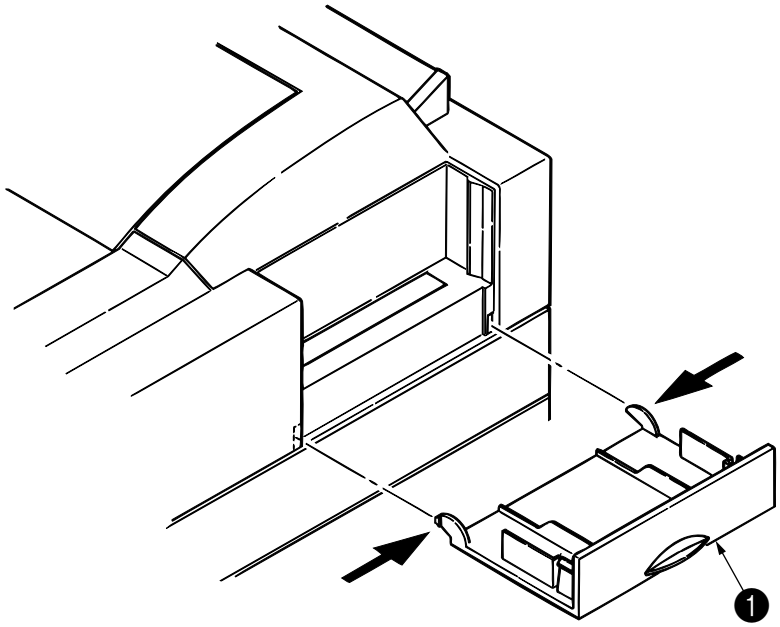
Notes : 1. When removing or reinstalling the upper cover, be careful not to get the motor cables tangled or caught.

2. When reinstalling the screws ⑤, be sure to direct the screws into preexisting threads.



3.3.2 IC Card Cover

(1) Open the IC card cover ❶, press it from both sides at the hinges in the directions of arrows shown below and remove it.



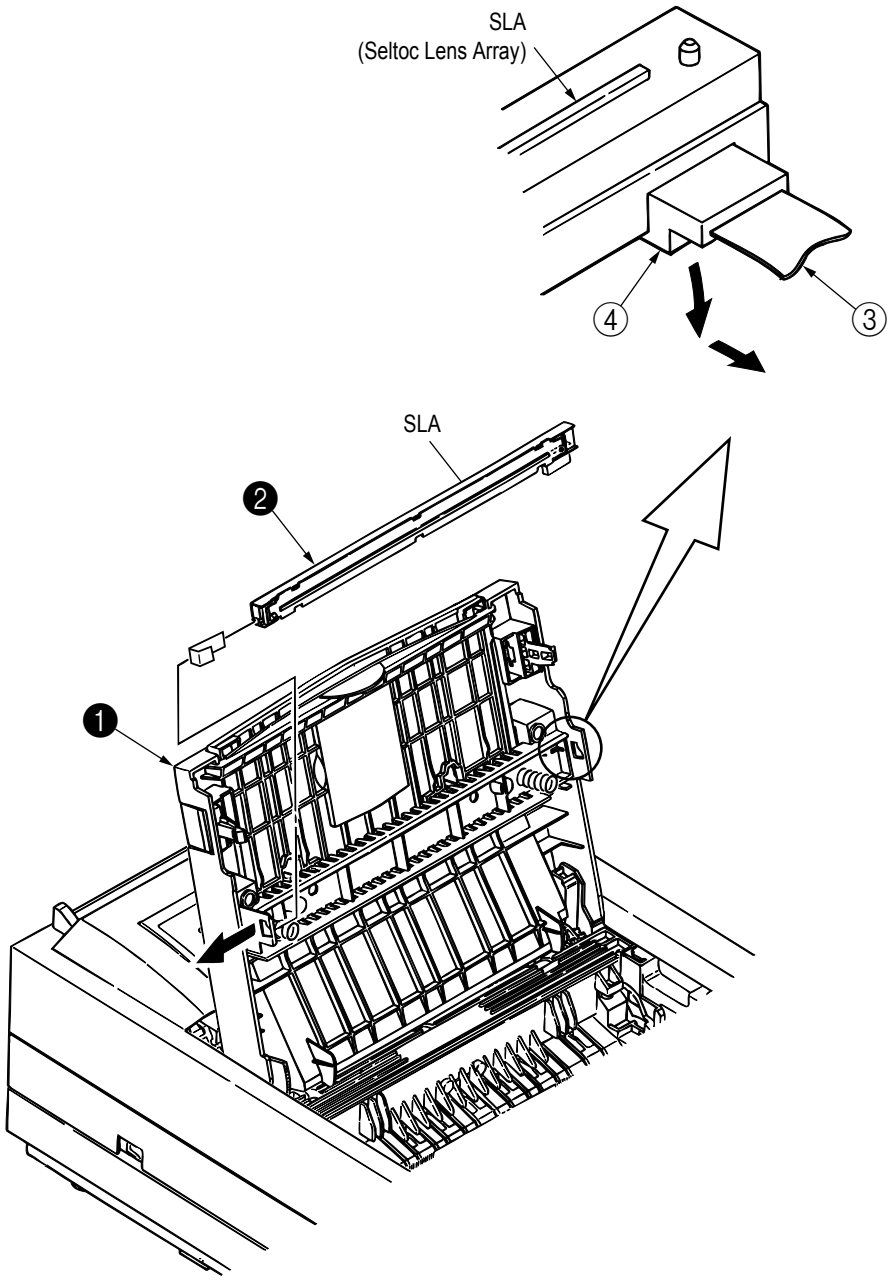
3.3.3 LED Head

(1) Press the knobs on left and right sides and open the stacker cover assy ❶.

(2) Open the hook section on the left side of the stacker cover and remove the LED head ❷.

Note:

- Be sure not to touch directly or push on the SLA part of the LED head.
- Do not remove the LED cable ③ from the connector.
- Remove connector ④ and cable ③ together as an assembly from the LED head.
- After mounting the new LED head and resinstalling the cable, set drive time of the LED head according to the marking on the LED head (see 4.2.1).

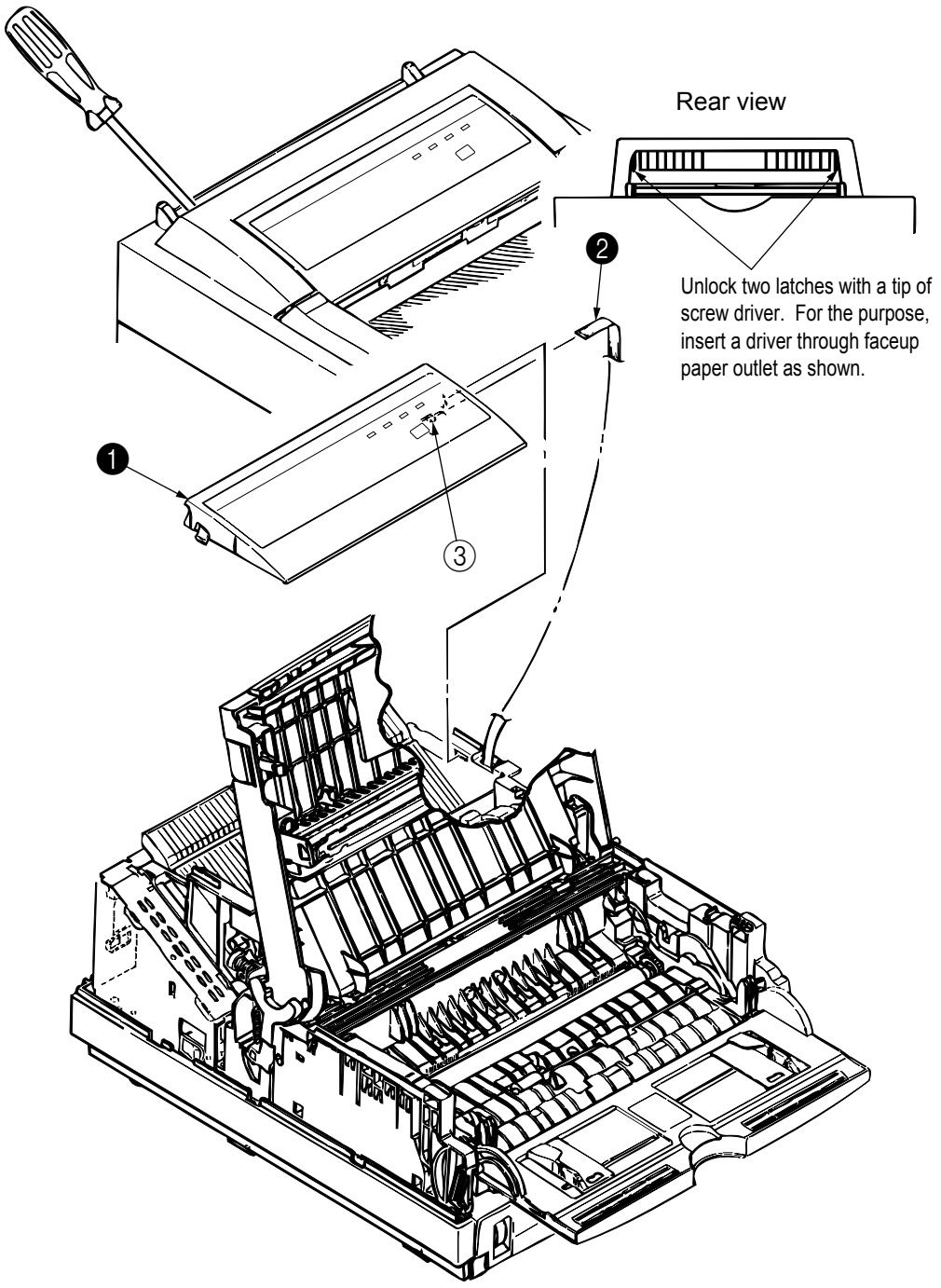


3.3.4 Operator Panel Assy

(1) Unlock two latches on the upper cover from the rear side, lift the operator panel assy ❶ from the back and remove it.

(2) Remove the Sumi card (operator panel) ❷ from the connector (CN1) ③.

Note : You can remove the operator panel assy while the upper cover installed on the unit. However, it is much easier to remove the panel assy after removal of upper cover.


Rear view
❷
Unlock two latches with a tip of screw driver. For the purpose, insert a driver through faceup paper outlet as shown.
❶
③

3.3.5 Lower Base Unit

(1) Remove the upper cover assy (see 3.3.1).

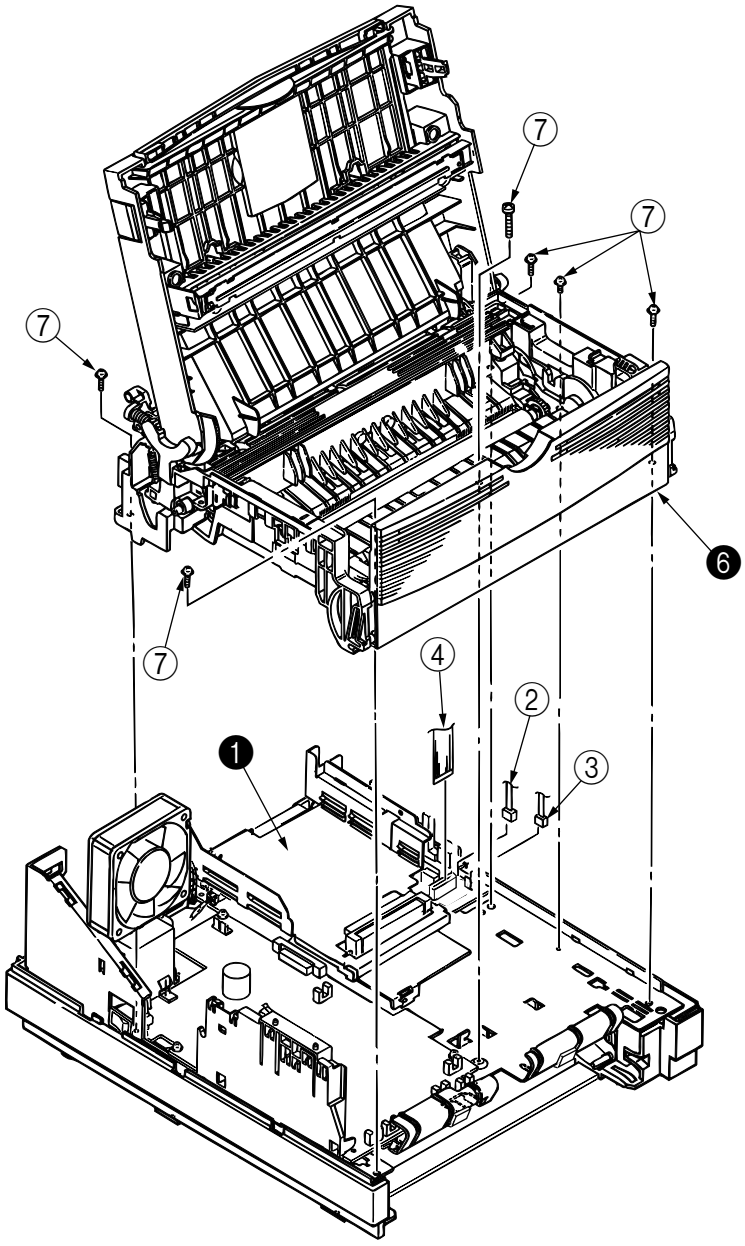
(2) Remove the operator panel assy (see 3.3.4).

(3) Remove the face up stacker assy (see 3.3.8).

(4) Remove the connecting cables ② and ③ of the pulse motors from the connectors (DM, RM) of the M5G-PCB ❶.

(5) Remove the LED head cables ④ from the connectors (HEAD1).

(6) Open the manual feed guide assy, remove six screws ⑦, then remove the lower base unit ❻.

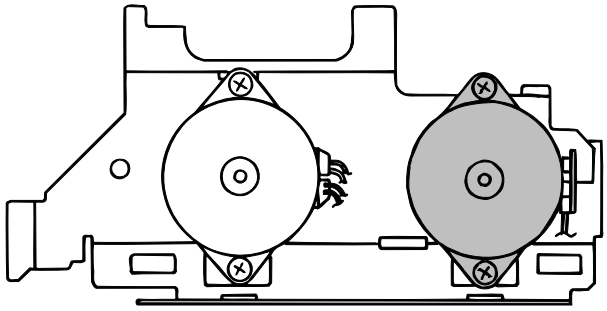


3.3.6 Pulse Motor (Main/Drum)

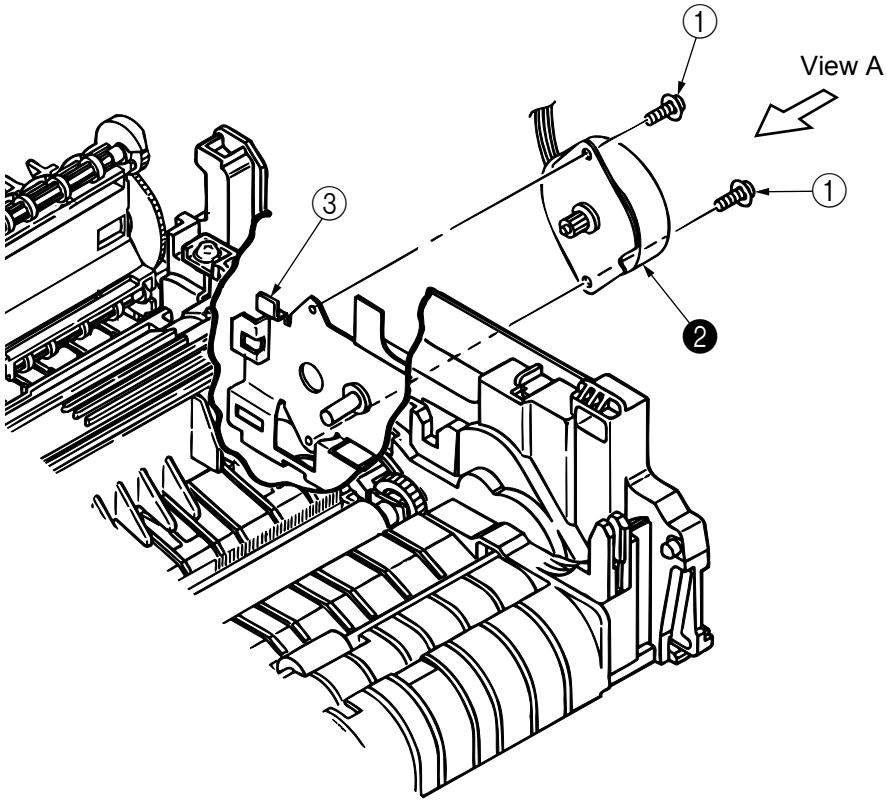
(1) Remove the upper cover assy (see 3.3.1).

(2) Remove the lower base unit (see 3.3.5).

(3) Remove two screws ① and remove the pulse motor (main/drum) ❷ from the motor bracket ③.



View A

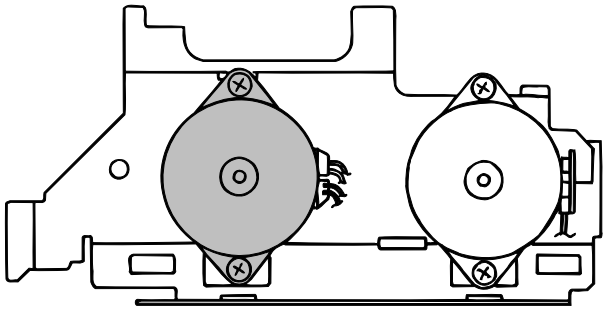


3.3.7 Pulse Motor (Registration)

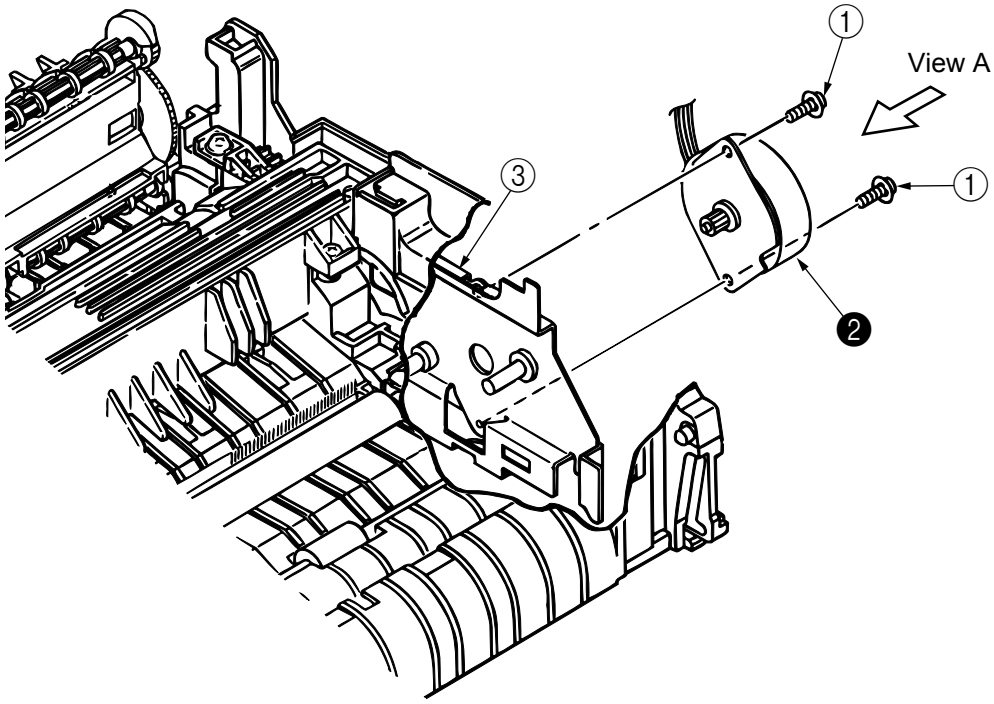
(1) Remove the upper cover assy (see 3.3.1).

(2) Remove the lower base unit (see 3.3.5).

(3) Remove two screws ① and remove the pluse motor (registration) ❷ from the motor bracket ③.



View A



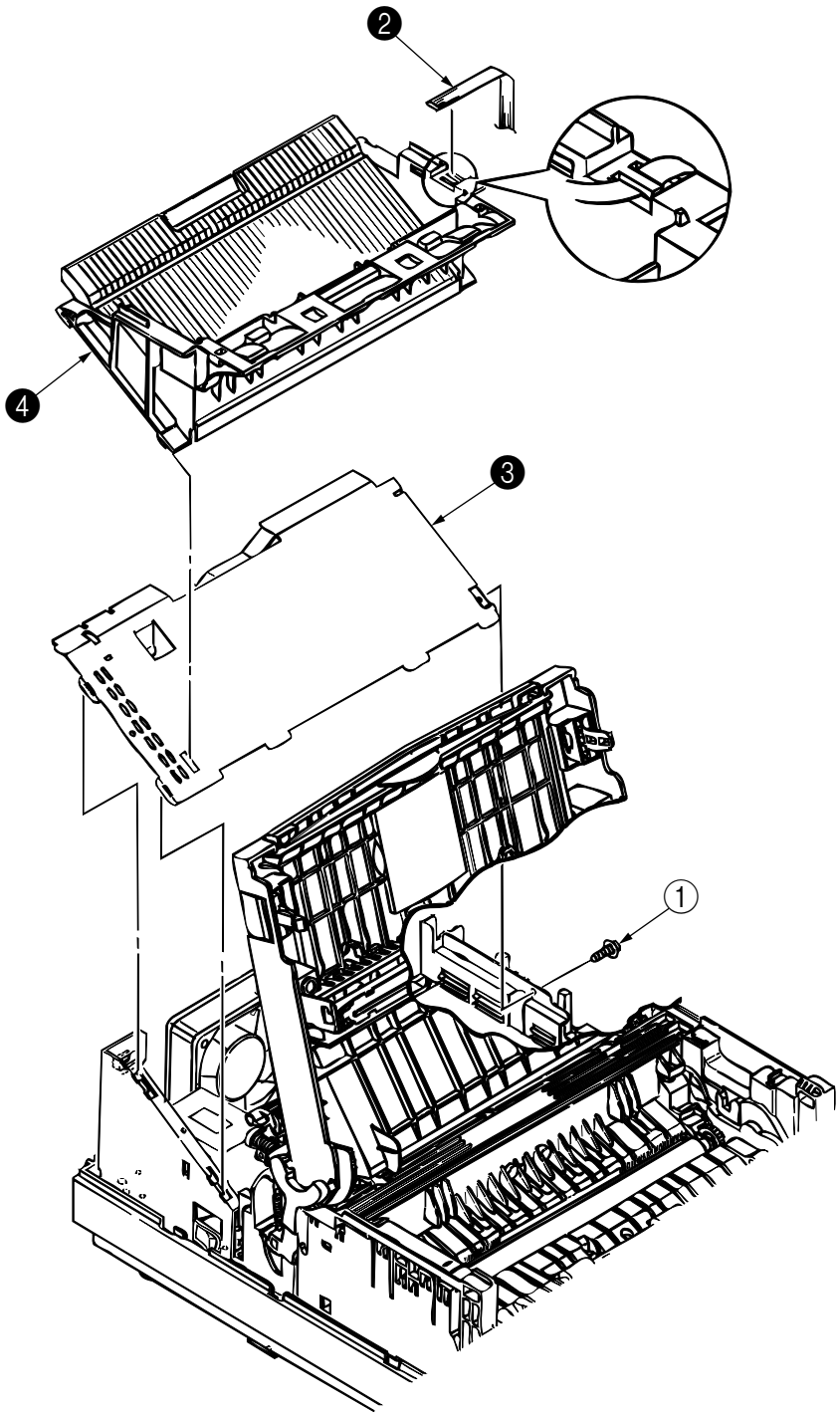
3.3.8 Face Up Stacker Assy

(1) Remove the upper cover assy (see 3.3.1).

(2) Remove the operator panel assy (see 3.3.4).

(3) Remove the screw ① and remove the Sumi card (operator panel cable) ❷ off the latch section of face up stacker ❹. Remove both the shield plate ❸ and face up stacker ❹ together.

(4) Unlock the latches at two locations, and remove the face up stacker ❹.



3.3.9 Eject Roller Assy

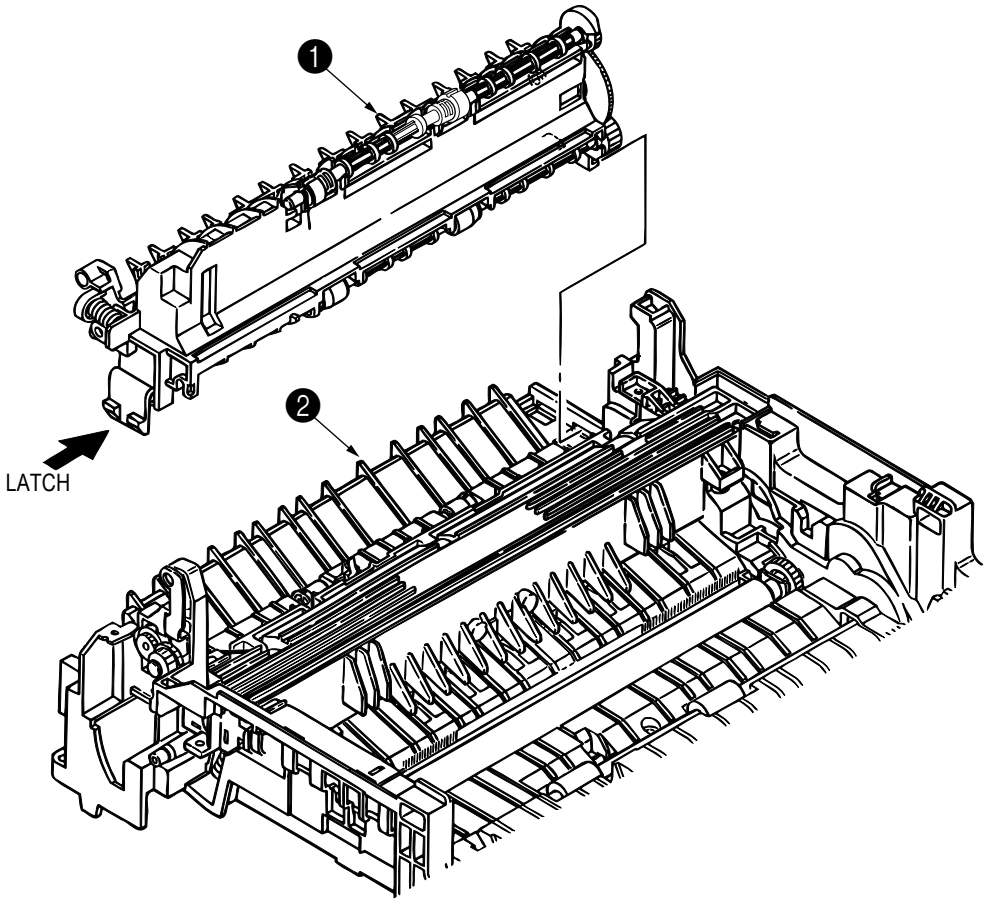
(1) Remove the upper cover assy (see 3.3.1).

(2) Remove the operator panel assy (see 3.3.4).

(3) Remove the face up stacker assy (see 3.3.8).

(4) Remove the lower base unit (see 3.3.5).

(5) Disengage the eject roller assy ❶ from the lower base ❷ by pressing the latch section of the eject roller assy ❶ in the direction of the arrow shown below, and remove the eject roller assy ❶.



3.3.10 Motor Assy

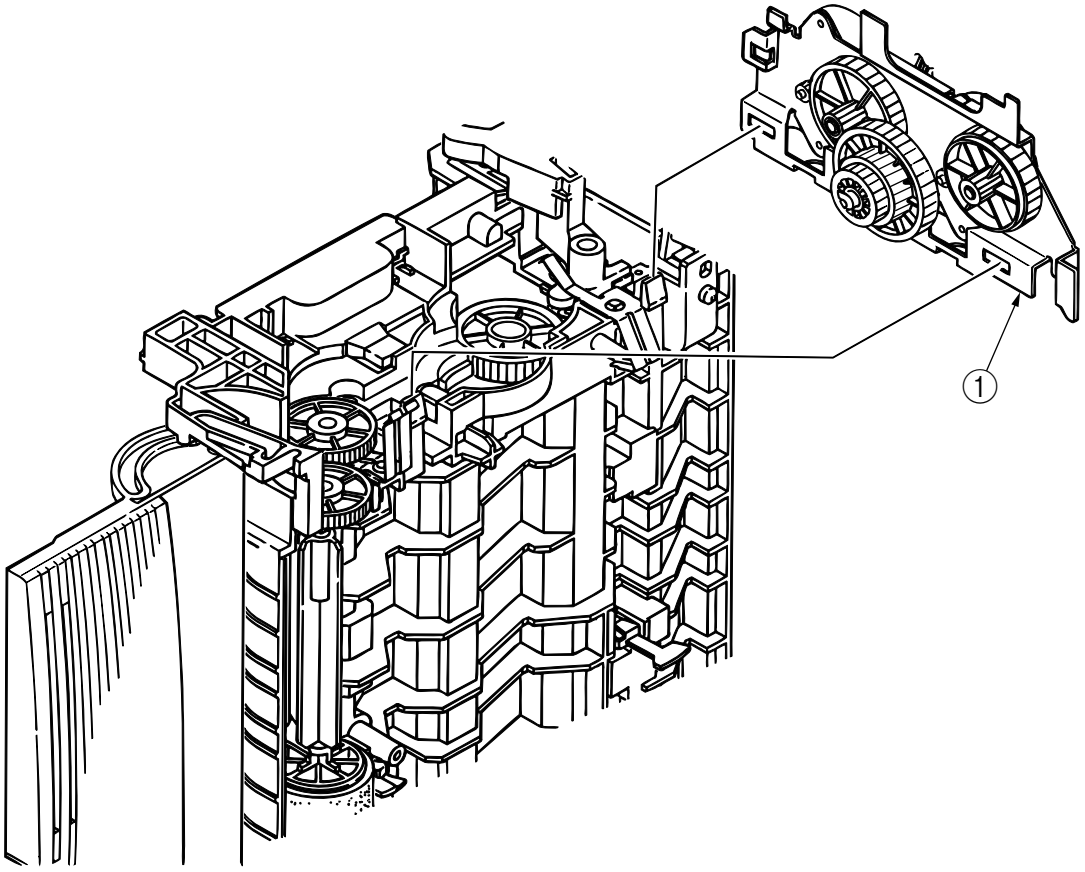
(1) Remove the upper cover assy (see 3.3.1).

(2) Remove the operator panel assy (see 3.3.4).

(3) Remove the face up stacker assy (see 3.3.8).

(4) Remove the lower base unit (see 3.3.5).

(5) Stand the lower base unit on its side as shown, and unlock two latches, then remove the motor assy ①.



3.3.11 Hopping Roller Shaft Assy

(1) Remove the upper cover (see 3.3.1).

(2) Remove the operator panel assy (see 3.3.4).

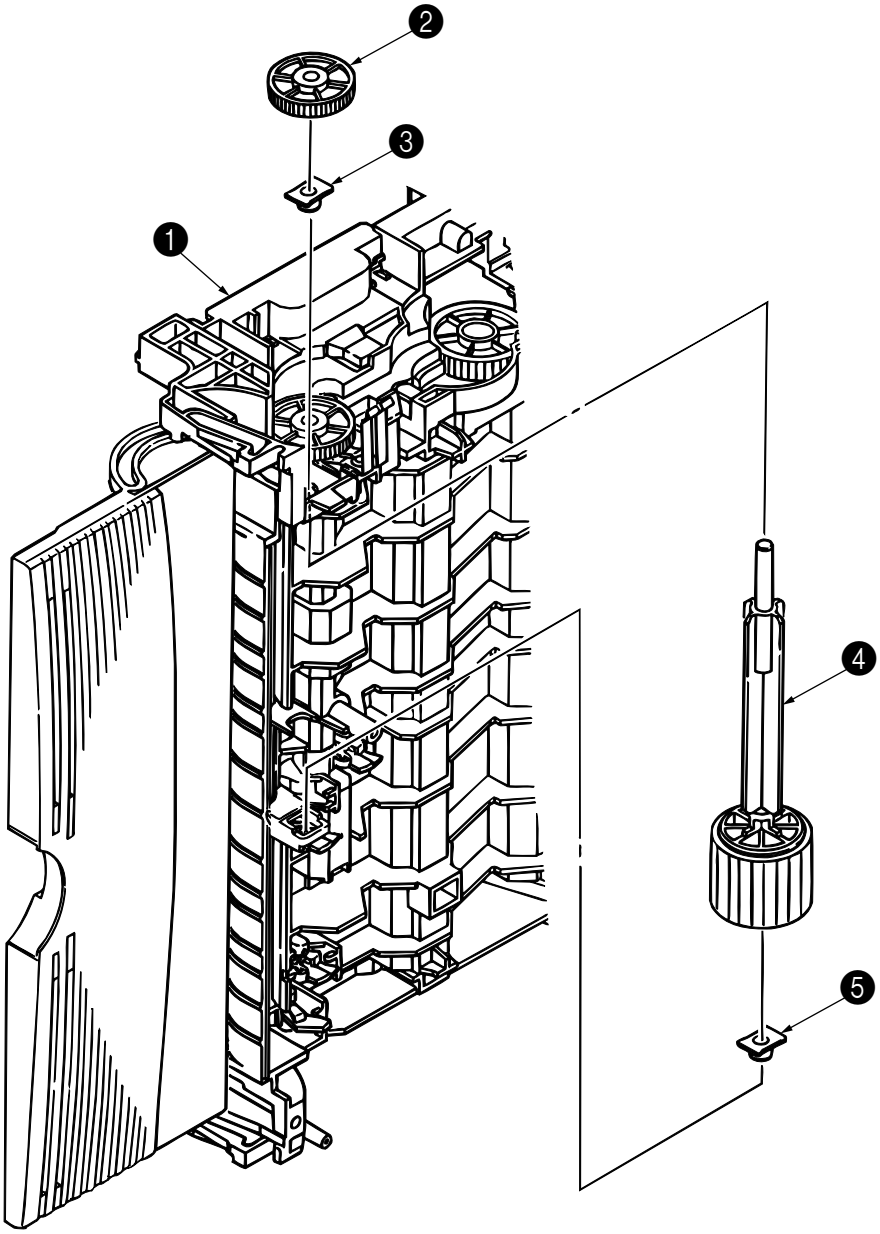
(3) Remove the face up stacker assy (see 3.3.8).

(4) Remove the lower base unit (see 3.3.5).

(5) Remove the motor assy (see 3.3.10).

(6) With the lower base unit ❶ standing on its side, remove the one-way clutch gear ❷ and the bearing (A) ❸.

(7) Remove the hopping roller shaft assy ❹ (the bearing (B) ❺ comes off, so be careful not to lose it).



3.3.12 Stacker Cover Assy

(1) Remove the upper cover assy (see 3.3.1).

(2) Remove the operator panel assy (see 3.3.4).

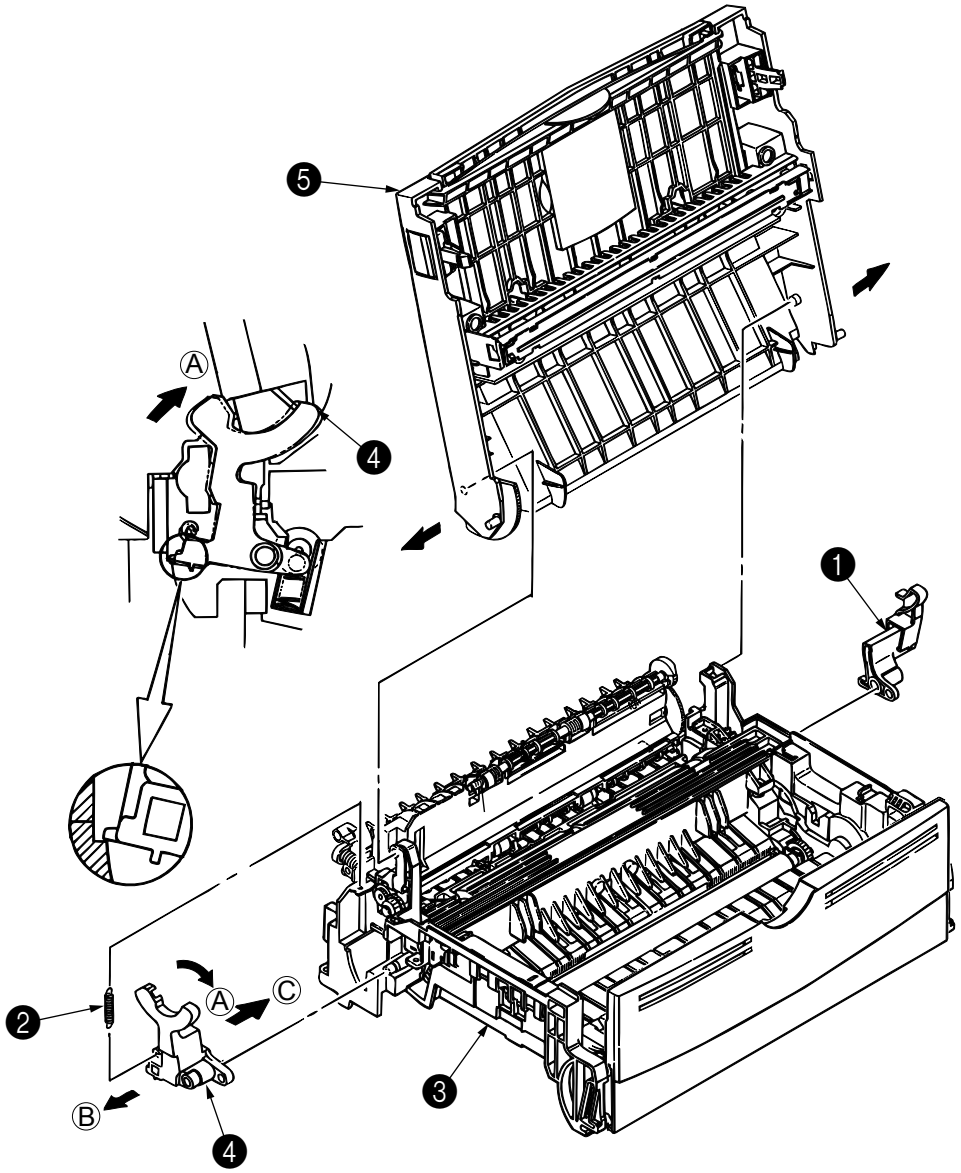
(3) Remove the face up stacker assy (see 3.3.8).

(4) Remove the reset lever R ❶.

(5) Detach the reset spring ❷ from the lower base unit ❸, turn the reset lever L ❹ in the direction of arrow Ⓐ until it stops, and remove it in the direction of arrow Ⓑ.

(6) Unlock two latches of the lower base unit ❸, then remove the stacker cover assy ❺.

Note : When reinstalling the reset lever L ❹, fit it onto the guide of the lower base unit ❸, turn it in the direction of arrow Ⓒ while pressing down the shaft of back up roller, and engage the reset lever L ❹.



3.3.13 Registration Roller

(1) Remove the upper cover (see 3.3.1).

(2) Remove the operator panel assy (see 3.3.4).

(3) Remove the face up stacker assy (see 3.3.8).

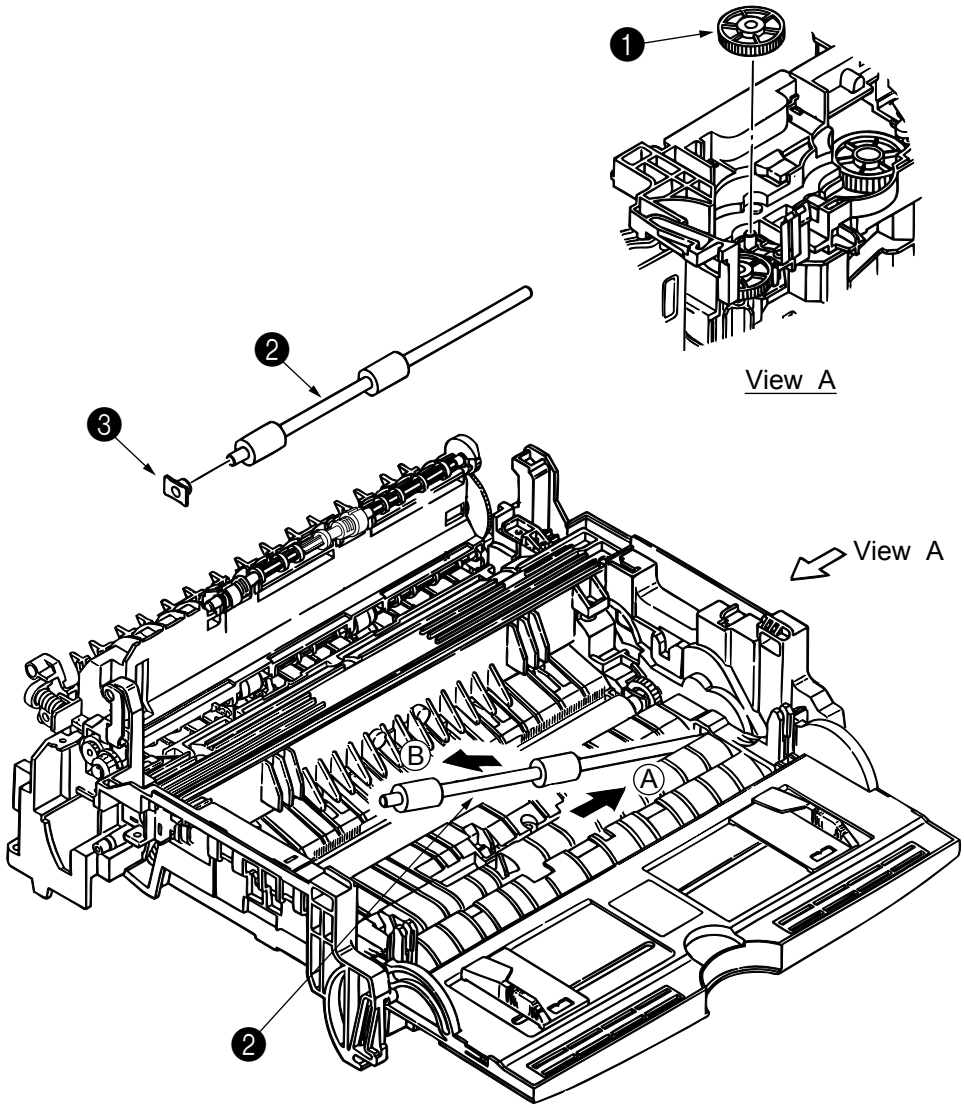
(4) Remove the lower base unit (see 3.3.5).

(5) Remove the motor assy (see 3.3.10).

(6) With the lower base unit standing on its side, remove the one-way clutch gear ❶.

(7) Press the registration roller ❷ in the direction of arrow Ⓐ and lift up the left side of it, then remove the registration roller ❷ and the bearing (registration) ❸.

(8) Pull out the registration roller ❷ in the direction of arrow Ⓑ.



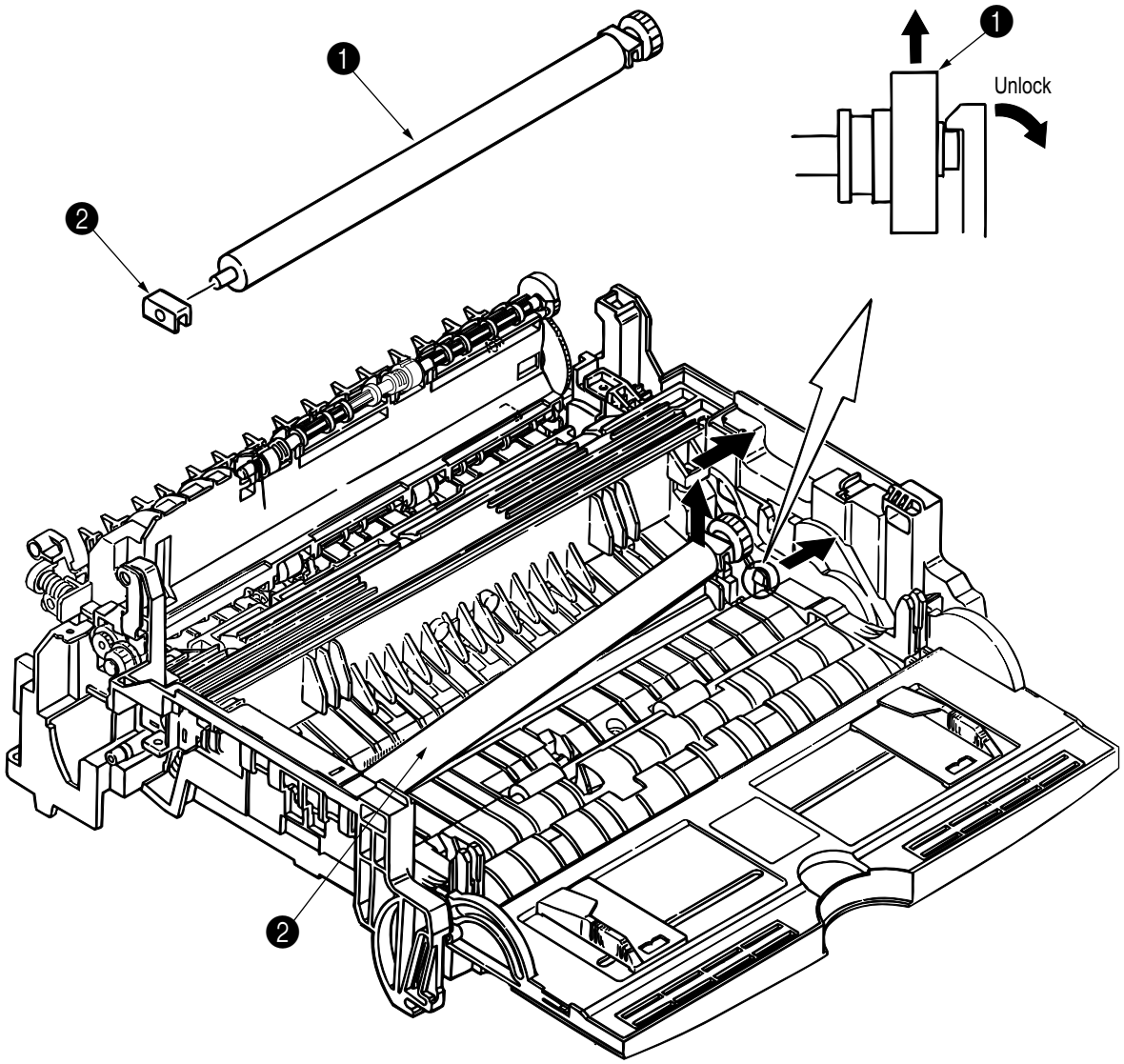
3.3.14 Roller Transfer Assy

(1) With the power switch turned off, unplug the AC cord from the outlet.

(2) Open the stacker cover.

(3) Release the roller transfer assy ❶ by unlocking the latch of the main unit (never apply excessive force when unlocking the latch).

(4) Lift the right side of the roller transfer assy ❶, and shift it to the right side, then pull it out from the main unit (at this time, the bearings ❷ of the left and right sides of the roller transfer assy ❶ will also come off).



3.3.15 Fusing Unit

(1) Remove the upper cover (see 3.3.1).

(2) Remove the operator panel assy (see 3.3.4).

(3) Remove the face up stacker assy (see 3.3.8).

(4) Remove the stacker cover assy (see 3.3.12).

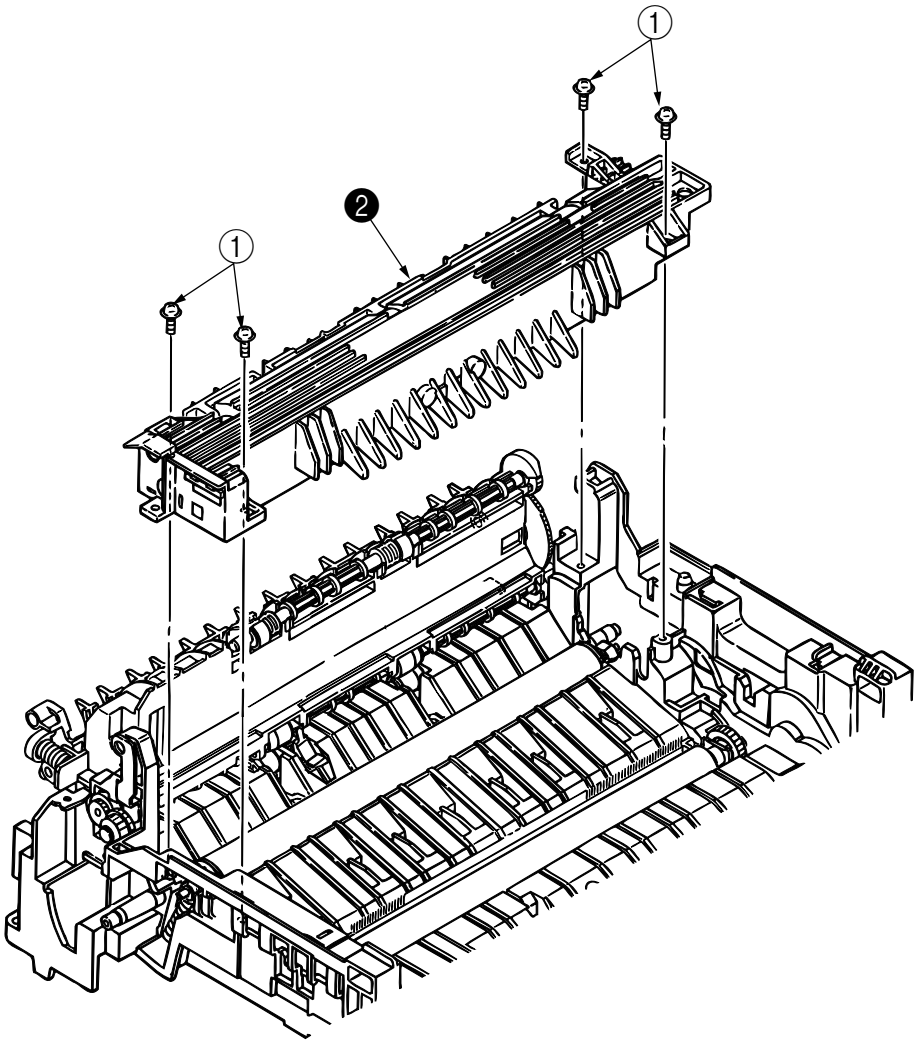
(5) Remove four screws ①, lift and remove the fusing unit ❷.

Caution: Fusing unit may be hot. Use care when handling.

Notes : 1. When reinstalling or removing the fusing unit, tighten or loosen the screws while holding the fusing unit assy ❷ down with your hand (it is being pushed up by back up roller).

2. When reinstalling the screws ①, be sure to direct the screws into preexisting thread and avoid damaging the threads.

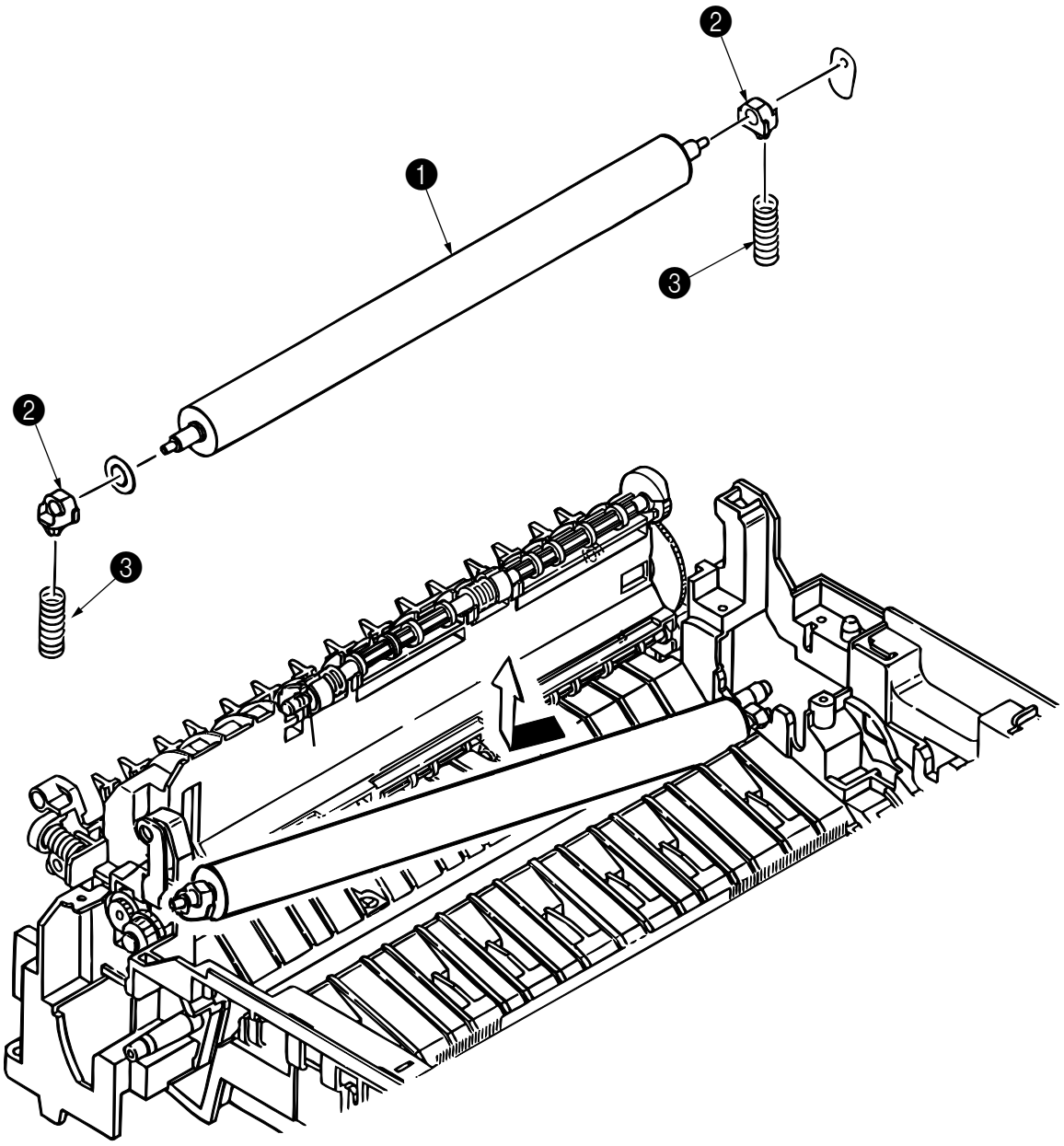
3. Do not apply excessive torque when tightening the screws ①.



3.3.16 Back-up Roller

(1) Remove the fusing unit assy (see 3.3.15).

(2) Lift the left side of the back-up roller ❶, and pull it out to the left side (at this time, two bushings (back-up) ❷ and the bias springs (back-up) ❸ will also come off).



3.3.17 Sensor Plate (Inlet)

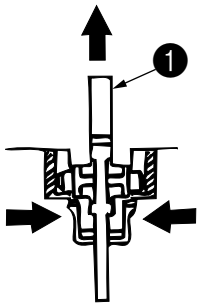
(1) Remove the upper cover (see 3.3.1).

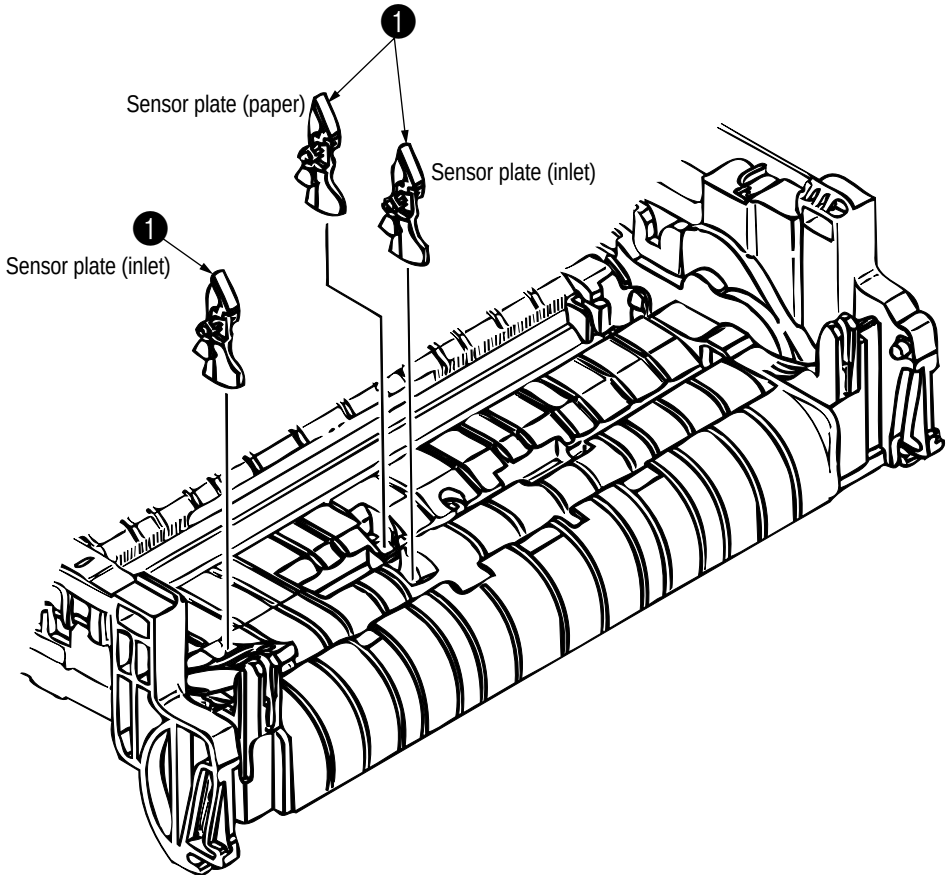
(2) Remove the operator panel assy (see 3.3.4).

(3) Remove the face up stacker assy (see 3.3.8).

(4) Remove the lower base unit (see 3.3.5).

(5) Press the clamps of three sensor plates (inlet and paper) ❶, and remove them by pressing them upward from the bottom.





3.3.18 Sensor Plate (Outlet)

(1) Remove the upper cover assy (see 3.3.1).

(2) Remove the operator panel assy (see 3.3.4).

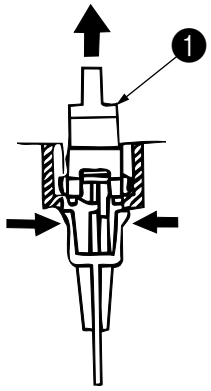
(3) Remove the eject roller assy (see 3.3.9).

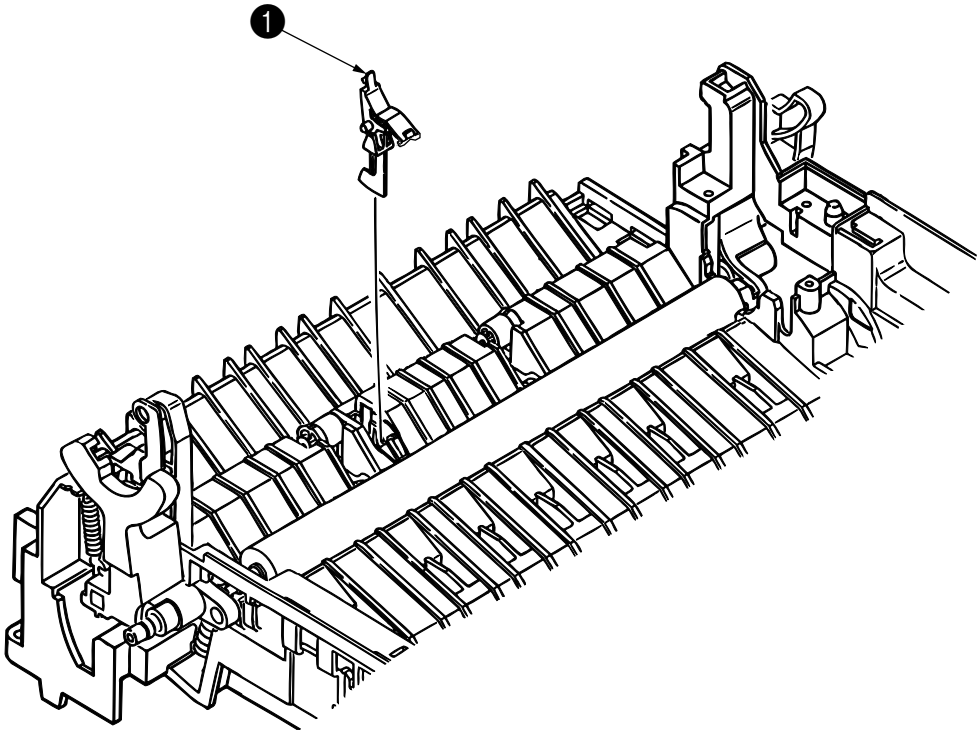
(4) Remove the face up stacker assy (see 3.3.8).

(5) Remove the lower base unit (see 3.3.5).

(6) Remove the fusing unit assy (see 3.3.15).

(7) Press the clamps of the sensor plate (outlet) ❶, and remove the sensor plate by pushing it up.



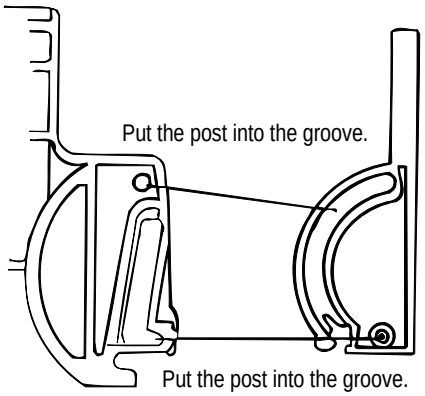


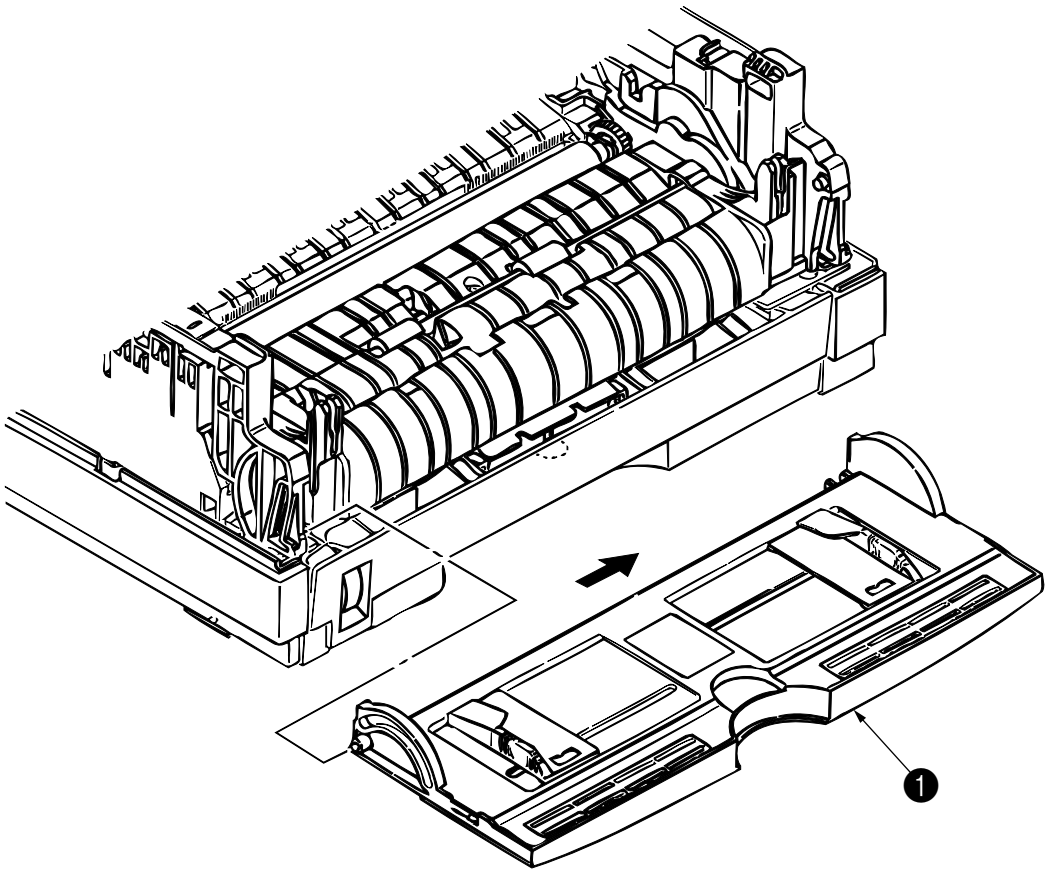
3.3.19 Manual Feed Guide Assy

(1) Remove the upper cover assy (see 3.3.1).

(2) Open the manual feed guide assy ❶, and release the engagement on both sides with the main unit by carefully bending the manual feed guide assy ❶.

Note : When remounting, verify the proper the engagements as shown in the diagram.





3.3.20 Sensor Plate (Paper Supply)

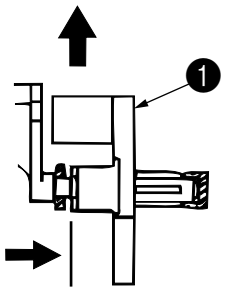
(1) Remove the upper cover assy (see 3.3.1).

(2) Remove the operator panel assy (see 3.3.4).

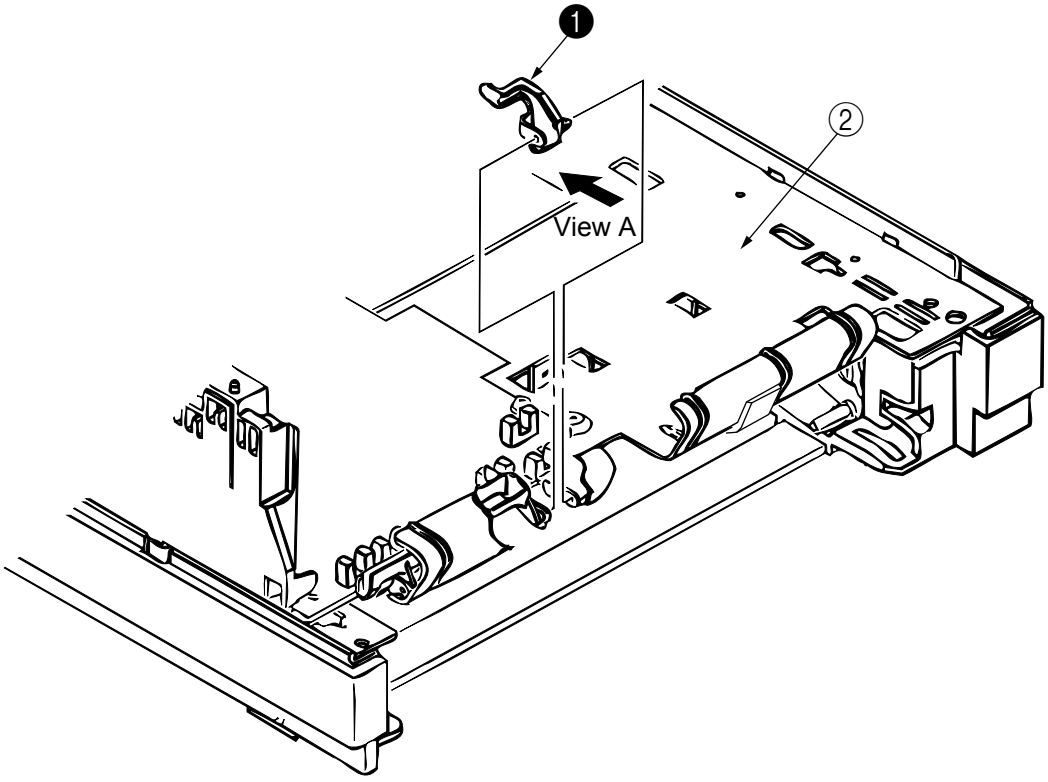
(3) Remove the face up stacker assy (see 3.3.8).

(4) Remove the lower base unit (see 3.3.5).

(5) Press the clamps of the sensor plate (paper supply) ❶ to unlock the latch, and remove it from the base plate ②.



View A



3.3.21 M5G-PCB

(1) Remove the upper cover assy (see 3.3.1).

(2) Remove the operator panel assy (see 3.3.4).

(3) Remove the face up stacker assy (see 3.3.8).

(4) Remove the lower base unit (see 3.3.5).

(5) Remove the connector (2NDTRAY) ⑥.

(6) Remove three screws ①.

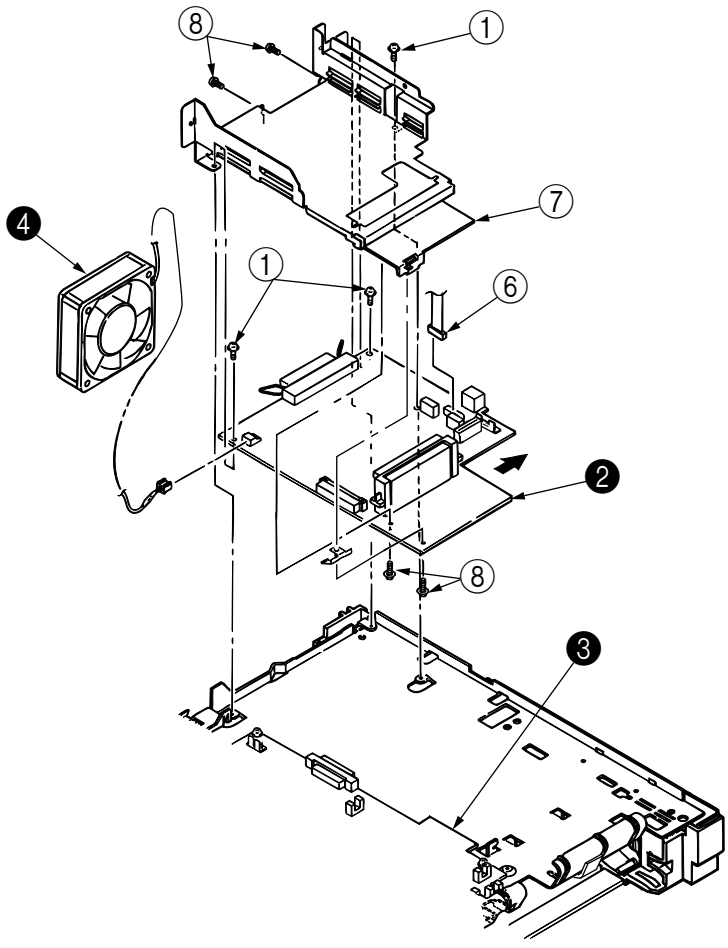
(7) Move the M5G-PCB ❷ in the direction of arrow to disconnect it from the power supply/sensor board ❸.

(8) Remove the connector FAN, and disconnect the fan motor ❹.

(9) Remove the M5G-PCB ❷, together with the PCB guide plate (remove the fan motor ❹ at the same time).

(10) Remove four screws ⑧ and remove the PCB guide plate ⑦ from the M5G-PCB ❷.

Note : When reinstalling the M5G-PCB ❷ onto the guide plate ⑦, be careful not to bend the base plate (it is desirable to place a block underneath it to prevent bending).



3.3.22 Transformer

(1) Remove the upper cover assy (see 3.3.1).

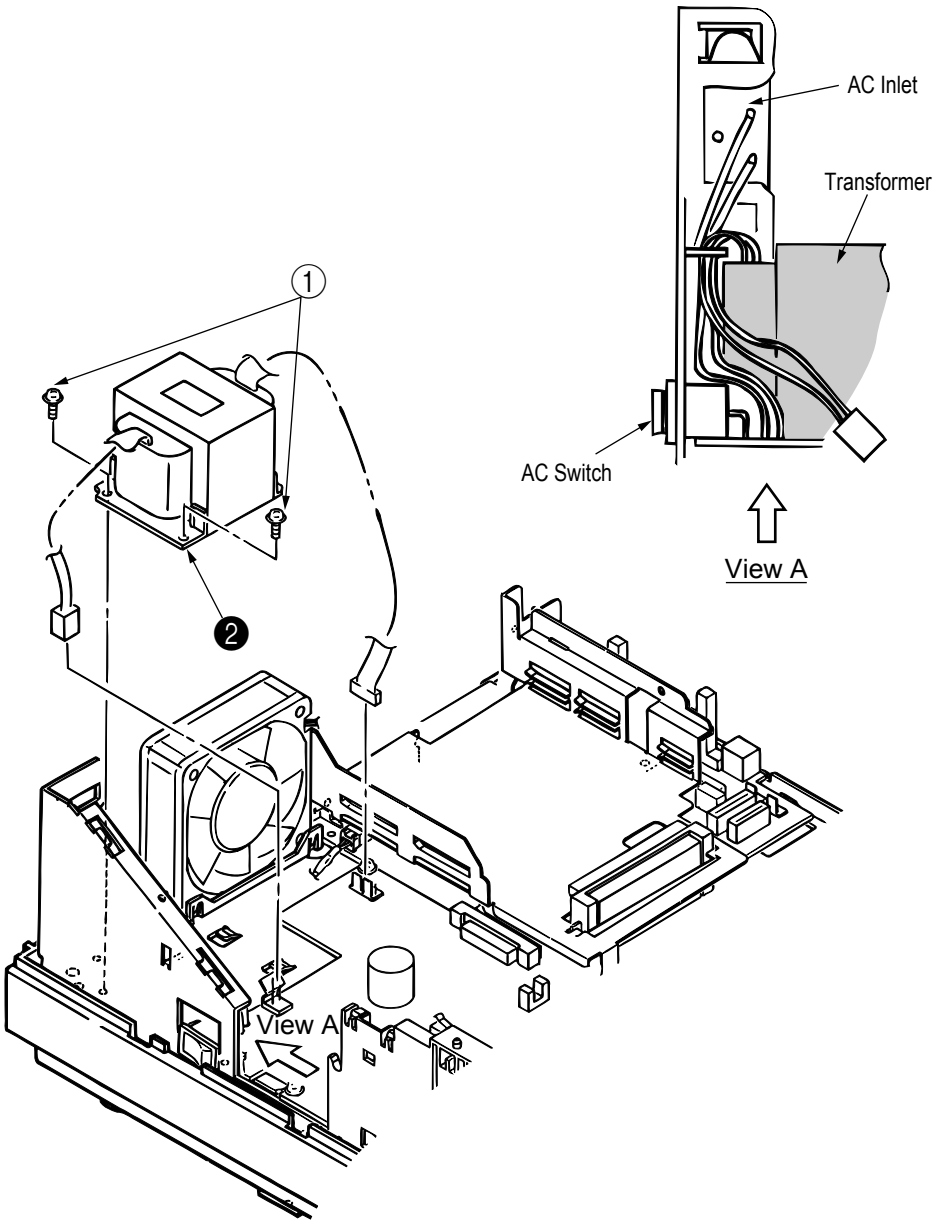
(2) Remove the operator panel assy (see 3.3.4).

(3) Remove the face up stacker assy (see 3.3.8).

(4) Remove the connectors (CN1 and CN2).

(5) Remove two screws ①, and remove the transformer ❷.

Note : When reinstalling the transformer, be sure to lay the AC and transformer's primary side cables under the divider (see view A diagram below).



3.3.23 Power Supply/Sensor Board and Contact Assy

⚠Warning	Risk of Electric Shock	

There is a risk of electric shock during replacement of the low voltage power supply.

Use insulating gloves or avoid direct contact with any conducting part of the power supply, and caution should be exercised during replacement.

The capacitor may take one minute to complete discharge after the AC cord is unplugged. Also, there is a possibility that the capacitor doesn't discharge because of a breakage of the PCB, etc., so remember the possibility of electric shock to avoid electric shock.

(1) Remove the upper cover assy (see 3.3.1).

(2) Remove the lower base unit (see 3.3.5).

(3) Remove the M5G-PCB (See 3.3.21).

(4) Remove the transformer (see 3.3.22).

(5) Remove the AC inlet ① from the base plate ②.

(6) Remove the screw ③ and remove the grounding (earth) wire ④.

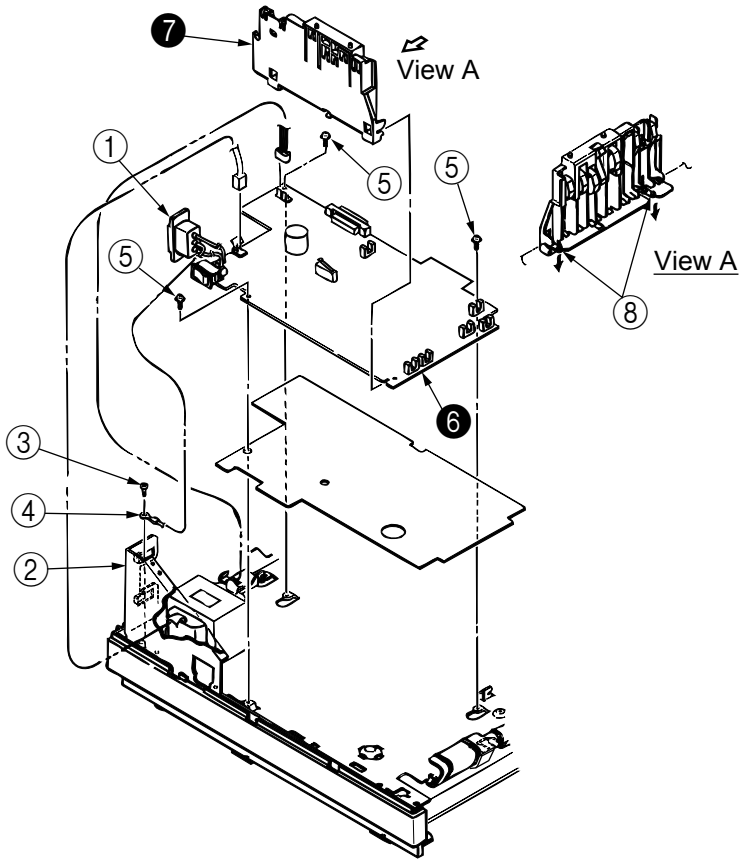
(7) Remove three screws ⑤, and remove the power supply/sensor board ❻ and contact assy ❼ together.

(8) Unlock two latches ⑧, and remove contact assy ❼ from the power supply/sensor board ❻.

Notes : ***1.*** Be careful about the sensor (paper supply) when reinstalling the lower base.

2. Make sure that no excessive force is applied to the power supply switch.

3. When installing the power supply/sensor onto the base plate, be careful not to bend the base plate (it is desirable to place a block underneath it to prevent bending).



3.3.24 Cassette Guide L Assy

(1) Remove the paper cassette.

(2) Remove the upper cover assy (see 3.3.1).

(3) Remove the lower base unit (see 3.3.5).

(4) Remove the M5G-PCB (see 3.3.21).

(5) Remove the transformer (see 3.3.22).

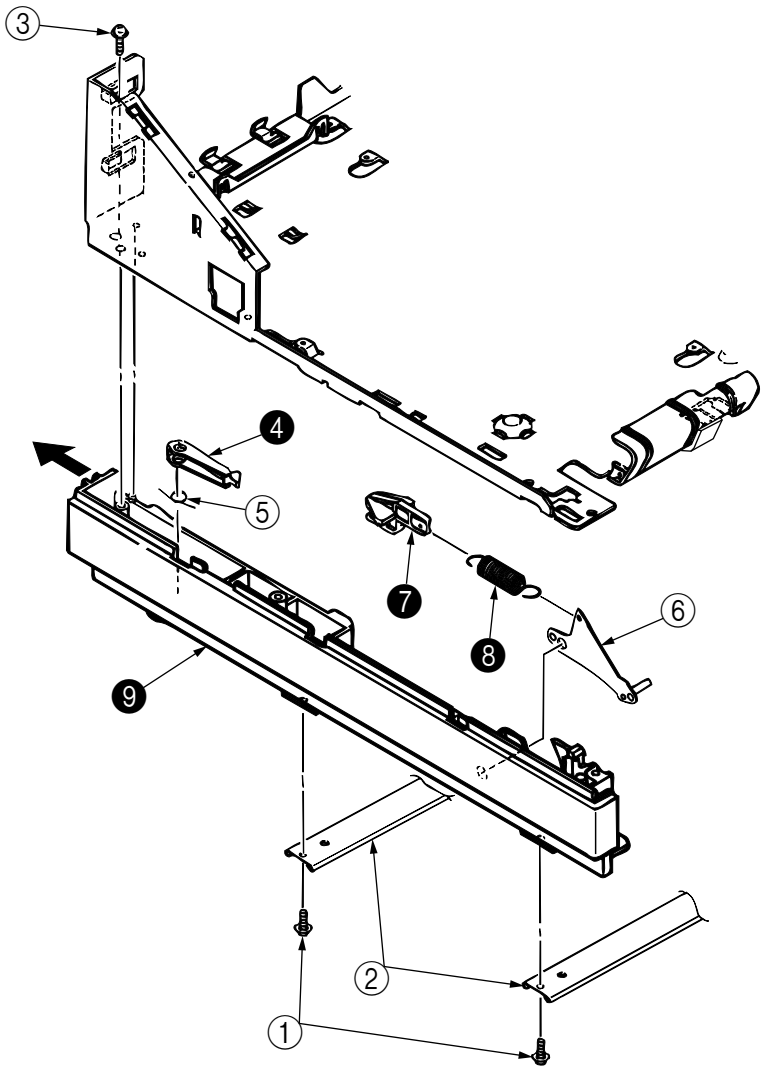
(6) Remove the power supply/sensor board (see 3.3.23).

(7) Remove two screws ①, and remove the guide rails ②.

(8) Remove the screw ③, and remove the cassette guide L ❾ by shifting it in the direction of the arrow as shown below.

(9) Remove cassette lock lever ❹ and torsion spring ⑤.

(10) Remove cassette lock lever spring ❽ then remove the sheet link (L) ⑥ and Pull block ❼.



3.3.25 Cassette Guide R Assy

(1) Remove the paper cassette.

(2) Remove the upper cover assy (see 3.3.1).

(3) Remove the lower base unit (see 3.3.5).

(4) Remove the M5G-PCB (see 3.3.21).

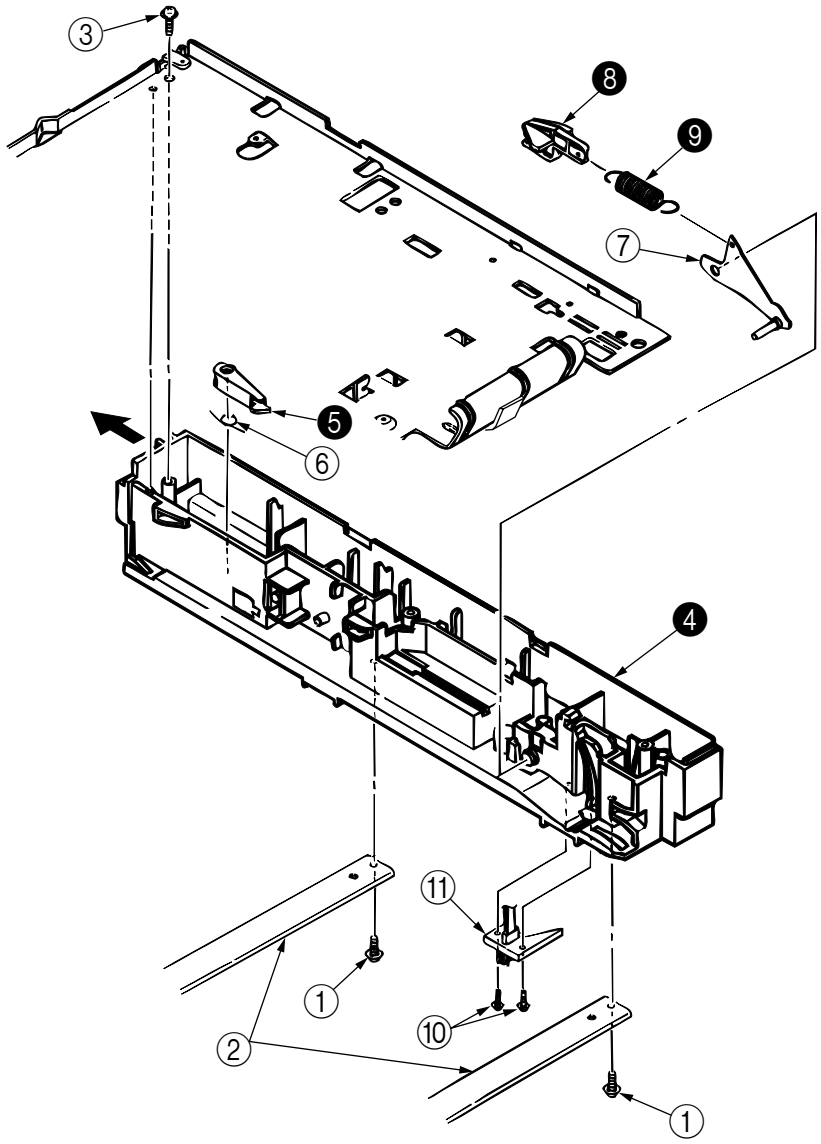
(5) Remove two screws ①, and remove the guide rails ②.

(6) Remove the screw ③, and remove the cassette guide R ❹ by shifting it in the direction of arrow.

(7) Remove the cassette lock lever ❺ and torsion spring ⑥.

(8) Remove the cassette lock lever spring ❾, then remove the sheet link (R) ⑦ and link pull block ❽.

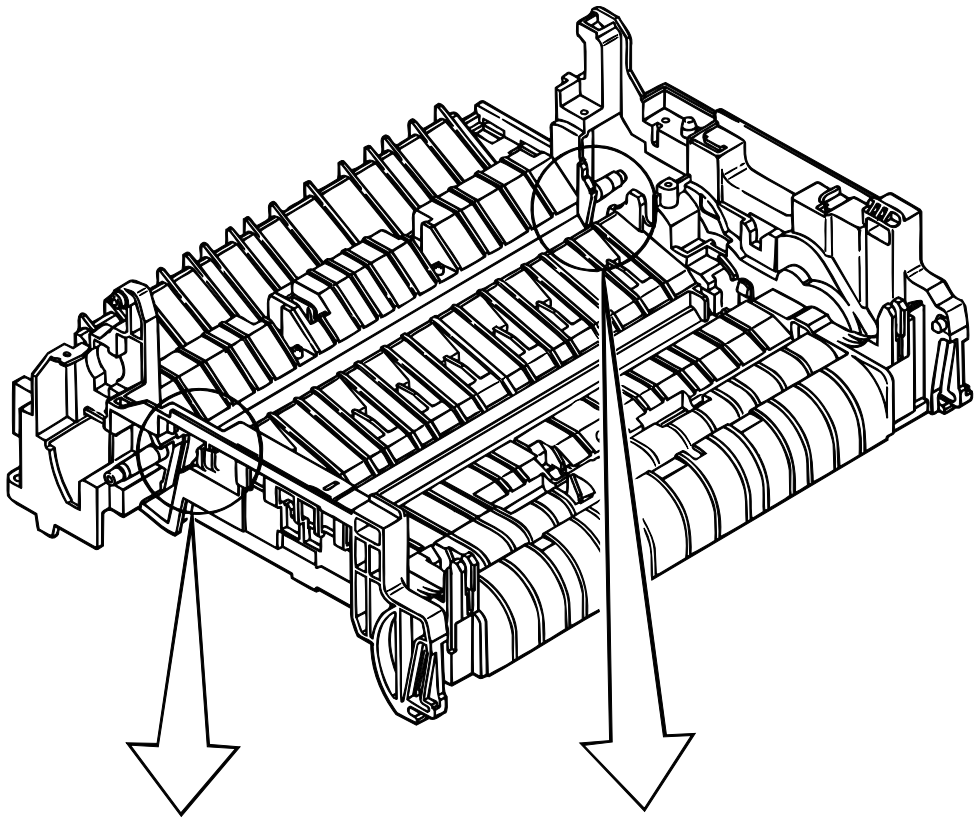
(9) Remove two screws ⑩, and remove the square-shaped connector ⑪.

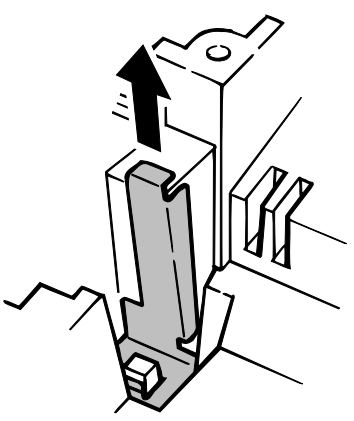


3.3.26 Spacer Bearing (L/R)

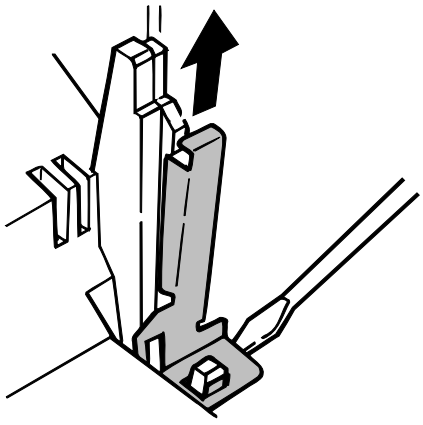
(1) Remove the back-up roller (see 3.3.16).

(2) Remove spacer bearing (L/R) with a tip of screw driver.





Spacer bearing L



Spacer bearing R

4. ADJUSTMENT

This chapter explains adjustment necessary when a part is replaced.

This adjustment is made by changing the parameter values set in EEPROM on the main control board. The status monitor or maintenance utility can be used to change these values.

Only servicemen and maintenance personnel can use the maintenance utility. This utility cannot be made public for printer end users.

4.1 Adjustment Types and Functions

4.1.1 Status Monitor

(For Microsoft Windows)

This status monitor has the following functions:

- Drum counter reset
- Charge roller cleaning

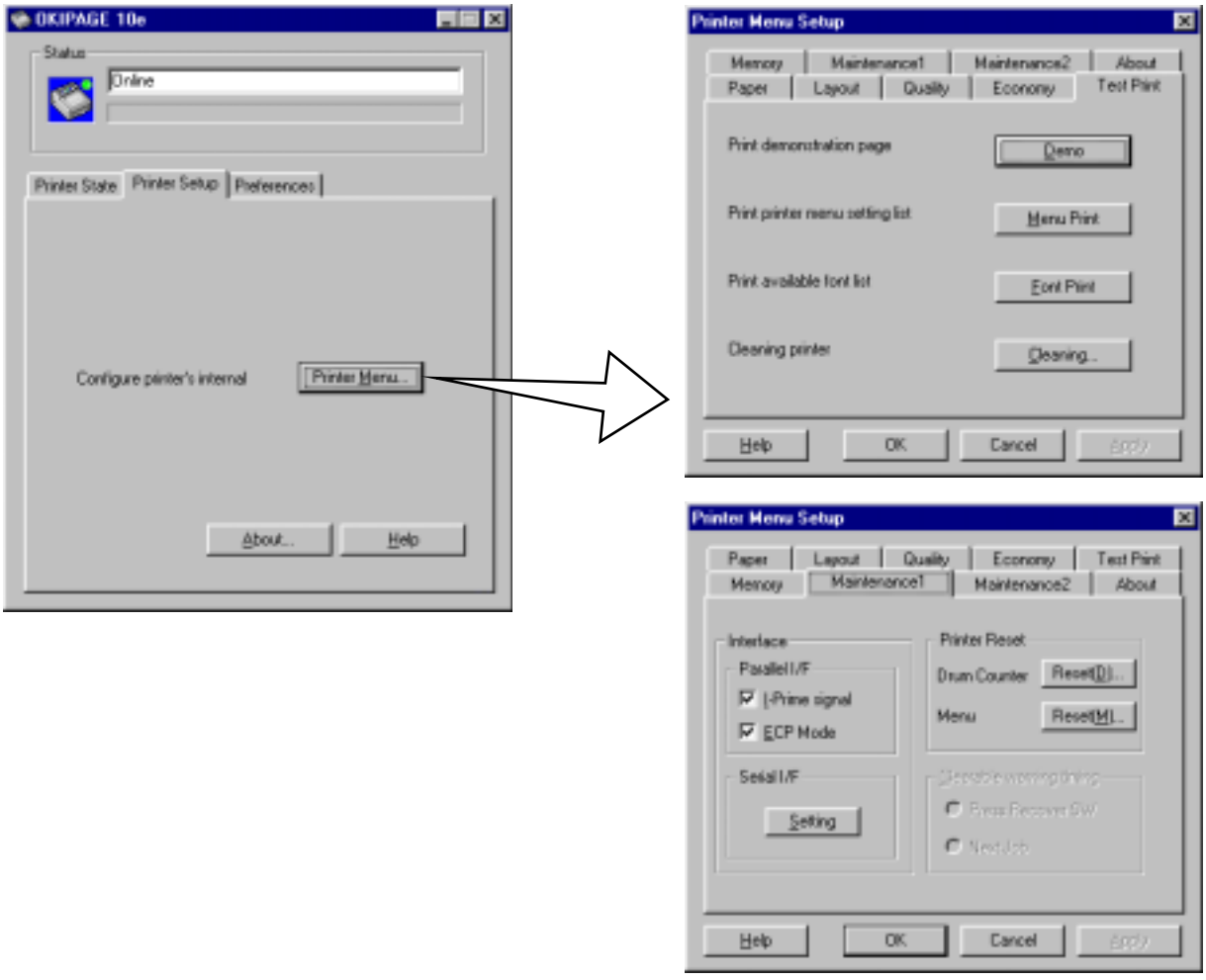


Figure 4-1

(1) Drum counter reset

This function resets the life of the drum counter when the EP unit is replaced. Clicking the "Reset" button resets the life.

(2) Cleaning Page Function

This function cleans the charge roller of the EP unit; it is used when printing is unclear. For details on how to operate this function, refer to "5.2.2".

4.1.2 Engine Maintenance Utility

See Appendix C

4.2 Adjustment When Replacing a Part

The table below lists the parts that requires adjustment when they are replaced.

Part Replaced	Adjustment
LED Head	Set the LED Head drive time. Set the LED Head Width Set the LED Head Wire Set the Head type
EP unit	Reset the drum counter.(refer to "User's manual".)
Main Control Board	Upload or download EEPROM data

4.2.1 Setting of LED Head Drive Time

Caution: When the luminous intensity of a new LED head is the same as that of the old LED head, do not set the LED head drive time.

Use "LED Head Marking No." in the engine menu tab of the maintenance driver to set the luminous intensity displayed on the LED head as the LED head drive time. (See Figure 4-2.)

- Luminous intensity of LED head

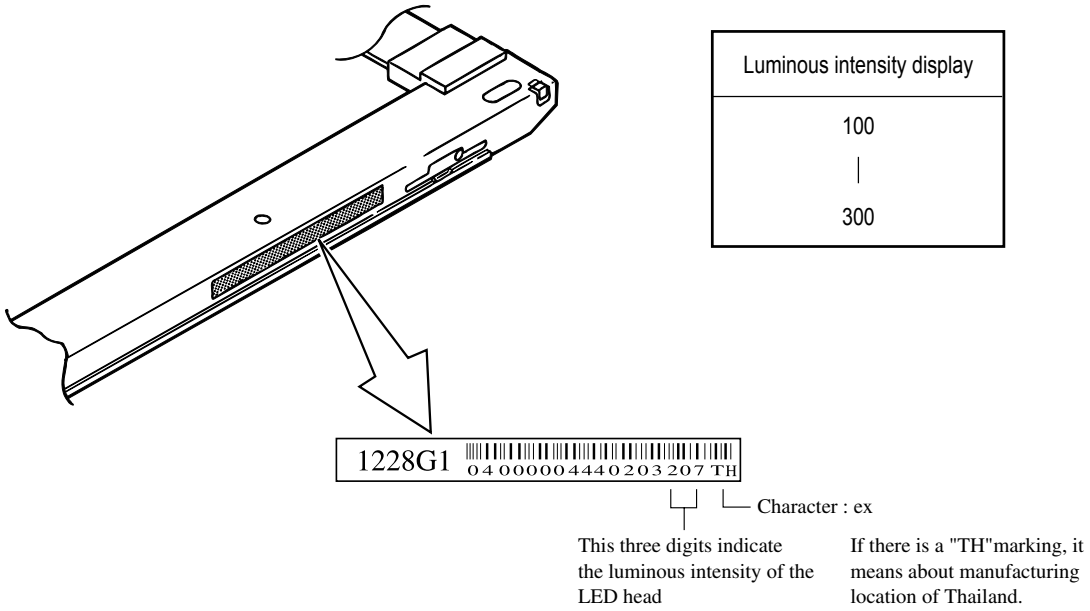

Luminous intensity display
100
300
1228G1
04000004440203207TH
Character : ex
This three digits indicate the luminous intensity of the LED head
If there is a "TH"marking, it means about manufacturing location of Thailand.

Figure 4-2

- Changing of LED Head Marking No.

(1) Connect the printer with the PC.

(2) Turn on the printer and the PC.

(3) Start the maintenance utility on the PC.

(4) Choose the LED Head, mounted on the printer, in the List Box of LED Head Marking No. (See P.130)

(5) Press <Entry> button to see up the LED Head for the printer.

(6) Press <Exit> button to end.

4.2.2 Uploading and Downloading EEPROM Data

When the main control board is replaced, EEPROM data must be reflected on a new main control board. Use “EEPROM Operations” in the option tab of the maintenance utility to reflect EEPROM data on the new main control board.

Reflect EEPROM data on the new main control board in the following procedures:

(1) Check that the printer and PC are connected by the parallel I/F, then execute the maintenance utility.

(2) Click the "Option" button in "Main Menu Dialog".

(3) Click the “Upload” button (Upload EEPROM Data) in “EEPROM Operations.” (EEPROM data read is completed.)

(4) The read EEPROM data is displayed in “Dialog” of the maintenance driver.

(5) Leave the display of the maintenance driver as is and replace the main control board.

(6) Click the “Download” button (Download EEPROM Data) in “EEPROM Operations”. (EEPROM data write is completed.)

Depending on the level of a main control board failure (parallel I/O failure, etc.), however, EEPROM data may be unable to be uploaded.

In such a case, use the maintenance utility to perform the following adjustment after replacing the main control board:

- Setting the LED head drive time (Section 4.2.1)
- Setting the LED Head Width
- Setting the LED Head Wire
- Setting the Head type
- Setting specifications (ODA/OEL/INT-A/INT-L)

5. PERIODICAL MAINTENANCE

5.1 Periodical Replacement Parts

The parts are to be replaced periodically as specified below:

Part name	Condition for replacement	Cleaning	Remarks
• Toner cartridge(Type 5)	About 2,000 sheets of paper have been printed.	• LED head	Consumables
• Image drum cartridge (Type 5)	About 20,000 sheets of paper have been printed. See 1.4. (14)		Consumables

5.2 Cleaning

Remove any toner or dust accumulated inside the printer. Clean in and around the printer with a piece of cloth when necessary. Use the handy cleaner (service tool) to clean inside the printer.

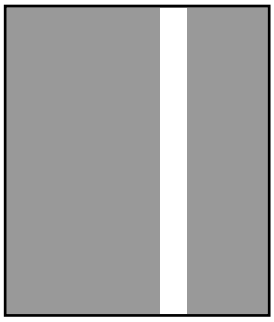
Note: Do not touch the image drum, LED lens array, or LED head connector block.

5.2.1 Cleaning of LED Lens Array

Clean the LED lens array or replace the toner cartridge when white lines or stripes (void, light printing) are generated vertically down the page, as shown below.

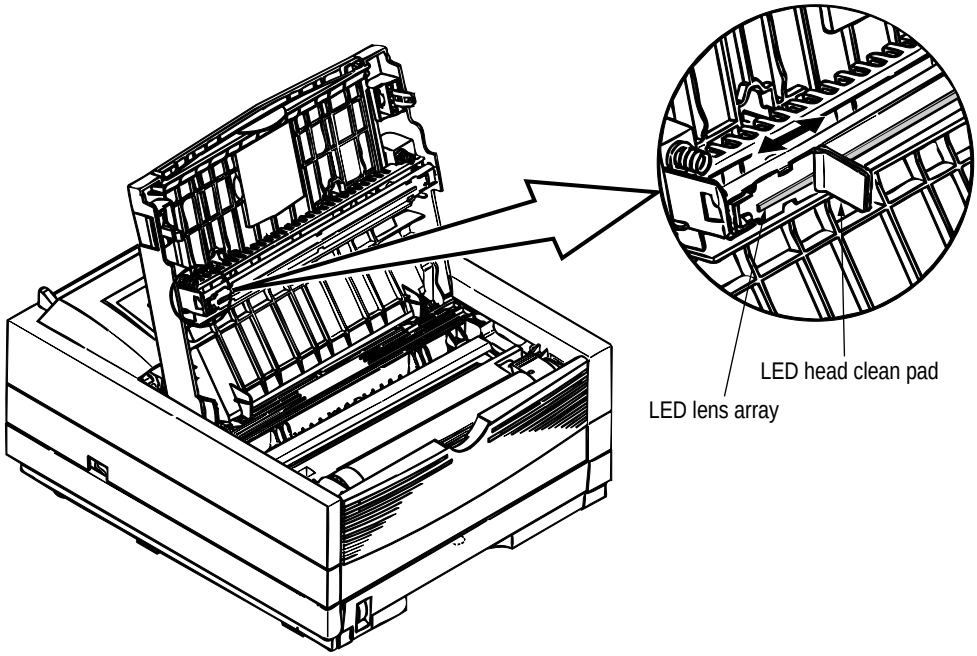
Note: The LED lens array must be cleaned with an LED head cleaner included in the replacement toner kit.

White lines or stripes
(void, light printing)



(1) Set the LED head cleaner to the LED lens array as shown in the figure, then slide the cleaner back and forth horizontally several times to clean the head.

Note: Gently press the LED head cleaner onto the LED lens array.



(2) Throw the cleaner pad away.

5.2.2 Cleaning Page Function

There is a charge roller cleaning function with this printer, which can be executed by the user.

(1) While the printer is in off-line mode, press the key for at least 5 seconds. The printer enters the cleaning mode.

(2) The Ready lamp and Manual lamp blink.

(3) Insert a sheet of paper A4 or letter size into the manual feeder slot.

(4) Toner attached to the image drum is transferred onto the inserted sheet, and the sheet is ejected with the toner residues printed.

(5) The printer returns to off-line mode.

6. TROUBLESHOOTING PROCEDURES

6.1 Troubleshooting Tips

(1) Check the basic check points written in the user's manual.

(2) Gather detailed failure information as much as possible from the customer.

(3) Check the printer under the condition close to that under which the failure occurred.

6.2 Check Points Before Correcting Image Problems

(1) Is the printer running in proper ambient conditions?

(2) Are consumables (toner and EP unit) replaced correctly?

(3) Are sheets of paper normal?

(4) Is the EP unit set correctly?

6.3 Notes When Correcting Image Problems

(1) Do not touch the surface of the OPC drum nor place foreign matter on it.

(2) Do not expose the OPC drum to direct sunlight.

(3) Do not touch the fuser because it heats up during operation.

(4) Do not expose the image drum to light for more than five minutes at room temperature.

6.4 Preparation Before Troubleshooting

(1) Message display

The failure status of printer is displayed on the status monitor of the PC.

Take proper action according to the message displayed on the status monitor.

(2) LED display

Printer is equipped with three LED. These LED indicates one of the following statuss:

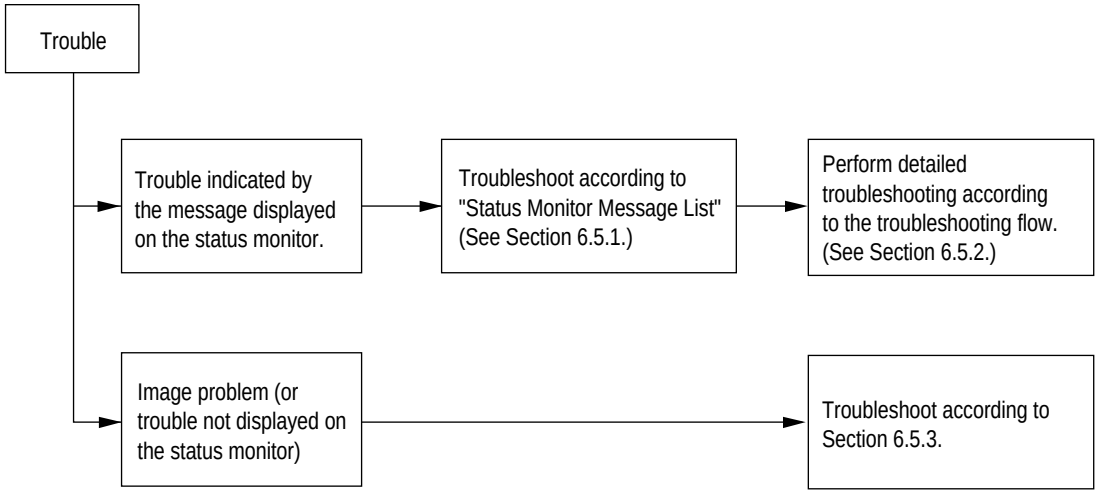
LED Functions

Status	Error (red)	Manual Feed (amber)	Ready (amber)	Remark
Ready	Undefined	OFF	ON	
During suspending data processing (in OFF-LINE) (Data is left in the buffer)	Undefined	OFF	Flash 1	Printing contents of buffer by pressing switch two seconds. Clearing buffer by pressing switch five seconds.
During receiving data or processing data	Undefined	OFF	Flash 2	
Manual request	OFF	Flash 2	Undefined	
Low toner	Flash 1	OFF	Undefined	
Warning Change drum, toner low, toner sensor (total page > 30 sheets)	Flash 1	Undefined	Undefined	
Error (printing Error) Buffer Overflow, Print Overrun	Flash 2	OFF	OFF	Recovered by pressing and releasing a switch
Error Paper out, Input Jam	Flash 2	OFF	OFF	Recovered by pressing and releasing a swith and the printing can be continued.
Error Paper Jam (Paper Size Check Error, Feed Jam, Exit Jam)	Flash 2	OFF	OFF	The printing can be continued by cover open/close
Error Cover Open	Flash 2	OFF	OFF	
Program error (Watch Dog Timer Error, Controller Error)	Flash 2	Flash 2	Flash 2	Re-power on
Hardware error (fatal error) (ROM/RAM error, fuser error, thermister error and toner sensor error) (total page < 30)	Flash 3	Flash 3	Flash 3	Service call even if the printer cannot recover from one of these errors.
During printer resetting.	OFF	OFF	Flash 2	
During initializing.	ON and then OFF	ON and then OFF	ON and then OFF	
During initializing EEPROM	Flash 2 until Ready	Flash 2 until Ready	Flash 2 until Ready	

Flash 1: Slow blinking
Flash 2: Blinking
Flash 3: Fast blinking

6.5 Troubleshooting

If a trouble occurs in the printer, troubleshoot according to the following procedures:


Trouble
Trouble indicated by the message displayed on the status monitor.
Troubleshoot according to "Status Monitor Message List" (See Section 6.5.1.)
Perform detailed troubleshooting according to the troubleshooting flow. (See Section 6.5.2.)
Image problem (or trouble not displayed on the status monitor)
Troubleshoot according to Section 6.5.3.

6.5.1 Status Monitor Message List

Table 6-1 lists the statuses and troubles to be displayed on the status monitor in the message format.

Table 6-1

Category	Status Message	Code	Display Content	Remedy
Normal status	Warming Up	10003	Warming-up status	Normal operation
	Online (Ready)	10001	Online (ready) status	Normal operation
	Power Save Mode	10094	Power save status	Normal operation
	Toner Low	10006	The toner amount of the toner cartridge is small.	Normal operation
	Toner Sensor	10093	The I/D unit is not installed or the toner sensor is faulty.	Install the I/D Unit or replace the toner sensor.
	Change Drum	40093	Life of I/D drum	Change the I/D Unit and reset Drum counter see Section 4.1.1 (1)
	Manual Paper In		The paper is in the manual feed mode.	Replace the I/D unit. (***Note:*** Be sure to reset the drum counter after replacing the I/D unit.)
	Printing In Progress	10098	Printing in progress X=0, Non Warning X=1, Toner Low X=2, 3 Change Drum	Normal operation
	Ejection In Progress	10099	Ejection in progress X=0, Non Warning X=1, Toner Low X=2, 3 Change Drum	Normal operation
	Manual Request Executive Letter Legal 14 Legal 13 A6 A5 A4 B5 Monarch COM-10 DL C5 COM-9		Request the paper to be set in the manual feed mode. The paper sizes are as follows: Executive, Letter, Legal 14, Legal 13, A4, A5, A6, B5, Monarch, DL, C5, COM-10, COM-9	Set the requested paper in the manual feed mode.

Table 6-1 (Cont'd)

Category	Status Message	Code	Display Content	Remedy
Paper size error	Paper Size Error		Paper of improper size was fed. 2.52" (64 mm) L 15.77" (400.56 mm)	Check the paper. Also check whether more than one sheet of paper were fed simultaneously. To release the error display, open the cover, then close it. If this error occurs frequently, see Section 6.5.2 3.
Paper jam	Paper Input Jam	40077	A paper jam occurred when sheets of paper were being supplied.	Check the paper. To release the error display, close the cover, then close it. If this error occurs frequently, see Section 6.5.2 2-1.
	Paper Feed Jam	40078	A paper jam occurred during paper feeding.	Open the cover, then remove the jammed paper. To release the error display, close the cover. If this error occurs frequently, see Section 6.5.2 2-2.
	Paper Exit Jam	40079	A paper jam occurred during paper ejection.	Open the cover, then remove the jammed paper. To release the error display, close the cover. If this error occurs frequently, see Section 6.5.2 2-3.
	ID Not Installed	40019		Installed I/D Unit
Cover open	Cover Open	40021	The upper cover is open.	To release the error display, close the cover. If this error occurs frequently, replace the power supply board.
Buffer overflow	Page Buffer Overflow	30097	The page buffer overflowed because there are a large number of print data.	To release the error display, press the reset button on the status motor of the printer driver. Install RAM or reduce the number of print data.
	Print Over Run	30017	A print overrun occurred because print data is complicated.	To release the error display, press the reset button on the status motor of the printer driver. Simplify the print data format.
Device configuration error	Program ROM Check Error		An error occurred during program ROM check.	Replace program ROM or the main control board. (When replacing the main control board, also adjust EEPROM data.) (See Section 4.2.4.)
	Resident RAM Check Error		An error occurred during resident RAM check.	Replace the main control board. (When replacing the main control board, also adjust EEPROM data.) (See Section 4.2.4.)

Table 6-1 (Cont'd)

Category	Status Message	Code	Display Content	Remedy
Device configuration error	EEPROM Check Error		An error occurred during EEPROM check.	Replace the main control board. (When replacing the main control board, also adjust EEPROM data.) (See Section 4.2.4.)
	Option RAM Check Error		An error occurred during option RAM check.	Check the connection of the Option RAM PC board. If the option RAM PC board is faulty, replace it.
	Fuser Error	40084	A heater timeout error occurred.	See Section 6.5.2 4.
	Thermister Open Check Error		The thermistor is open.	Replace the heater Assy.
	Thermister Short Check Error		A thermistor short occurred.	Replace the heater Assy.
	Watch Dog Timeout Error		A watchdog timeout occurred.	To release the error display, turn on the power supply again. Replace the main control board.
	Motor Timeout Error		A motor timeout occurred.	To release the error display, turn on the power supply again. Replace the main control board.

6.5.2 Status Message Troubleshooting

If the problems cannot be corrected by using the status message/problem list, follow the troubleshooting flowcharts given here to deal with them.

No.	Trouble	Flowchart number
1.	The printer does not work normally after the power is turned on.	①
2.	Jam alarm ├ Paper input jam ├ Paper feed jam └ Paper exit jam	 ②-1 ②-2 ②-3
3.	Paper size error	③
4.	Fusing unit error	④
5.	SSIO (Synchronous Serial Input/Output) error I/F timeout (no response) between the printer and an optional tray (High Capacity Second Paper Feeder, Power Envelope Feeder).	⑤
6.	Fan error	⑥

① The printer does not work normally after the power is turned on.

• Turn the power off, then back on.

• Is the Power LED (⏻) lamp on?

- No — Is the AC cord being connected properly?
  - • No — Connect the AC cord properly.
- Yes — Is +5 V being applied between Pins 11 and 21 of POWER connector on the main control board?
  Pin 21 : 0 V
  Pin 11 : +5 V
  Ⓐ
  - No — Is the connection between POWER connector on the main control board and connector CN3 on the power supply/sensor board being made properly?
    - No — Correct the connection.
  - Yes — Go to ①-1.
- Yes — Is +8 V being applied between Pins 23 and 24 (GND) of POWER connector?
  Pin 23 : 0 V
  Pin 24 : +8 V
  - • No — Go to Ⓐ
- Yes — Is the flexible cable for the operator panel assy being connected to the PANEL connector on the control board and the connector CN1 on the OPP board properly?
  - • No — Connect the flexible cable properly.
- Yes — Replace the operator panel assy or flexible cable.
- Has the problem been solved?
  - • No — Replace the main control board.
- Yes — End

Yes — Is the Ready LED (◯) lamp on?

- • No — Replace the main control board.

Yes — End

①-1

• Take the measurement of the following voltage readings at connector CN2 on the power supply/sensor board:

Voltage between Pins 1 and 3: ... about 40 V AC
Voltage between Pins 5 and 6: ... about 9.2 V AC
Are the voltages within the normal range?

• Yes Is fuse F3 on the power supply/sensor board blown?

• No Replace the power supply/sensor board.

• Yes Replace fuse F3 (if it blows again, check the resistance of the registration and main/drum motors. If it is faulty, replace motors or replace the power supply/ sensor board or main control board).

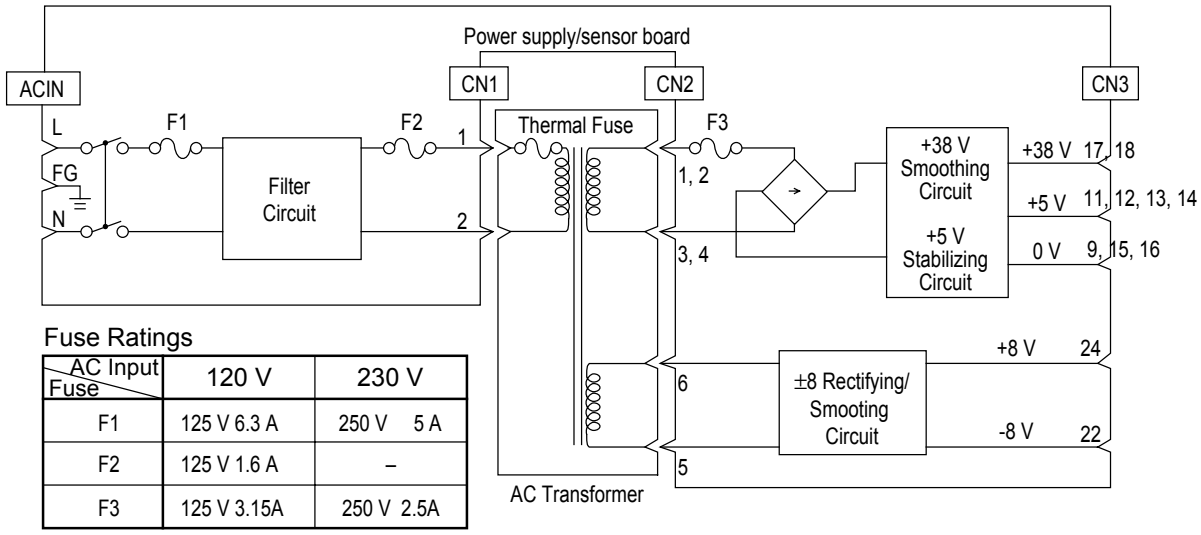
No Is the AC input voltage output between Pins 1 and 2 of connector CN1 on the power supply/sensor board normal?

• Yes Replace the AC transformer.

No Is fuse F1 or F2 on the power supply/sensor board blown?

• No Replace the power supply/sensor board.

Yes Replace blown fuse F1 or F2 (if is blows again, replace the power supply/sensor board).



Fuse Ratings

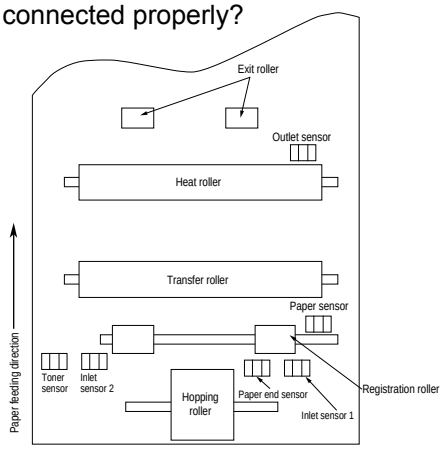
AC Input / Fuse	120 V	230 V
F1	125 V 6.3 A	250 V 5 A
F2	125 V 1.6 A	–
F3	125 V 3.15A	250 V 2.5A

Figure 6-1 Low-voltage Power Supply Block Diagram

[JAM error]

②-1 Paper input jam

- Does the JAM error occur when the power is turned on?
  - Yes — Is the paper at the inlet sensor?
    - Yes — Remove the paper.
    - No — Is the operation of the inlet sensor plate normal (moves freely when it is touched)?
      - No — Replace the inlet sensor plate.
      - Yes — Clean the inlet sensor on the power supply/sensor board, or replace the power supply/sensor board.
  - No — Does the JAM alarm occur after paper feeding?
    - Yes — Is the paper fed to the inlet sensor plate?
      - Yes — Is the operation of the input sensor plate normal (moves freely when it is touched)?
        - No — Replace the inlet sensor plate.
        - Yes — Clean the inlet sensor on the power supply/sensor board or replace the power supply/sensor board.
      - No — Replace the hopping roller rubber or paper cassette.
  - No — Is the hopping roller rotating?
    - Yes — Set the paper tray properly.
  - No — Is the registration motor rotating?
    - Yes — Replace the one-way clutch gear of the hopping roller assembly.
  - No — Is RM connector on the main control board being connected properly?
    - No — Connect RM connector properly.
  - Yes — Is the coil resistance (normal resistance: both between Pins 1 and 2, as well as Pins 3 and 4 are about 18.6 Ω) of the registration motor normal?
    - No — Replace the registration motor.
  - Yes — Replace the main control board.



[JAM error]

②-2 Paper feed jam

- Does the paper feed jam occur when the power is turned on?
  - Yes — Is the paper on the paper sensor plate?
    - Yes — Remove the paper.
    - No — Is the operation of the paper sensor plate normal (moves freely when it is touched)?
      - No — Replace the paper sensor plate.
      - Yes — Replace the power supply/sensor board.
  - No — Has the paper reached the paper sensor plate?
    - No — Is the registration roller rotating?
      - No — Replace the one-way clutch gear of the hopping roller assembly.
      - Yes — Is the image drum cartridge being set properly?
        - No — Set the image drum cartridge properly.
        - Yes — Check the hopping roller assembly or tray.
    - Yes — Has the paper reached the outlet sensor plate?
      - Yes — Is the operation of the outlet sensor plate normal (moves freely when it is touched)?
        - No — Replace the outlet sensor plate.
        - Yes — Clean the outlet sensor on the power supply/sensor board or replace the power supply/sensor board.
      - No — Is the main/drum motor rotating?
        - No — Is DM connector on the main control board being connected properly?
          - No — Connect DM connector properly.
          - Yes — Is the coil resistance (normal resistance: both between Pins l and 2, as well as Pins 3 and 4 are about 2.9Ω) of the main/drum motor correct ?
            - No — Replace the main/drum motor.
            - Yes — Replace the main control board.
      - Yes — Is the transfer roller rotating?

②-2-a

②-2-a

- No — Check the gears (transfer roller gear, idle gear and reduction gear).

Yes — Is the fusing unit being installed properly?

- No — Install the fusing unit properly.

Yes — Is the image drum cartridge being set properly?

- No — Set the image drum cartridge properly.

Yes — Clean the paper sensor on the power supply/sensor board or replace the power supply/sensor board.

[JAM error]

②-3 Paper exit jam

- Does the paper exit jam error occur when the power is turned on?
  - Yes — Is the paper on the outlet sensor plate?
    - Yes — Remove the paper.

    No — In the operation of the outlet sensor plate normal (moves freely when it is touched)?
    - No — Replace the outlet sensor plate.

    Yes — Clean the outlet sensor on the power supply/sensor board or replace the power supply/sensor board.

No — Is the face-up stacker pulled out completely from the printer or, pushed into the printer completely?

- No — Pull the face-up stacker out of the printer completely or push it into the printer completely.

Yes — Is the eject roller assembly being installed properly?

- No — Install the eject roller assembly properly.

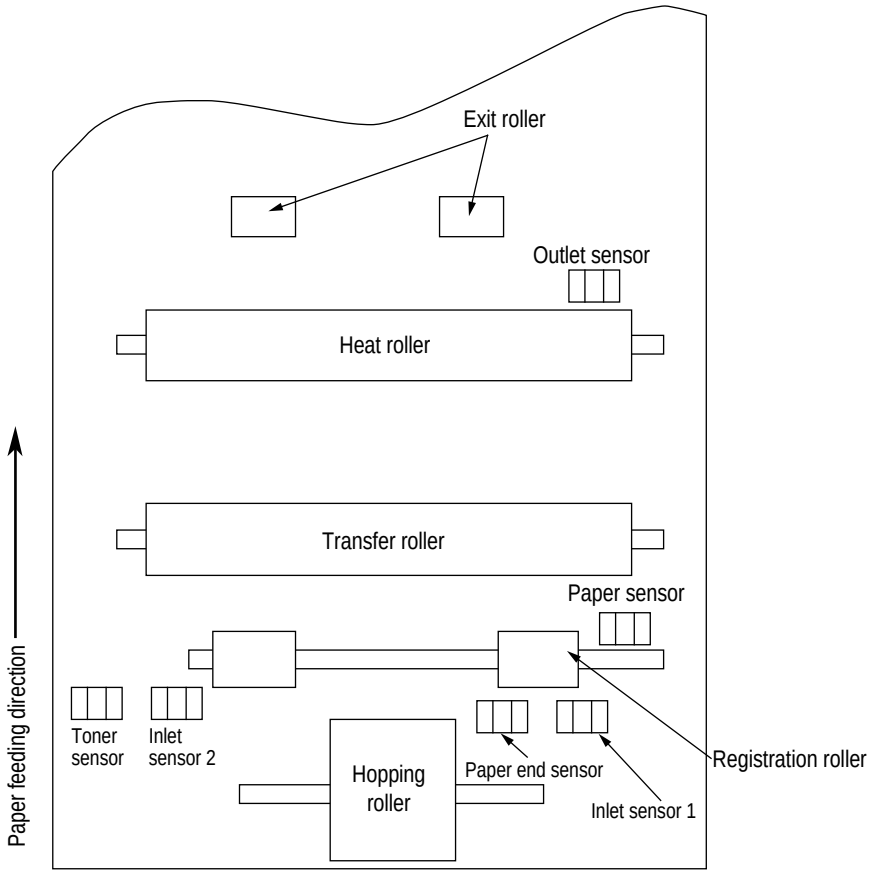
Yes — Has the coil spring come off the eject roller assembly?

- Yes — Install the coil spring to the eject roller assembly.

No — Replace the eject roller assembly.

③ Paper size error

- Is paper of the specified size being used?
  - • No Use paper of the specified size.
- Yes Are inlet sensor plates 1 and 2 operating properly (moves freely when they are touched)?
  - • No Replace the inlet sensor plate or clean the inlet sensor on the power supply/ sensor board.
- Yes Does the outlet sensor plate operate properly (moves freely when it is touched)?
  - • No Replace the outlet sensor plate or clean the outlet sensor on the power supply/ sensor board.
- Yes Replace the power supply/sensor board.



④ Fusing unit error (Status Message : Thermister Open Error
: Thermister Short Check Error
: Fuser Error)

• Turn the power off, then back on again.

• Yes Is the thermistor open or shorted? Measure the resistance between thermistor contacts (heater contacts 120V/3Ω or 240V/10Ω, and thermistor contacts 220KΩ at room temperature) (see Figure 6-2 or Section 7.3).

• Yes Replace the fusing unit.

• No Do the thermistor contacts touch the contact assembly properly when the fusing unit is mounted in the printer?

• No Adjust the contacts of the contact assembly.

• Yes Is the heater of the fusing unit turned on (when the heater is turned on, light is emitted)?

• Yes Check the thermistor contacts or replace the main control board or the fusing unit.

• No Is the AC voltage being supplied to the contacts for the heater of the contact assembly? (see Figure 6-2)

• No Replace the main control board or the power supply/sensor board.

• Yes Check the heat contacts of the fusing unit and the contact assembly for poor contact (see Figure 6-4 contact Ⓖ).

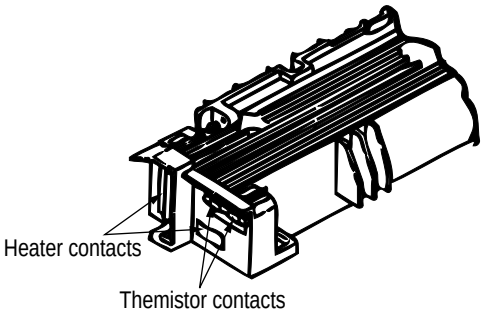


Figure 6-2

⑤ Synchronous serial I/O error (Status Message : SSIO Error) or I/F timeout between printer and optional tray (Status Message : Tray2 Timeout Error or Feeder Timeout Error)

- Is an option tray (High Capacity Second Paper Feeder or Power Envelope Feeder) being used?
  - Yes — Is the cable between the main control board and the optional tray being connected properly?
    - • No — Connect the cable properly.
  - Yes — Replace the main control board.
  - Has the problem been solved?
    - • No — Check the problem by following the High Capacity Second Paper Feeder maintenance manual of Appendix F.
  - Yes — End
- No — Replace the main control board.
- Has the problem been solved?
  - • No — Replace the power supply/sensor board.
- Yes — End

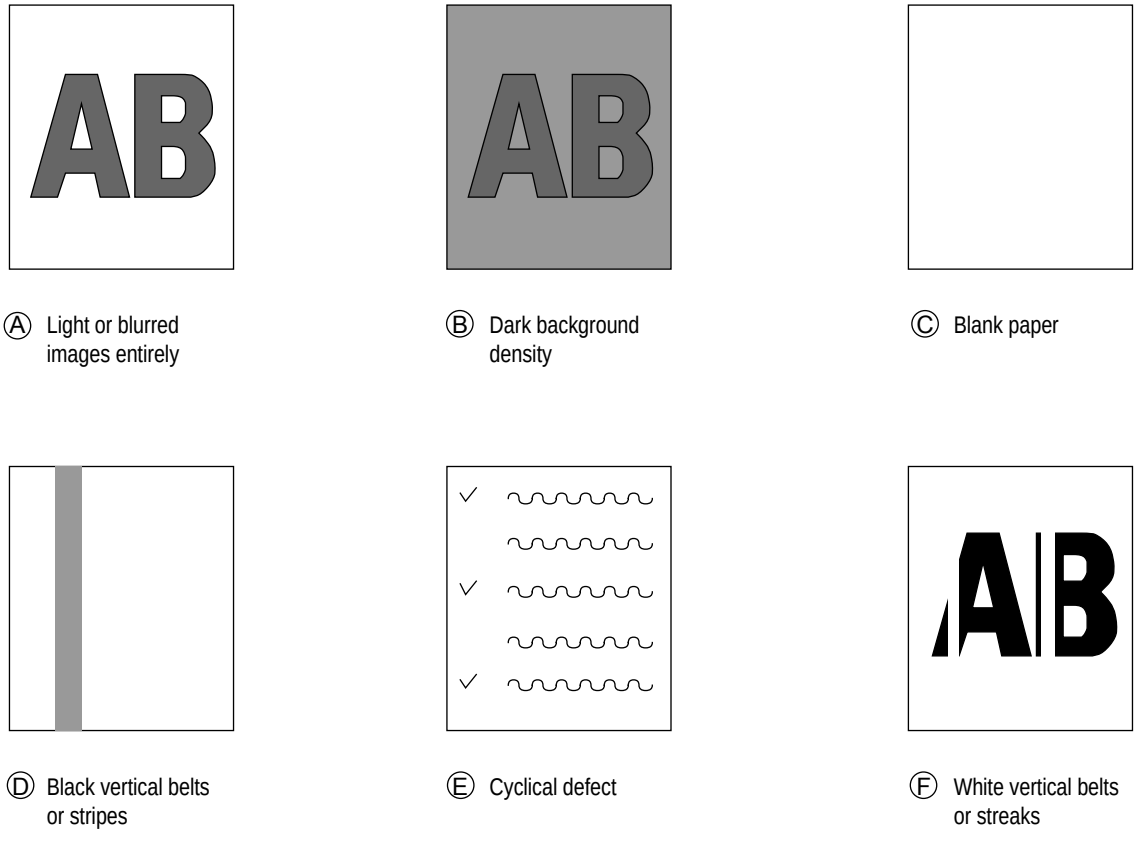
⑥ Fan error (Status Message : FAN Motor Error)

- Is the fan rotating?
  - • Yes — Replace the main control board.
- No — Is FAN connector on the main control board being connected properly?
  - • No — Connect FAN connector properly.
- Yes — Replace the fan or main control board.

6.5.3 Image Troubleshooting

Procedures for troubleshooting for abnormal image printouts are explained below. Figure 6-3 below shows typical abnormal images.

Problem	Flowchart number
Images are light or blurred entirely (Figure 6-3 Ⓐ)	①
Dark background density (Figure 6-3 Ⓑ)	②
Blank paper is output (Figure 6-3 Ⓒ)	③
Black vertical belts or stripes (Figure 6-3 Ⓓ)	④
Cyclical defect (Figure 6-3 Ⓔ)	⑤
Prints voids	⑥
Poor fusing (images are blurred or peels off when the printed characters and images on the paper are touched by hand)	⑦
White vertical belts or streaks (Figure 6-3 Ⓕ)	⑧



Ⓐ Light or blurred images entirely

Ⓑ Dark background density

Ⓒ Blank paper

Ⓓ Black vertical belts or stripes

Ⓔ Cyclical defect

Ⓕ White vertical belts or streaks

Figure 6-3

① Images are light or blurred entirely.

• Is toner low (is the TONER LOW message displayed)?

• Yes Supply toner.

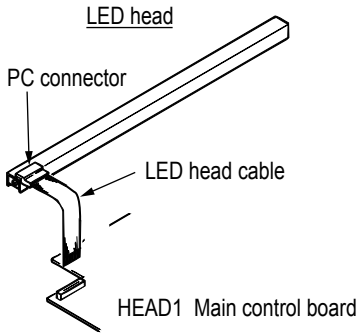
No Is paper of the specified grade being used?

• No Use paper of the specified grade.

Yes Is the lens surface of the LED head dirty?

• Yes Clean the lens.

No Is the LED head being installed properly (check the HEAD1connector of the main control board and PC connector on the LED head for proper connection)?



• No Install the LED head properly.

Yes Is the contact plate of the transfer roller in contact with the contact assembly of the power supply/ sensor board properly (see Figure 6-5)?

• No Adjust the contact plate of the transfer roller to make a proper contact with the power supply/sensor board and shaft of the transfer roller.

Yes Are the contact of the developing roller and the contact of the toner supply roller of the image drum cartrige in contact with the contact assembly properly (see Figure 6-4 Ⓐ and Ⓑ)?

• No Adjust the contacts of the developing and toner supply roller to make a proper contact with the contact assembly.

Yes Replace the transfer roller.

Has the problem been solved?

• Yes End

No Replace the image drum cartridge.

Has the problem been solved?

• Yes End

Note: After replacing the image drum cartridge, reset the drum counter by clicking the "Reset" button in the Status Monitor. (See Printer Handbook).

No Is the tension between the back-up roller (7.52kg) and the surface of back-up roller normal?

• No Replace the back-up roller or bias spring.

Yes Replace the main control board or power supply/sensor board.

② Dark background density

- Has the image drum been exposed to external light?
  - Yes — Install the image drum in the printer and wait about 30 minutes.
- No — Perform the cleaning page function (see Section 5.2.2).
- Has the problem been solved?
  - Yes — End
- No — Is the heat roller of the fusing unit dirty?
  - Yes — Clean the heat roller.
- No — Is the contact of the cleaning roller of the image drum cartridge in contact with the contact assembly properly (see Figure 6-4 Ⓒ)?
  - No — Adjust the contact of the cleaning roller to make a proper contact with the contact assembly.
- Yes — Replace the image drum cartridge.
- Has the problem been solved?
  - Yes — End

    Note: After replacing the image drum cartridge, reset the drum counter by clicking the "Reset" button in the Status Monitor. (See Printer Handbook).
- No — Replace the main control board or power supply/sensor board.

③ Blank paper is output.

- Is the LED head being connected properly (check the HEAD1 and HEAD2 connectors on the main control board and PC connector on the LED head)?
  - No — Connect the LED head properly or replace the head cable(s).
- Yes — Is the contact of the image drum cartrige in proper contact with the ground contact properly (see Figure 6-4 Ⓒ)?
  - No — Adjust the ground contact (Drum) of the contact assembly.
- Yes — Replace the LED head.
- Has the problem been solved?
  - Yes — End

    Note: After replacing the LED head, set the LED head drive time (See 4.2).
- No — Replace the main control board or power supply/sensor board.

④ Black vertical belts or stripes

- Perform the cleaning page function (see Section 5.2.2).
- Has the problem been solved?
  - • Yes End.
- No Replace the image drum cartridge.
- Has the problem been solved?
  - • Yes End

    Note: After replacing the image drum cartridge, reset the drum counter by clicking the "Reset" button in the Status Monitor. (See Printer Handbook).
- Clean the LED lens array of the LED head.
- Has the problem been solved?
  - • Yes End.
- No Replace the LED head.
- Has the problem been solved?
  - • Yes End

    Note: After replacing the LED head, set the LED head drive time (See 4.2).
- No Replace the main control board or power supply/sensor board.

⑤ Cyclical defect

	Frequency	Remedy
Image drum	3.71" (94.2mm)	Replace or clean the image drum cartridge.
Developing roller	1.86" (47.12mm)	Replace the image drum cartridge.
Toner supply roller	2.96" (75.27mm)	Replace the image drum cartridge.
Charging roller	1.21" (30.63mm)	Replace the image drum cartridge.
Cleaning roller	0.93" (23.56mm)	Replace the image drum cartridge.
Transfer roller	1.95" (49.6mm)	Replace the transfer roller.
Heat roller	2.44" (62.0mm)	Replace the fusing unit assy.
Back-up roller	2.73" (69.4mm)	Replace the back-up roller.

Note: After replacing the image drum cartridge, reset the drum counter by clicking the "Reset" button in the Status Monitor. (See Printer Handbook).

⑥ Prints voids

- Is the contact plate of the transfer roller in proper contact with the power supply/sensor board (see Figure 6-5)?
  - • No — Adjust the contact plate so that it touches the power supply/sensor board and the shaft of the transfer roller properly.

Yes — Replace the transfer roller.

Has the problem been solved?

- • Yes — End

No — Is the tension between the back-up roller (7.52kg) and the surface of back-up roller normal?

- • No — Replace the back-up roller or bias spring.

Yes — Are the contacts of the toner supply roller, developing roller, image drum and charging roller in proper contact with the contact assy (see Figure 6-4 Ⓐ, Ⓑ, Ⓒ, Ⓓ, Ⓔ)?

- • No — Adjust the contacts so that they touch the contact assy properly.

Yes — Replace the image drum cartridge.

Has the problem been solved?

- • Yes — End

Note: After replacing the image drum cartridge, reset the drum counter by clicking the "Reset" button in the Status Monitor. (See Printer Handbook).

No — Is the LED head being installed properly (check HEAD1 and HEAD 2 connectors on the main control board and PC Connector on the LED head)?

- • No — Install the LED head properly.

Yes — Replace the LED head or the head cable(s).

Has the problem been solved?

Yes — End

Note: After replacing the LED head, set the LED head drive time (See 4.2).

No — Replace the main control board or power supply/sensor board.

⑦ Poor fusing (images are blurred or peels off when the printed characters and images on the paper are touched by hand)

- Is paper of the specified grade being used?
  - • No Use paper of the specified grade.
- Yes Is the tension between the back-up roller (7.52kg) and the surface of back-up roller normal?
  - • No Replace the back-up roller or bias spring.
- Yes Is the contact of the fusing unit assy in proper contact with the contact assy (see Figure 6-4 Ⓖ)?
  - • No Adjust the contact of the fusing unit assy to make a proper contact with the contact assembly.
- Yes Replace the fusing unit assy.
- Has the problem been solved?
  - • Yes End
- No Replace the main control board or power supply/sensor board.

⑧ White vertical belts or streaks

- Are the LED lens dirty?
  - • Yes — Clean the LED lens.
- No — Is the contact plate of the transfer roller in proper contact with the power supply/sensor board (see Figure 6-5)?
  - • No — Adjust the contact plate to make a proper contact with the power supply/sensor board.
- Yes — Replace the transfer roller.
- Has the problem been solved?
  - • Yes — End
- No — Is the tension between the back-up roller (7.52kg) and the surface of back-up roller normal?
  - •No — Replace the back-up roller or bias spring.
- Yes — Is the LED head being installed properly (check HEAD1 connector on the main control board and PC connector on the LED head)?
  - • No — Install the LED head properly.
- Yes — Replace the LED head.
- Has the problem been solved?
  - • Yes — End

    Note: After replacing the LED head, set the LED head drive time (See 4.2).
- Yes — Replace the image drum cartridge.
- Has the problem been solved?
  - • Yes — End

    Note: After replacing the image drum cartridge, reset the drum counter by clicking the "Reset" button in the Status Monitor. (See Printer Handbook).
- No — Replace the main control board or power supply/sensor board.

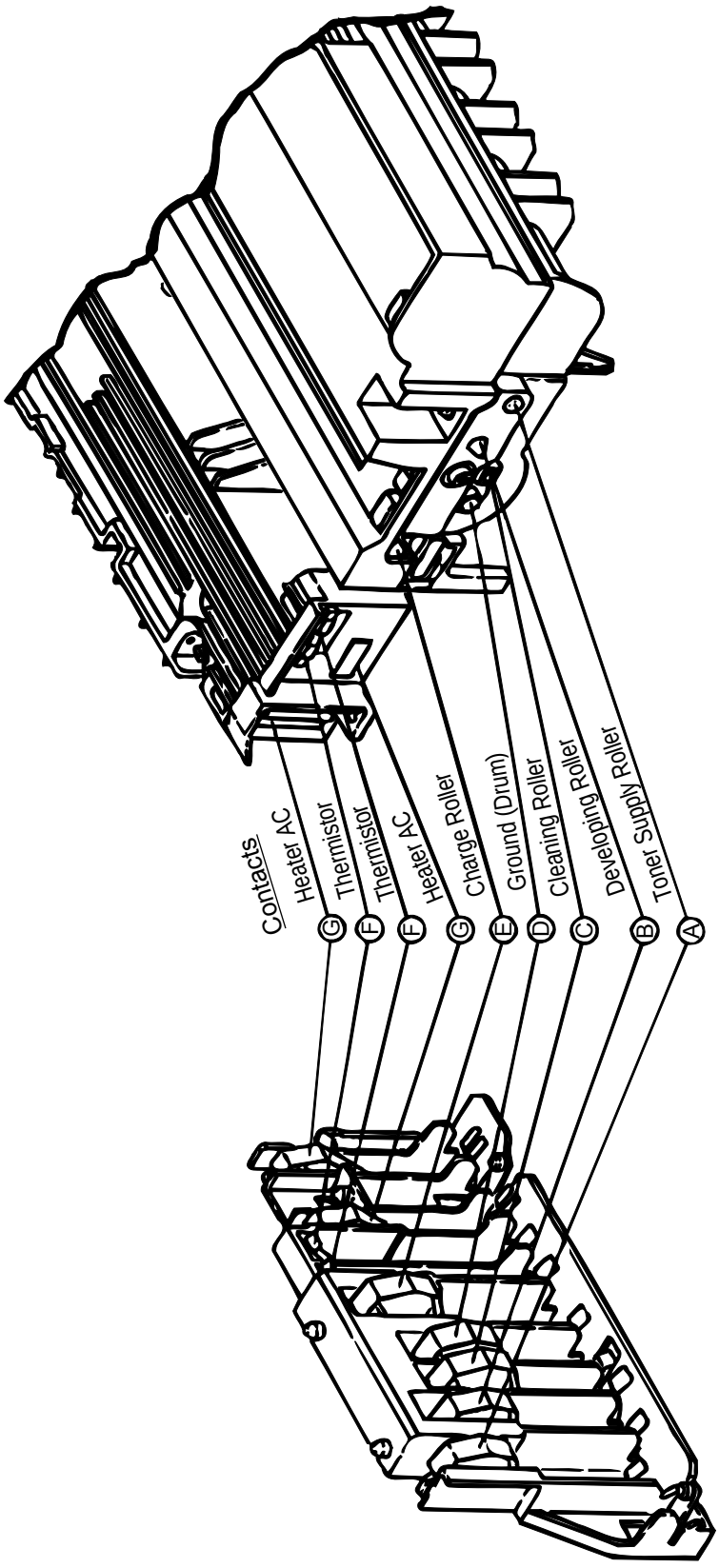

Contacts
Heater AC
Thermistor
Thermistor
Heater AC
Charge Roller
Ground (Drum)
Cleaning Roller
Developing Roller
Toner Supply Roller
G
F
F
G
E
D
C
B
A

Figure 6-4

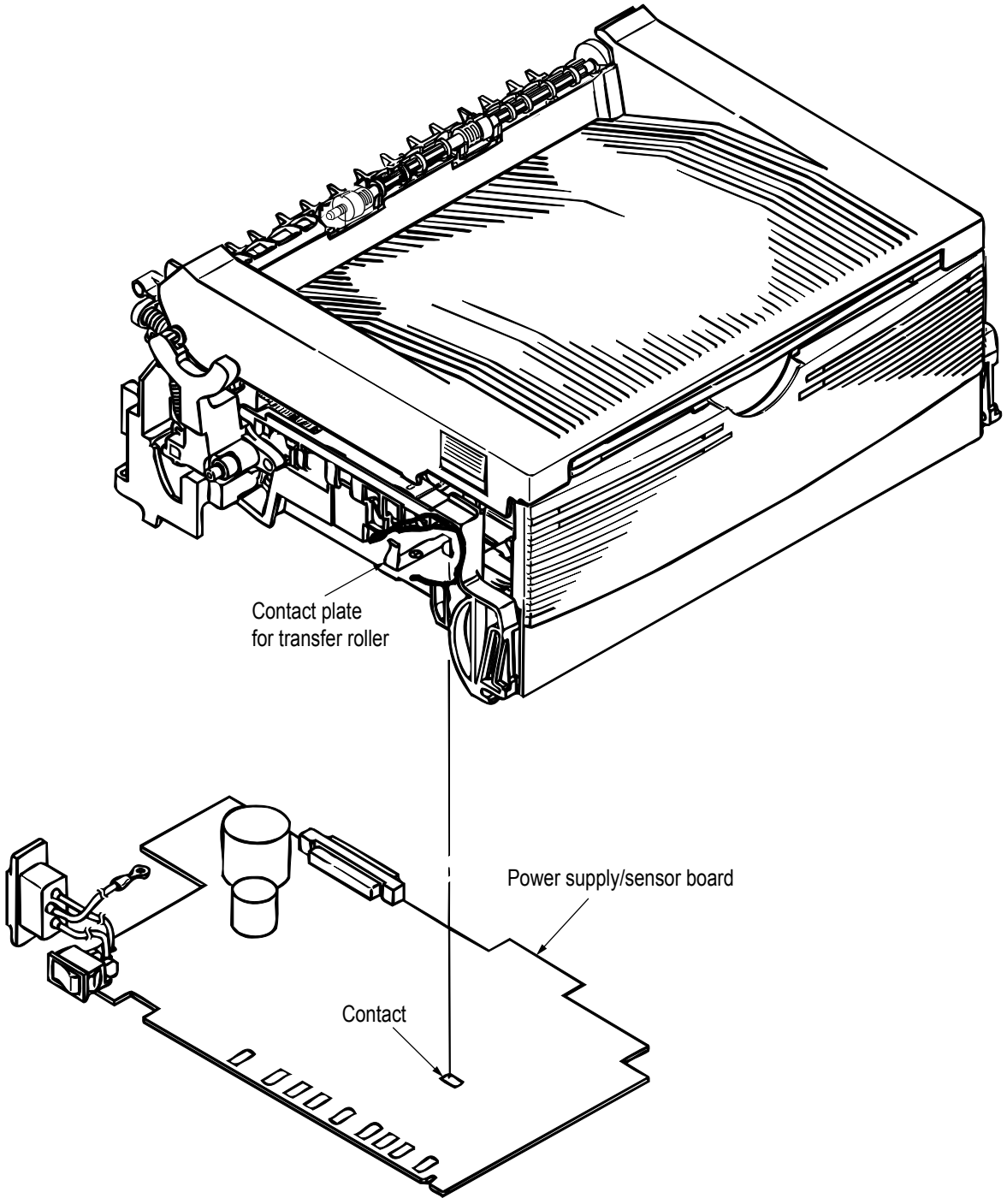
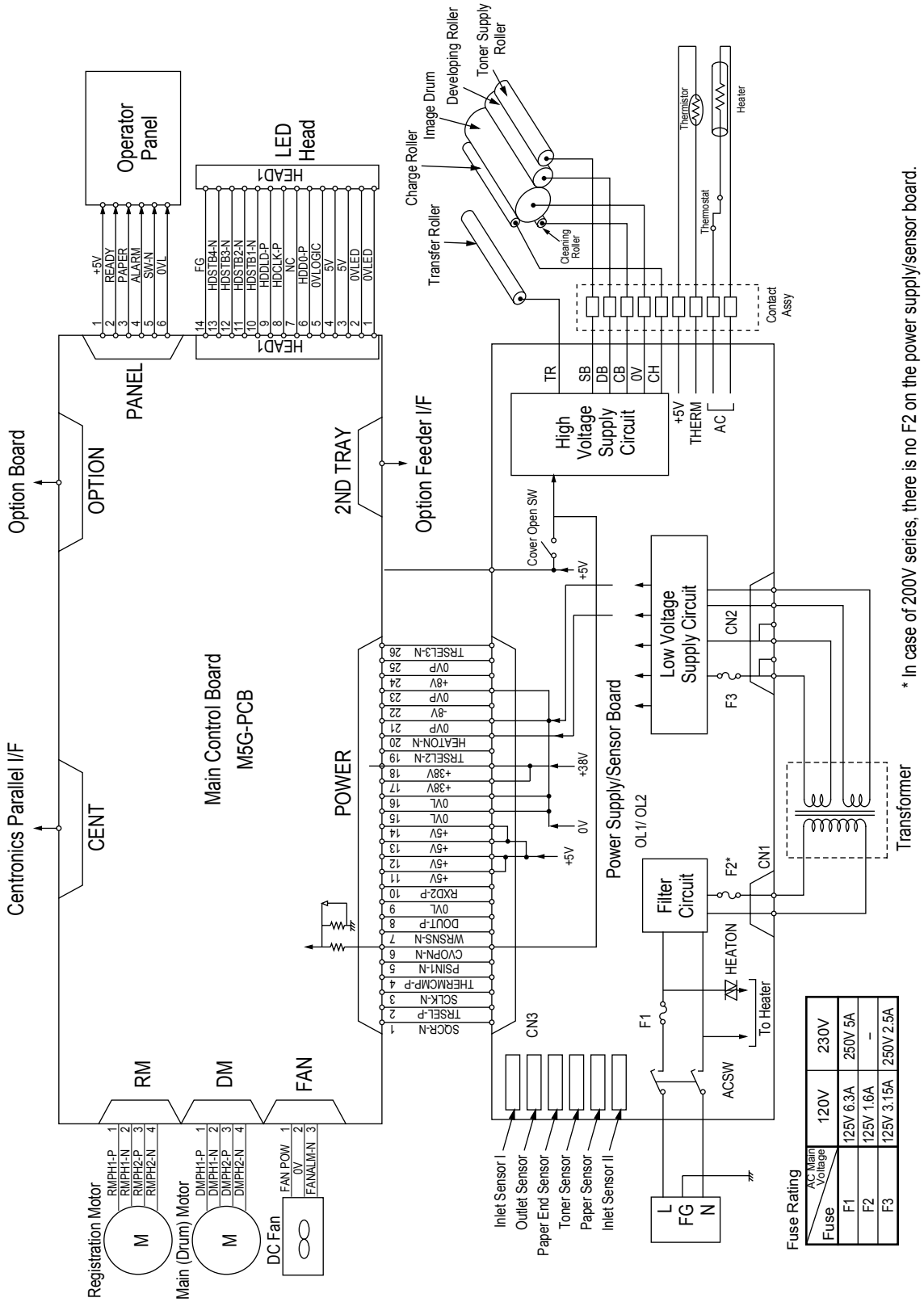

Contact plate
for transfer roller
Power supply/sensor board
Contact

Figure 6-5

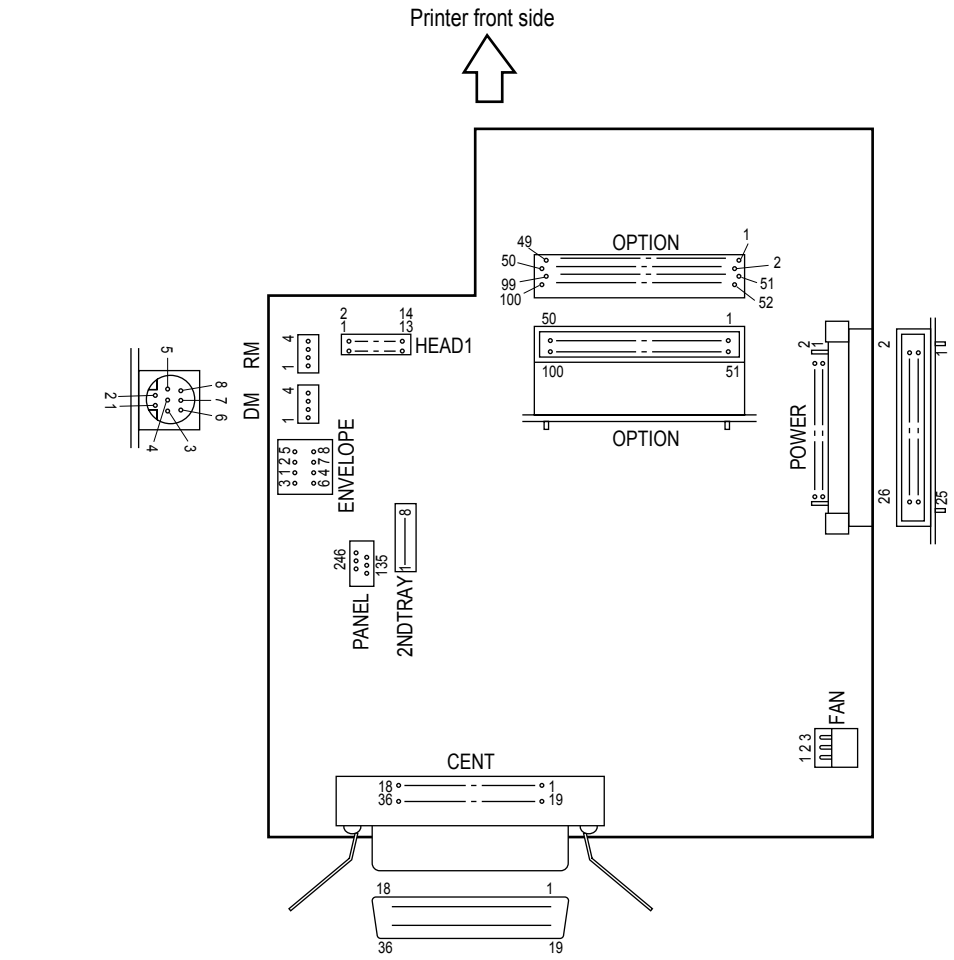
7. WIRING DIAGRAM

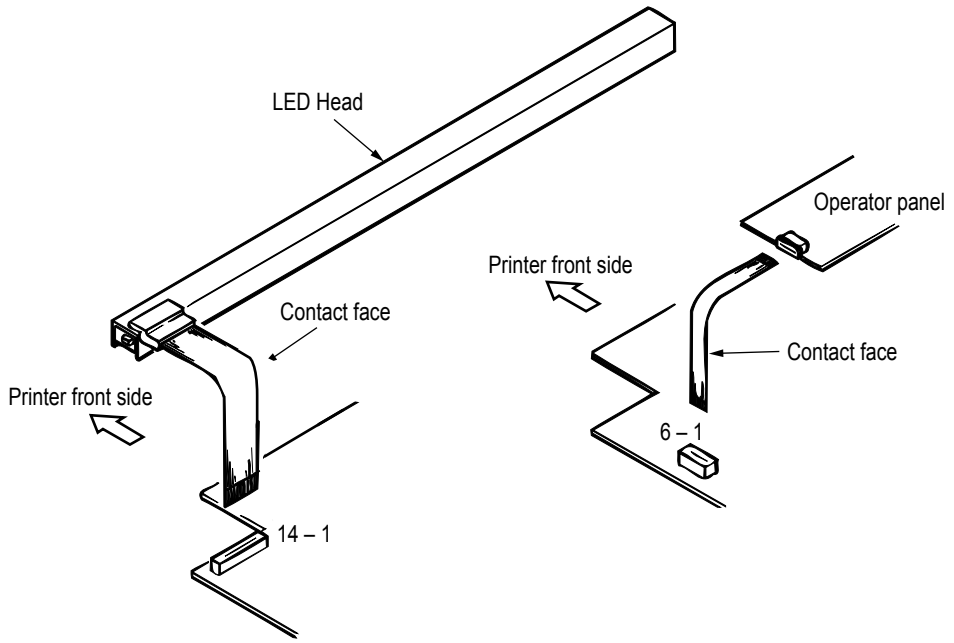
7.1 Interconnect Signal Diagram



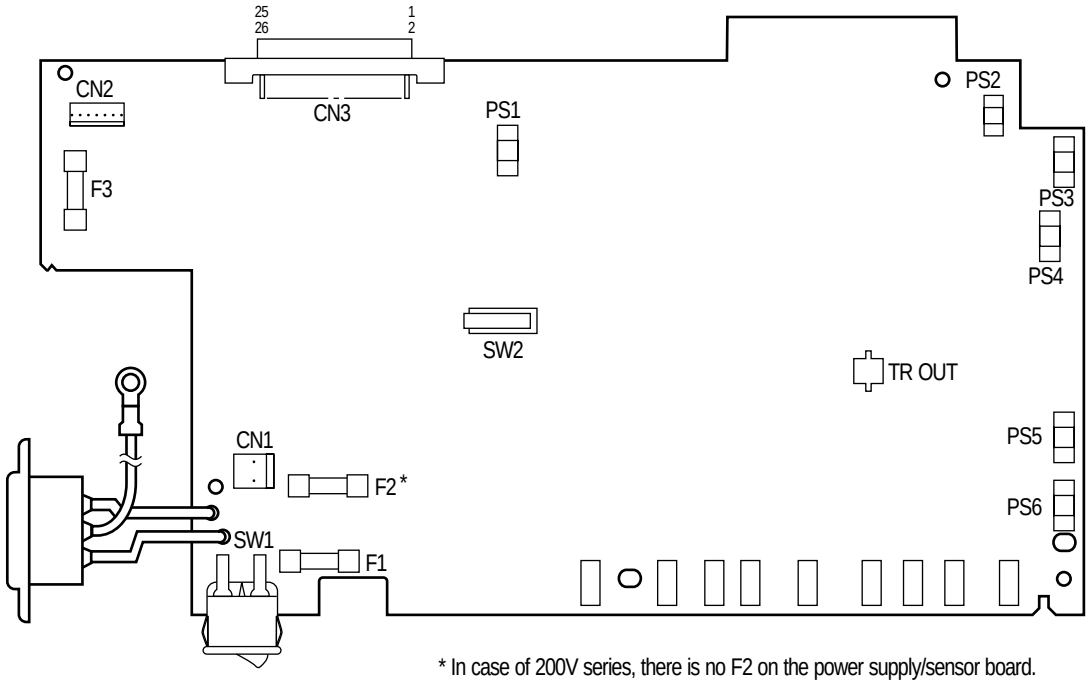
7.2 PCB Layout and Connector Signal List

(1) Main Control Board (M5G-PCB)





(2) Power Supply/Sensor Board



* In case of 200V series, there is no F2 on the power supply/sensor board.

- FAN Connector Pin Assignment
  (To fan motor)

Opening

	PIN NO.	I/O*	Signal	Description
1	1	O	FANPOW	Power supply for fan driving
2	2	C	OV	Ground
3	3	I	FANALM-N	Fan alarm

- DM Connector Pin Assignment
  (To main/drum motor)

	PIN NO.	I/O*	Signal	Description
1	1	O	DMPH1-P	Coil 1-N
2	2	O	DMPH1-N	Coil 1-P
3	3	O	DMPH2-P	Coil 2-N
4	4	O	DMPH2-N	Coil 2-P

Excitation sequence

PIN NO.	Line Color	Step No.			
		1	2	3	4
2	Yellow	+	-	-	+
4	Black	+	+	-	-
1	Orange	-	+	+	-
3	Brown	-	-	+	+

Rotary direction Clockwise wiewed from the output axis.

* I: In
O: Out
C: Common

- RM Connector Pin Assignment
  (To registration motor)

PIN NO.	I/O*	Signal	Description
1	O	RMPH1-P	Coil 1-N
2	O	RMPH1-N	Coil 1-P
3	O	RMPH2-P	Coil 2-P
4	O	RMPH2-N	Coil 2-N

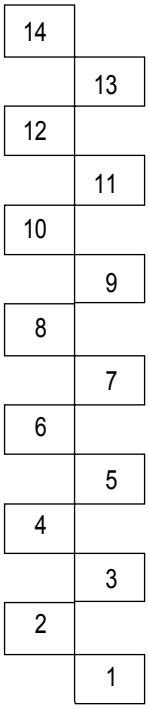
* I: In
O: Out

Excitation sequence

PIN NO.	Line Color	Step No.			
		1	2	3	4
2	Yellow	+	-	-	+
4	Black	+	+	-	-
1	Orange	-	+	+	-
3	Brown	-	-	+	+

Rotary direction Clockwise wiewed from the output axis.

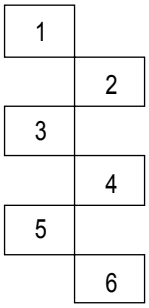
- HEAD1 Connector Pin Assignment
  (To LED head)



PIN NO.	I/O*	Signal	Description
14	C	FG	Flame Groung
13	O	HDSTB4-N	Strobe4
12	O	HDSTB3-N	Strobe3
11	O	HDSTB2-N	Strobe2
10	O	HDSTB1-N	Strobe1
9	O	HDDLD-P	Load
8	O	HDCLK-P	Clock
7	N/C		
6	O	HDD0-P	Data0
5	C	0VLOGIC	Logic Ground
4	C	5V	5V power supply for LED driving
3	C	5V	5V power supply for LED driving
2	C	0VLED	Ground for LED
1	C	0VLED	Ground for LED

* O: Out
C: Common

- PANEL Connector Pin Assignment
  (To operator panel)



PIN NO.	I/O*	Signal	Description
1	C	+5V	+5V power supply
2	O	READY	Signal for READY
3	O	PAPER	Signal for PAPER
4	O	ALARM	Signal for ALARM
5	I	SW-N	Signal for Switch
6	C	0VL	Ground

* I: In
O: Out
C: Common

- ENVELOPE Connector Pin Assignment
  (To option feeder I/F)

5	8
2	7
1	4
3	6

PIN NO.	I/O*	Signal	Description
1	O	PAPERIN-N	Paper sense 1
2	O	OPTSCLK-N	Clock
3	O	DATA-N	Data
4	I	PAPERIN-N	OPT send data ready
5	C	OVP	Analog groud
6	O	38V	+38V power supply
7	C	0V	Logic gound
8	O	5V	+5V power supply

* I: In
O: Out
C: Common

- 2ND TRAY Connector Pin Assignment
  (To option tray I/F)

1
2
3
4
5
6
7
8

PIN NO.	I/O*	Signal	Description
1	O	PAPERIN-N	Paper sense 1
2	O	OPTSCLK-N	Clock
3	O	DATA-N	Data
4	I	PAPERIN-N	OPT send data ready
5	C	OVP	Analog groud
6	O	38V	+38V power supply
7	C	0V	Logic gound
8	O	5V	+5V power supply

* I: In
O: Out
C: Common

- POWER Connector Pin Assignment
  (To power supply/sensor board)

2	1
4	3
6	5
8	7
10	9
12	11
14	13
16	15
18	17
20	19
22	21
24	23
26	25

Pin No.	Signal	I/O*	Description	Pin No.	Signal	I/O*	Description
2	TRSEL-P	O	TR control switch	1	SQCR-N	I	Sequence clear signal of serial I/F
4	THERMCMP-P	I	Heater temperature	3	SCLK-N	I	Clock signal of serial I/F
6	CVOPN-N	I	Cover open (+5V)	5	PSIN1-N	I	Paper sense
8	DOUT-P	O	Serial data output	7	WRSNS-N	I	Reading of paper edge
10	RXD2-P	I	Serial data input	9	OVL	C	Ground for logic
12	+5V	I	Logic circuit supply voltage	11	+5V	I	Logic circuit supply voltage
14	+5V	I	LED head supply voltage	13	+5V	I	LED head supply voltage
16	OVL	C	Logic ground	15	OVL	C	Logic ground
18	+38V	I	Motor and fan drive voltage and source voltage for high voltage supply	17	+38V	I	Motor and fan drive voltage and source voltage for high voltage supply
20	HEATON-N	O	Heater on	19	TRSEL2-N	O	TR control switch
22	-8V	I	RS232C line voltage	21	0VP	C	Analog
24	+8V	I	RS232C line voltage	23	0VP	C	Analog
26	TRSEL3-N	O	TR control switch	25	0VP	C	Analog

* O: Out
I: In
C: Common

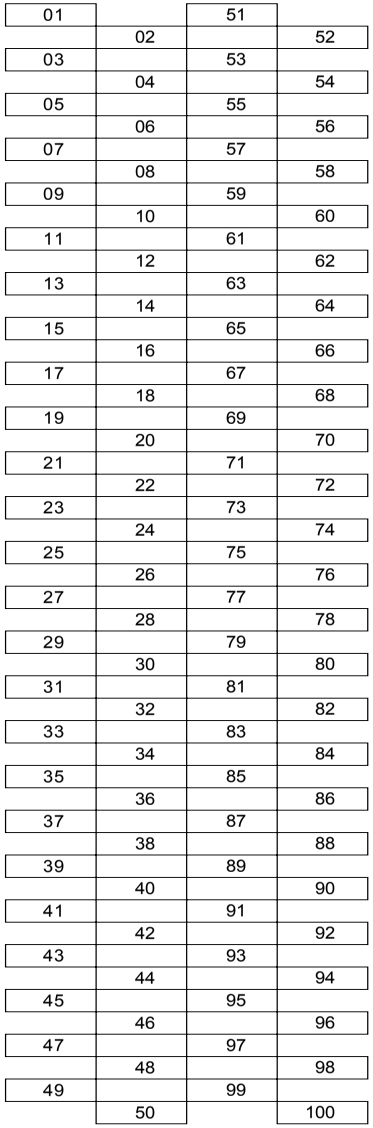
- CENT Connector Pin Assignment
  (To Centro parallel I/F)

1	19
2	20
3	21
4	22
5	23
6	24
7	25
8	26
9	27
10	28
11	29
12	30
13	31
14	32
15	33
16	34
17	35
18	36

Pin No.	I/O*	Signal	Description	Pin No.	I/O*	Signal	Description
1	I	STROBE-N	Strobe	19	C	SG	Ground
2	C	DATA1-P	Data bit 0	20	C	SG	Ground
3	C	DATA2-P	Data bit 1	21	C	SG	Ground
4	C	DATA3-P	Data bit 2	22	C	SG	Ground
5	C	DATA4-P	Data bit 3	23	C	SG	Ground
6	C	DATA5-P	Data bit 4	24	C	SG	Ground
7	C	DATA6-P	Data bit 5	25	C	SG	Ground
8	C	DATA7-P	Data bit 6	26	C	SG	Ground
9	C	DATA8-P	Data bit 7	27	C	SG	Ground
10	O	ACK-N	Acknowledge	28	C	SG	Ground
11	O	BUSY-P	Busy	29	C	SG	Ground
12	O	PE-P	paper end	30	C	SG	Ground
13	O	SEL-P	Select	31	I	IPRIME-N	Input prime
14	I	AUTOFEED-N	Auto feed	32	O	FAULT-N	Fault
15		NC	Not connected	33	C	SG	Ground
16	C	SG	Ground	34		NC	Not connected
17	C	FG		35	O	HILEVEL	Always kept high
18	O	P-LOGIC-H	+5V power supply	36	I	SELIN-N	Select in

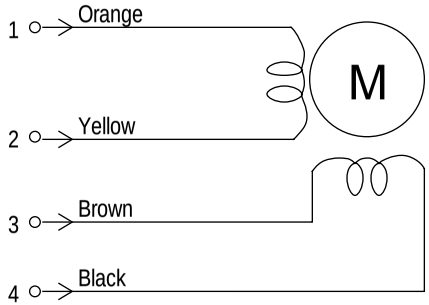
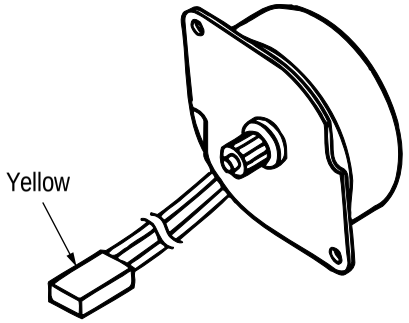
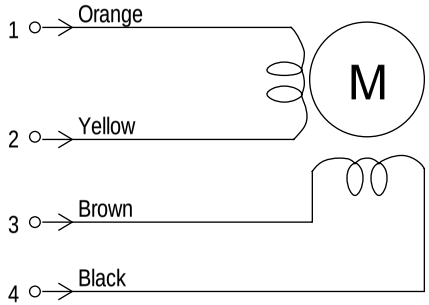
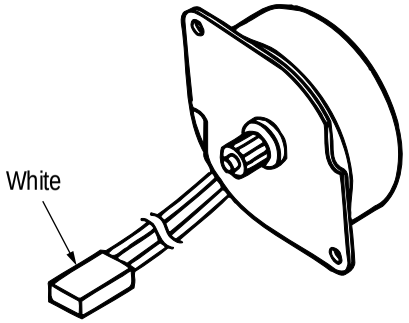
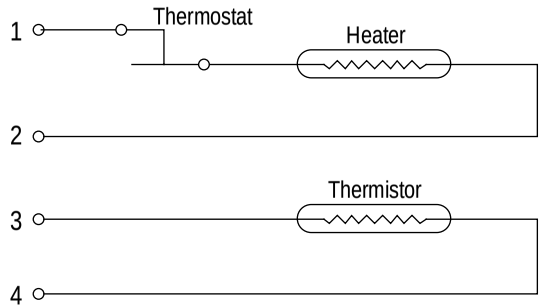
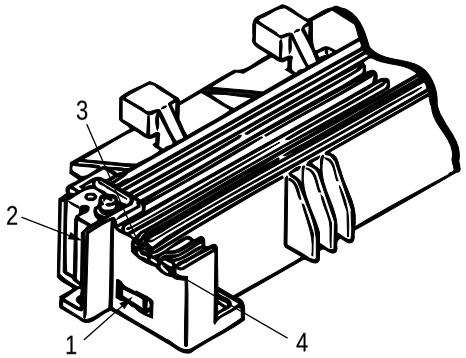
* O: Out
I: In
C: Common

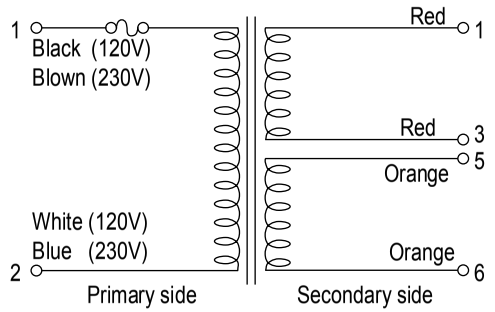
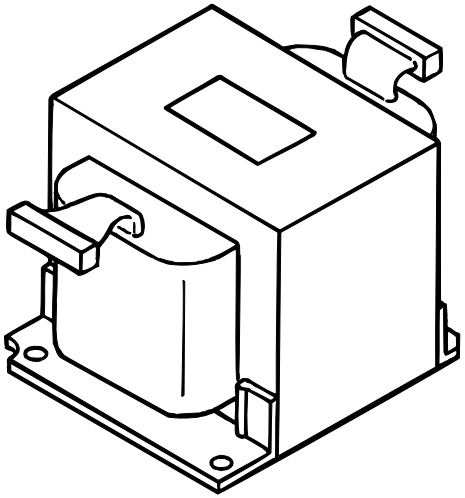
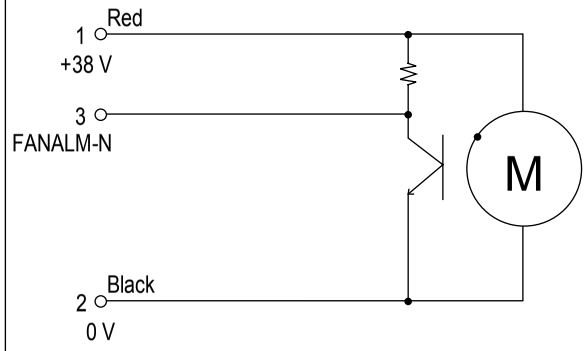
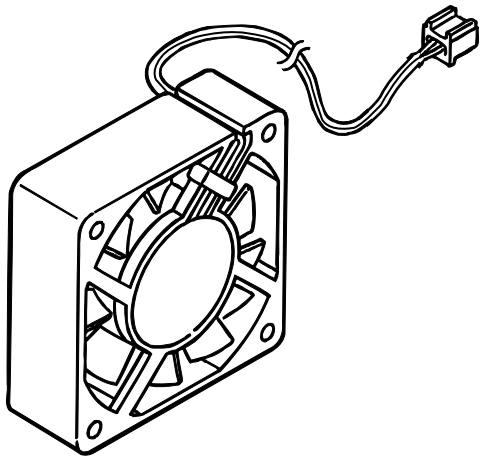
- OPTION Connector Pin Assignment
  (To option RAM or RS232C board)



* O: Out
I: In
C: Common

Pin No.	I/O*	Signal	Description	Pin No.	I/O*	Signal	Description
01	O	A0	OR write enable	51	I/O	D16	Data bit 16
02	C	0V	Logic ground	52	I/O	D0	Data bit 0
03	O	A1	Address bit 1	53	I/O	D17	Data bit 17
04	O	A2	Address bit 2	54	I/O	D1	Data bit 1
05	O	RSDTR0-N	RS232C Data terminal ready	58	I/O	D18	Data bit 18
06	O	A3	Address bit 3	56	I/O	D2	Data bit 2
07	O	A4	Address bit 4	57	I/O	D19	Data bit 19
08	C	0V	Logic ground	58	I/O	D3	Data bit 3
09	O	A5	Address bit 5	59	I/O	D20	Data bit 20
10	O	A6	Address bit 6	60	I/O	D4	Data bit 4
11	O	+5V	Logic power supply	61	I/O	D21	Data bit 21
12	O	A7	Address bit 7	62	I/O	D5	Data bit 5
13	O	A8	Address bit 8	63	I/O	D22	Data bit 22
14	C	0V	Logic ground	64	I/O	D6	Data bit 6
15	O	A9	Address bit 9	65	I/O	D23	Data bit 23
16	O	A10	Address bit 10	66	I/O	D7	Data bit 7
17	O	+5V	Logic power supply	67	I/O	D24	Data bit 24
18	O	A11	Address bit 11	68	I/O	D8	Data bit 8
19	O	A12	Address bit 12	69	I/O	D25	Data bit 25
20	C	0V	logic ground	70	I/O	D9	Data bit 9
21	O	A13	Address bit 13	71	I/O	D26	Data bit 26
22	O	A14	Address bit 14	72	I/O	D10	Data bit 10
23	O	+5V	Logic power supply	73	I/O	D27	Data bit 27
24	O	A15	Address bit 15	74	I/O	D11	Data bit 11
25	O	A16	address bit 16	75	I/O	D28	Data bit 28
26	C	0V	Logic ground	76	I/O	D12	Data bit 12
27	O	A17	Address bit 17	77	I/O	D29	Data bit 29
28	O	A18	Address bit 18	78	I/O	D13	Data bit 13
29	O	+5V	Logic power supply	79	I/O	D30	Data bit 30
30	O	A19	Address bit 19	80	I/O	D14	Data bit 14
31	O	A20	Address bit 20	81	I/O	D31	Data bit 31
32	C	0V	Logic ground	82	I/O	D15	Data bit 15
33	O	A21	Address bit 21	83	O	DRAS2-N	DRAM select 2
34	O	A22	Address bit 22	84	O	DRAS3-N	DRAM select 3
35	O	A23	Address bit 23	85	O	DRAS4-N	DRAM select 2
36	O	0V	Logic ground	86	O	DRAS5-N	DRAM select 5
37	O	0V	Logic ground	87	O	DCAS3-N	DCAS3
38	C	0V	Logic ground	88	O	DCAS2-N	DCAS2
39	O	RSRTS0-N	RS232C request to send	89	O	DCAS1-N	DCAS1
40	O	CS00N	For Debug mode	90	O	DCAS0-N	DCAS0
41	O	CS2-N	ROM/SRAM select 2	91	O	RD-N	RD-N
42	O	CS3-N	ROM/SRAM select 3	92	O	WR-N	WR-N
43	I	SCRREQ-P	SCC send request	93	I	INT1-N	Interrupt request 1
44	C	0V	Logic ground	94	I	INT2-N	Interrupt request 2
45	I	SCSREQ-P	SCC receive request	95	O	EEPRMCS1-P	EEPROM select
46	O	IOS0-N	I/O select 0	96	O	EEPRMCLK-P	EEPROM clock
47	O	IOS1-N	I/O select 1	97	C	SSTXD-P	EEPROM data
48	O	RSTXD0-N	RS232C send data	98	I	DRDY-N	Data read
49	O	-8V	RS232C line voltage	99	C	+8V	RS232C line voltage
50	I	RSRXD0-P	RS232C receive data	100	O	RESET-N	Reset signal

Unit	Circuit Diagram	Illustration	Resistance
Registration motor			Between Pins 1 and 2: 18.6Ω Between Pins 3 and 4: 18.6Ω
Main/drum motor			Between Pins 1 and 2: 2.9Ω Between Pins 3 and 4: 2.9Ω
Fusing unit			Between Pins 1 and 2: 120V 3Ω 240V 10Ω Between Pins 3 and 4: 220KΩ (at room temperature)

Unit	Circuit Diagram	Illustration	Resistance
Transformer			Primary side Between Pins 1 and 2: 8.4Ω (120V) 28.8Ω (230V) Secondary side Between Pins 1 and 3: 1.2Ω Between Pins 5 and 6: 1.5Ω
Fan			

8. PARTS LIST

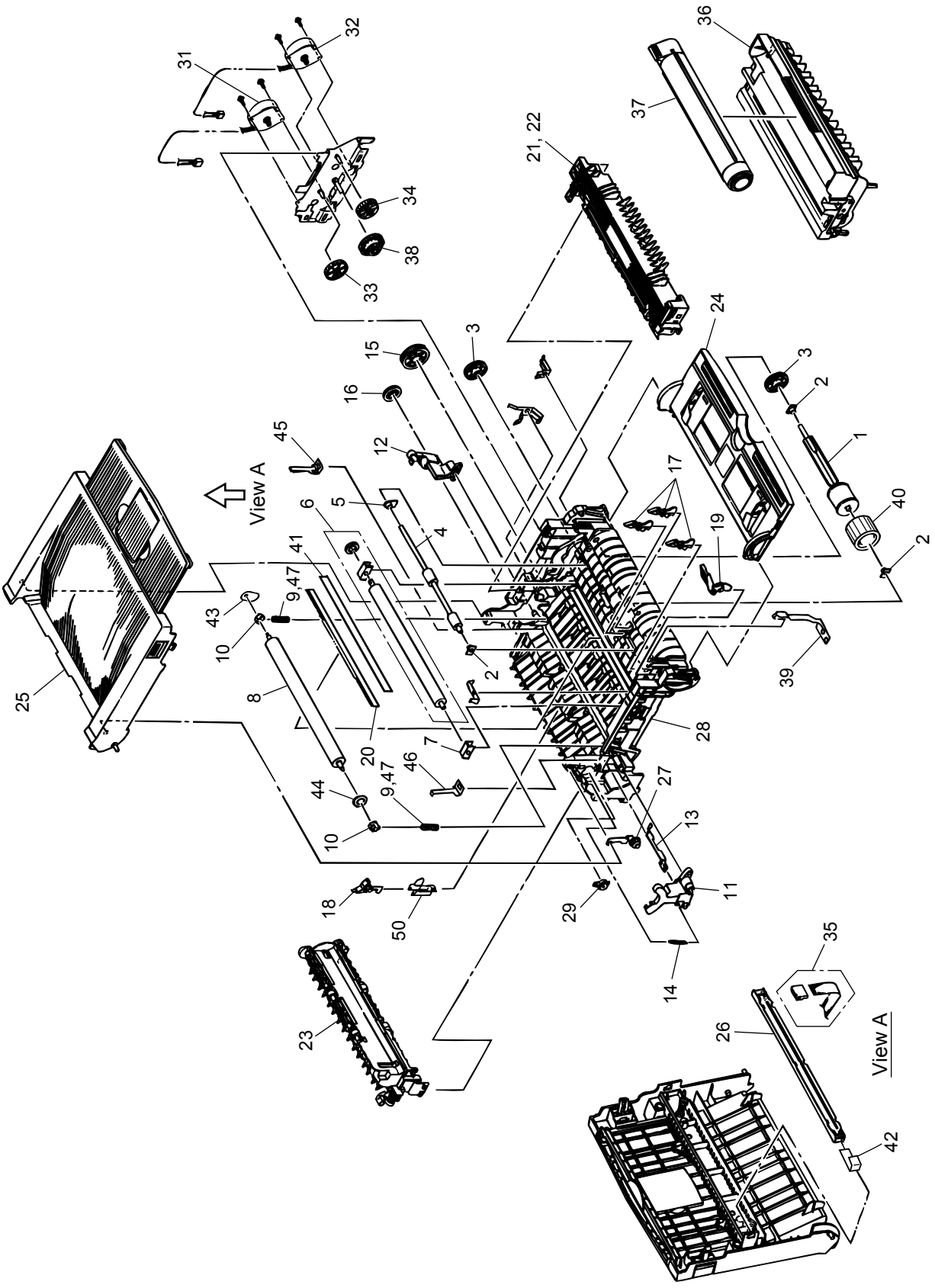


Figure 8-1 Lower Base Unit

Table 8-1 Lower Base Unit (1/2)

No.	Name/Rating	Part No.	Use	Remarks	ODA Part No.
1	Hopping roller shaft	3PP4083-6020P001	1		51112601
2	Bearing	4PP4083-6022P002	4		51607402
3	Hopping roller one-way clutch gear	4PB4083-6024P001	2		51228901
4	Registration roller	3PB4083-6030P001	1		53342401
5	Bearing (registration)	4PP4083-6031P001	1		51607501
6	Roller-Transfer B Assy	40437801	1		
7	Bearing TR	40438001	1		
8	Back-up roller	3PB4083-6064P002	1		53343701
9	Bias spring	4PP4083-7620P001	2		50925301
10	Back-up roller bushing	4PP4083-6052P001	2		51607601
11	Reset lever L	3PP4083-6053P001	1		50805801
12	Reset lever R	3PP4083-6054P001	1		50805901
13	Cover open switch arm	3PP4083-6058P001	1		53068901
14	Stacker cover reset spring	4PP4083-6057P001	1		50924201
15	Fuser roller idle gear	4PP4083-6080P001	1		51229101
16	Eject roller idle gear	4PP4083-6081P001	1		51229201
17	Sensor plate (inlet)	4PP4083-6083P001	3		51010701
18	Lever Eject Sensor Assembly	40771401	1		
19	Toner sensor (adhesion)	4PP4083-6086G001	1		50405501
20	Diselectrification bar	4PB4083-6979P001	1		
21	Heat Assy - OP10i	40470101	1	120V	
22	Heat Assy - OP10i	40470102	1	230V	
23	Roller assy - Eject	40772501	1		
24	Manual feed guide assy	2PA4128-1149G001	1		51011001
25	Stacker-Assy	40103803	1		
26	LED head 31B	4YA4116-1228G001	1		
27	Stacker cover damper arm	4PP4083-6191G001	1		53069101
28	Frame-Base lower	40771301	1		
29	Stacker cover damper	4PB4083-6197P001	1		51229401
30					
31	Motor-Pulse (main)	40229001	1		
32	Motor-Pulse (regist)	40396201	1		
33	Gear-Idle A (Z60/16)	40778101	1		
34	Gear-Idle B (Z60/16)	40295101	1		
35	Cord-LED Assembly	4YX4121-1025G002	1		
36	Image drum unit (Type 5)	40433305	1	ODA	
	Image drum unit (Type 5)	40433303	1	OEL/INT	
37	Toner Cartridge (Type 5)	40433203	1	Consumable(OEL/INT)	
38	Reduction gear	3PP4083-7617P001	1		

Table 8-1 Lower Base Unit (2/2)

No.	Name/Rating	Part No.	Use	Remarks	ODA Part No.
39	FG plate (O.P.)	4PP4083-7663P001	1		
40	Hopping roller rubber	4PB4122-1280P001	1		
41	Diselectritication Film	3PB4083-6089P001	1		
42	LED Contact	4PP4083-6173P001	1		
43	Washer C	4PP4120-1210P001	1		
44	Washer B	4PP4120-1209P001	1		
45	Spacer-Bearing R	40392801	1		
46	Spacer-Bearing L	40392901	1		
47	Bias spring A	4PP4083-6065P001	2	Special parts for envelope *	
48					
49					
50	Sensor wire Assembly	41027701	1		

* This part is countermesur for envelope wrinkle and common part to bias spring A in OL400e. Both side springs must be exchanged at the same time.

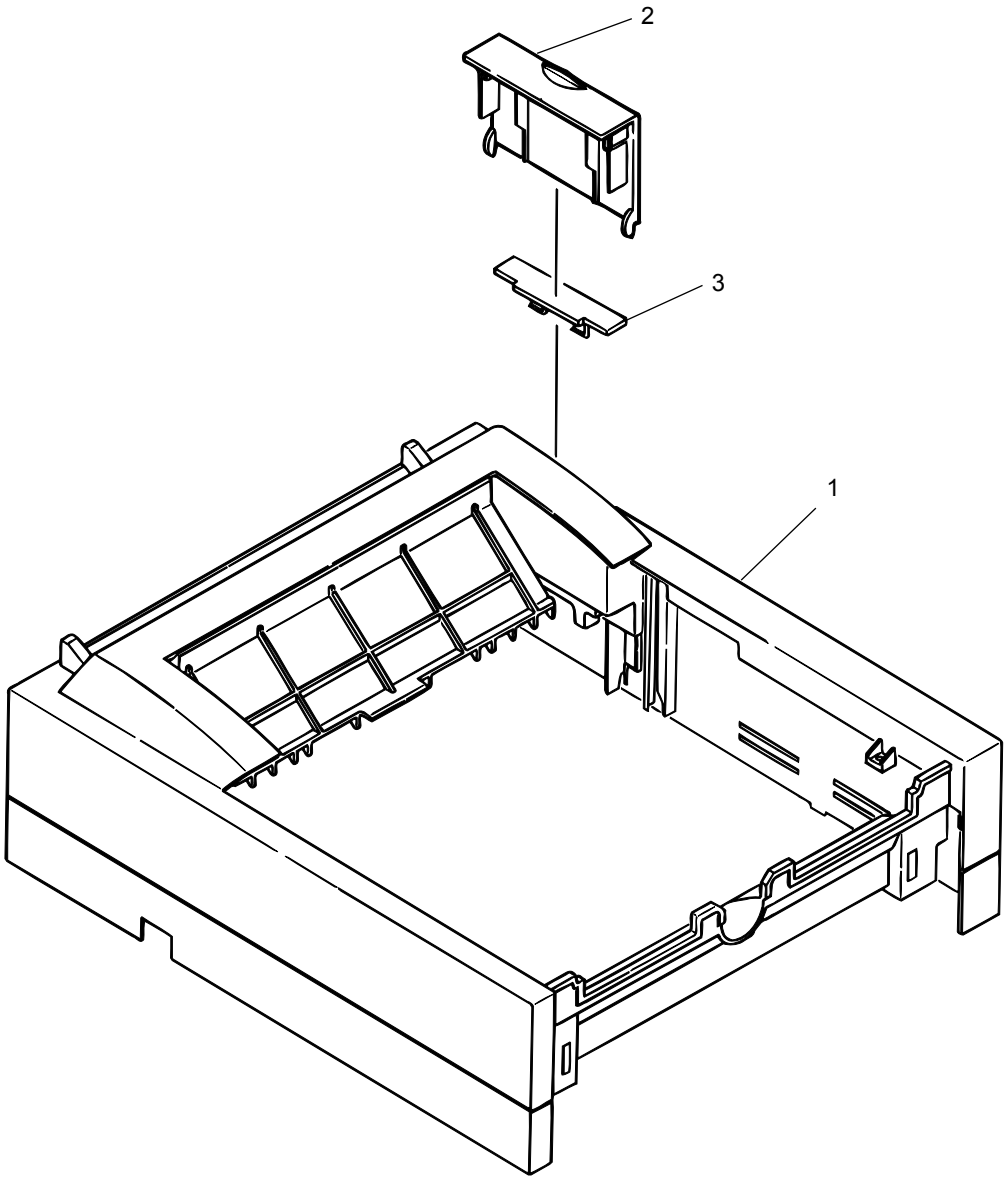


Figure 8-2 Upper cover unit

Table 8-2 Upper cover unit

No.	Name/Rating	Part No.	Use	Remarks	ODA Part No.
1	Upper cover	1PP4128-1133P001	1		53070301
2	IC card cover	2PP4128-1155P001	1		53069301
3	Cover-Lid	40104801	1		

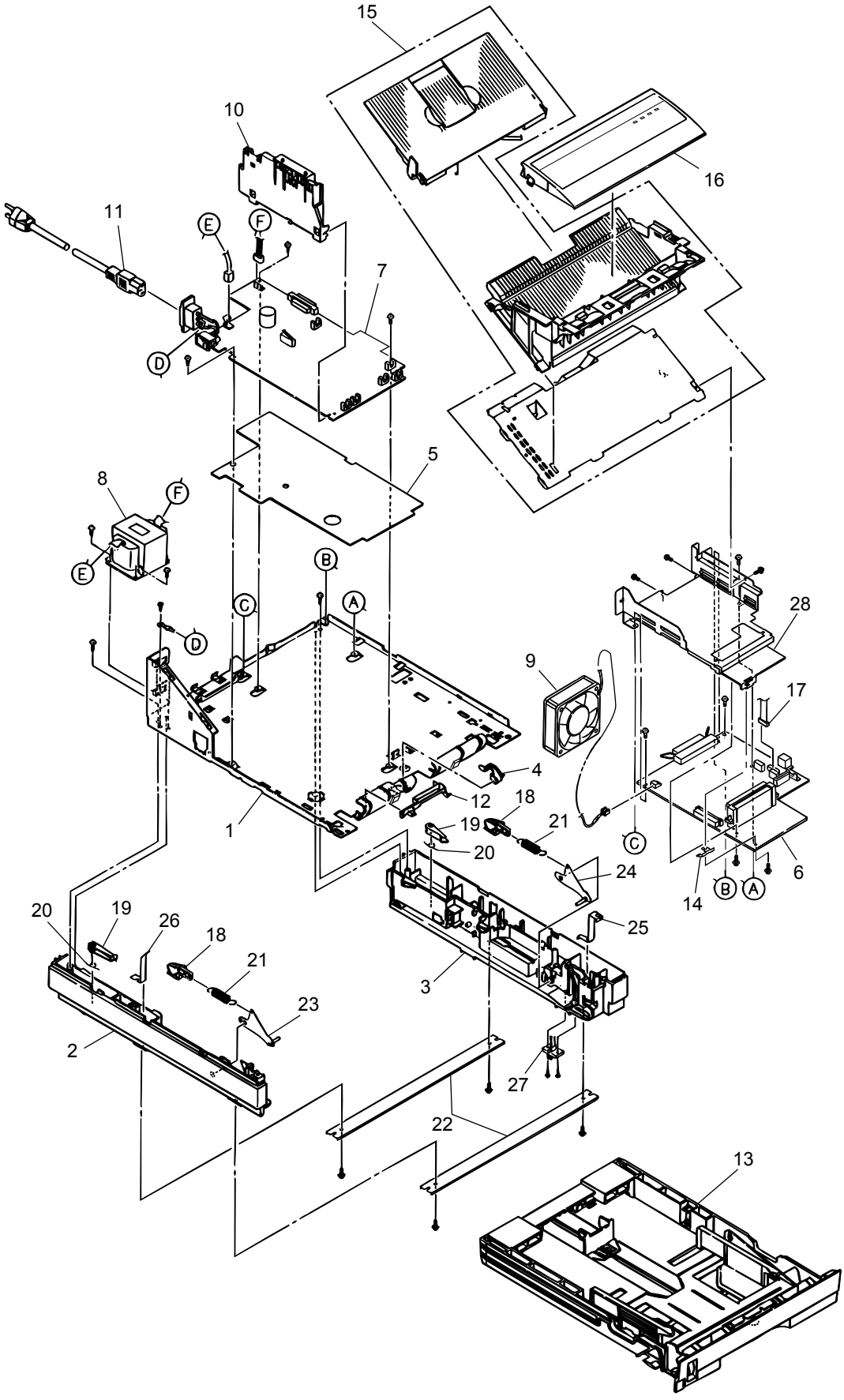


Figure 8-3 Base unit

Table 8-3 Base unit

No.	Name/Rating	Part No.	Use	Remarks	ODA Part No.
1	Plate Assy-Base	40919401	1		
2	Cassette guide (L) assy	3PP4083-7670G001	1		51011201
3	Cassette guide (R) assy	3PP4083-7671G001	1		51011301
4	Sensor plate (paper supply)	4PP4083-7667P001	1		51011401
5	Insulator	3PB4083-6144P001	1		51709401
6	Main control board (Board-M5G)	40938202	1		
7	Power Supply Unit (Board-OL1)	40217703	1	120V	
	Power Supply Unit (Board-OL2)	40217704	1	230V	
8	PWR Transformer	40138801	1	120V	56510801
	PWR Transformer	40139001	1	230V	56730001
9	Fan motor	270A2167P0001	1		56609701
10	Contact assy	3PA4083-6090G001	1		56624301
11	AC cord	3YS4011-1315P001	1	120V	51011501
	AC cord	3YS4011-1266P001	1	220~240V	
12	Cassette sensor plate	3PP4083-6154P001	1		
13	Cassette Assy-Paper	40473001	1		51011601
14	Earth plate	4PP4083-6137P001	1		
15	Face up stacker cover assy	2PA4128-1143G001	1		
16	OP Panel assy	40979701	1	ODA	
17	OP Panel assy	40979702	1	OEL/INT	
	SUMI card assy (op panel)	40997101	1		
18	Link pull block	4PP4122-1170P001	2		
19	Cassette lock lever	3PP4083-7653P001	2		
20	Cassette lock lever spring	4PP4083-7655P001	2		
21	Sheet spring	4PP4083-7666P001	2		
22	Beam	3PP4083-7660P001	2		
23	Sheet link L assy	4PP4083-7657G001	1		
24	Sheet link R assy	4PP4083-7658G001	1		
25	FG plate (2nd)	4PP4083-7662P001	1		
26	FG plate (bm)	4PP4083-7665P001	1		
27	Connector cord	3YS4111-3527P001	1		
28	Plate Guide-PCB	40396101	1		

Appendix A RS-232C SERIAL INTERFACE (option)

1) Connector

- Printer side : 25-pin receptacle
  Type DB-25S (made by Canon) or equivalent
- Cable side : 25-pin plug
  Type DB-25S (made by Canon)
  Shell
  Type DB-C8-J10-F2-1 (made by Nihon Kouku Denshi) or equivalent

Note: Plug shall be fixable with a lock screw.

2) Cable

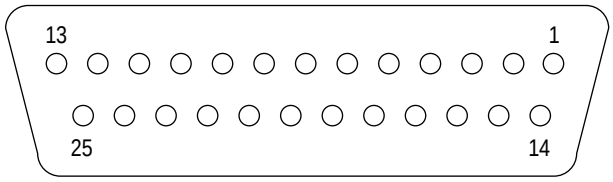
- Cable length : 6 ft (1.8 m) max. (cable shall be shielded)

Note: Cable is not provided.

3) Interface signal

Pin No.	Signal name	Abbreviation	Signal direction	Functions
1	Frame Ground	FG		Frame Ground
2	Transmitted Data	TD	← PR	Transmitted Data
3	Received Data	RD	→ PR	Received Data
4	Request to Send	RTS	← PR	Stay space level
5	-			(Not connected)
6	-			(Not connected)
7	Signal Ground	SG		Signal Ground
9 ~ 17	-			(Not connected)
18	-			(Not connected)
19	-			(Not connected)
20	Data Terminal Ready	DTR	← PR	Data terminal ready
21 ~ 25	-			(Not connected)

- Connector pin arrangement



(View from the cable side)

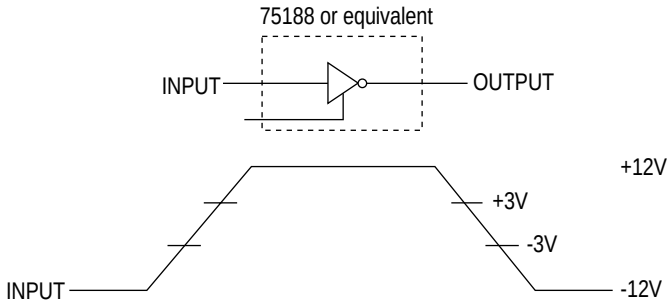
When the Ready/Busy protocol is used for the buffer busy control method, the busy signal can be set to Pin-20 (DTR) in the menu.

4) Signal Level

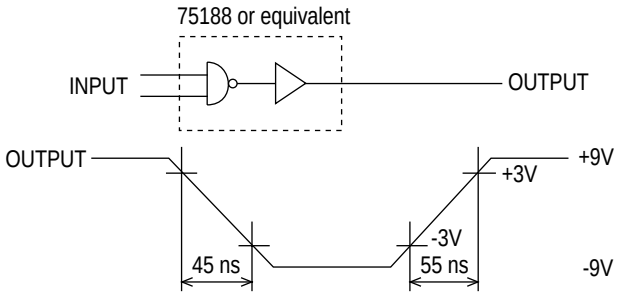
- MARK polarity : -3V to -15V (LOGIC = 1)
- SPACE polarity : +3V to +15V (LOGIC = 0)

5) Interface Circuit

a) Receiving Circuit



b) Sending Circuit



Note: The signal levels described above is for the case where 3K Ω x 15pF is connected to the terminal.

6) Receive Margin

37% min. at all reception rates.

7) Communications Protocol

a) READY/BUSY protocol
b) X-ON/X-OFF protocol

8) Interface Parameter Setting

When the option RS232C board is mounted, the following settings are possible by Dos soft operator panel. Refer to the Dos soft operator panel manual.

- Flow Control
- Baud Rate
- Bit length
- Parity

Appendix B CENTRONICS PARALLEL INTERFACE

1) Connector

- Printer side : 36-pin receptacle
  (single port) Type 57RE-40360-730B-D29A (made by Daiichi Denshi),
  CN-AX05841A36AT (made by Ougat) or equivalent
- Cable side : 36-pin plug
  Type 57-30360 (made by Daiichi Denshi) or equivalent
  Plug-552274-1 (AMP), 552073-1 (AMP) or equivalent

2) Cable

- Cable length : 6 ft (1.8 m) max.

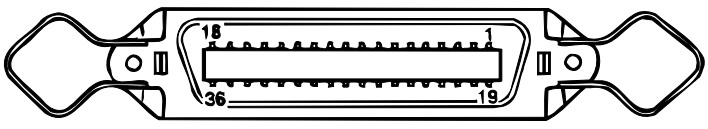
(A Shielded cable composed of twisted pair wires is recommended for noise prevention.)

Note: Cable is not supplied with the printer, and is not available from Oki.

3) Table of Parallel I/F Signals

Pin No.	Signal name	Signal direction	Functions
1	$\overline{\text{DATA STROBE}}$	→ PR	Parallel data sampling strobe
2	DATA BIT - 1	→ PR	PR Parallel input and output data
3	DATA BIT - 2		
4	DATA BIT - 3		
5	DATA BIT - 4		
6	DATA BIT - 5		
7	DATA BIT - 6		
8	DATA BIT - 7		
9	DATA BIT - 8		
10	$\overline{\text{ACKNOWLEDGE}}$	← PR	Completion of data input or end of a function
11	BUSY	← PR	During print processing or alarm
12	PAPER END	← PR	End of paper
13	SELECT	← PR	Select state (ON-LINE)
14	$\overline{\text{AUTOFEED}}$	→ PR	Request to change mode
15	-		(Not used)
16	0V		Signal ground
17	CHASSIS GROUND		Chassis ground
18	+5V	← PR	50 mA max.
19 ⋮ 30	0V		Signal ground
31	$\overline{\text{INPUT PRIME}}$	→ PR	Initializing signal
32	$\overline{\text{FAULT}}$	← PR	End of paper or during alarm
33	-		Signal ground
34	-		(Not used)
35	-		High level (3.3 kΩ)
36	$\overline{\text{SELECT IN}}$	→ PR	Request to change mode

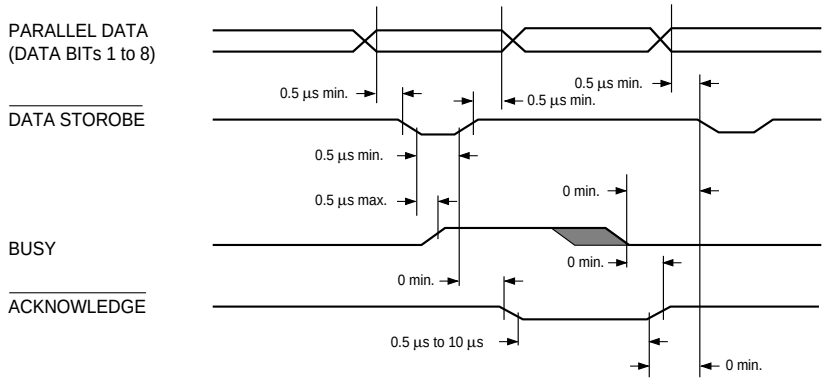
• Connector pin arrangement



4) Signal Level

- LOW : 0 V to +0.8 V
- HIGH : +2.4 V to 5.0 V

5) Specifications

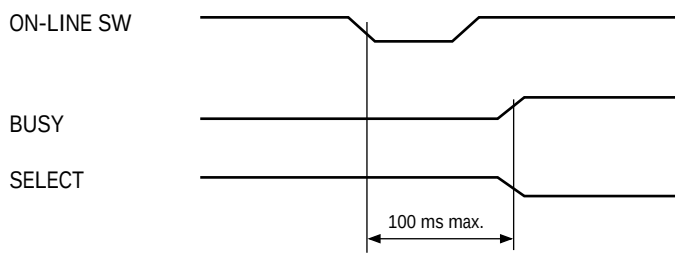


6) Timing Charts

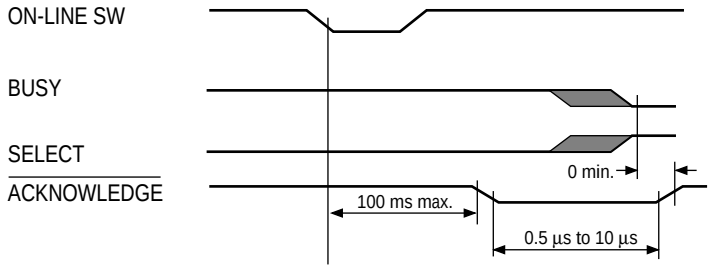
a) Data receiving timing

Item	Description
Mode	Compatibility mode, Nibble mode, ECP mode
Data bit length	8 bits (in the compatibility mode)
Input prime	Valid/Invalid
Receive buffer	8K, 20K, 50K, 100K, 1M Bytes
Control	Handshaking control is performed in each mode. Data received from the host is stored in the receive buffer. Busy control is performed. Signal lead control is performed.

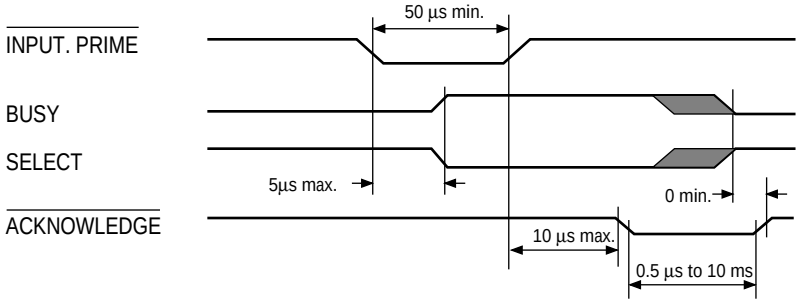
b) On-line → off-line switching timing by ON-LINE SW



c) Off-line → on-line switching timing by ON-LINE SW



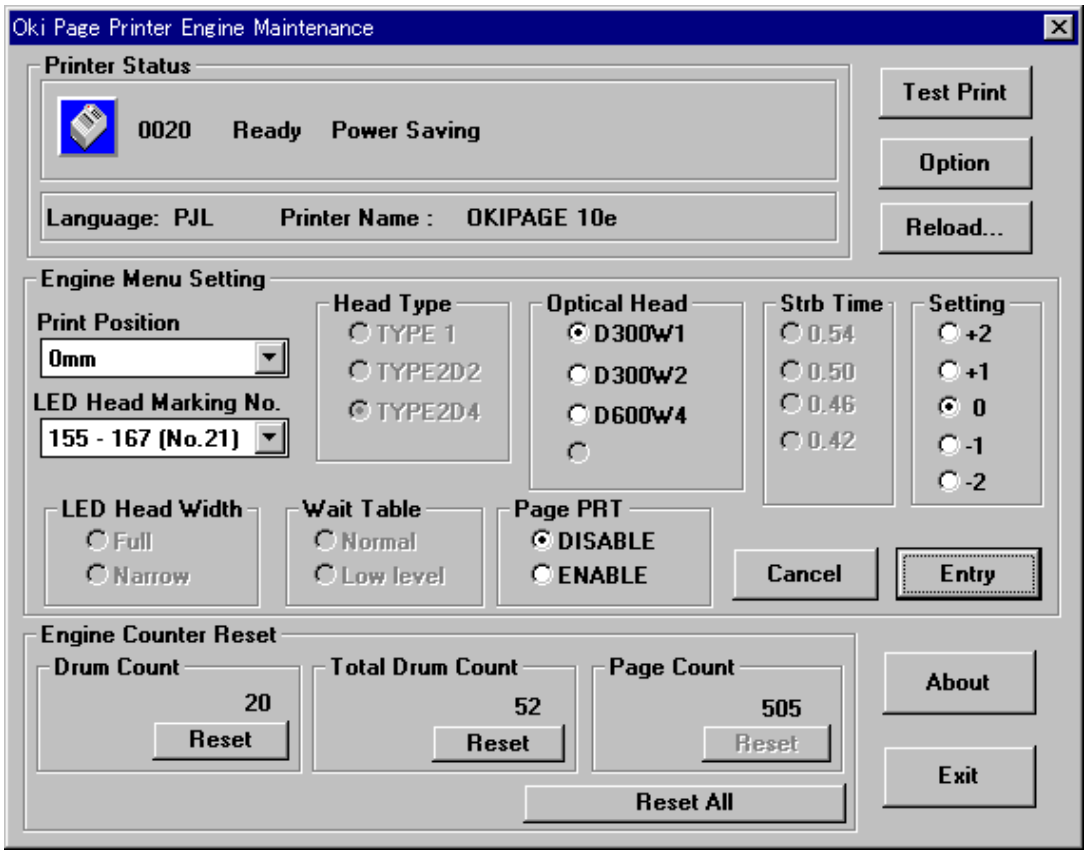
d) INPUT PRIME timing (when set to the effective INPUT PRIME signal)



Appendix C Maintenance Utility GUI Manual (OKIPAGE 10e)

1. Main Menu Dialog

The picture shown below will be displayed when the maintenance utility is started up.
This window sets the engine menu, indicates and initializes the counter values, and displays the information of this printer version.



1.1 Printer Status Group

It monitors and displays in real time the status of printers. The figure at the top line indicates a status code sent from the printer side. The details of icons are shown below.

(Blue) indicates the normal state of the printer.

(Yellow) indicates an abnormal state of the printer (recoverable error).

(Red) indicates an abnormal state of the printer (unrecoverable error).

* ( ) indicates the color of icons.

1.2 Engine Menu Setting Group

This area shows the engine menu, the settings of which can be changed.
The details of each item are as follows.

<Print Position>

Shown message	Print Position
Setting item	Corrects the start position of print.
Setting range	-4.00mm~ +3.5mm
F/W default	0.00mm

<LED Head Drive Time>

Shown message	LED Head Marking No.
Setting item	Adjusts the light exposing time of LED Head.
Setting range	600DPI: 155-020 (No.1~ No.32) 300DPI: No.1~No.32
F/W default	212-228 (300dpi-No.17)

<HEAD TYPE>

Shown message	Head Type
Setting item	Sets the correction method in correction head at 600DPI.
Setting range	TYPE1/ TYPE2D2/ TYPE2D4
F/W default	TYPE2D4

* Setting of HEAD TYPE is enable only when Optical Head is set at D600-4W.

<Optical Head>

Shown message	Optical Head
Setting item	Sets
Setting range	D300-1W/ D300-2W/ D600-4W
F/W default	D300-1W

* Selection "D300-2W" and "D600-4W" in setting range is not supported in OKIPAGE 10e.

<Page Count Print>

Shown message	Page PRT
Setting item	Selects enable/disable of Page Count print in menu printing.
Setting range	DISABLE/ ENABLE
F/W default	DISABLE

<Setting>

Shown message	Setting
Setting item	Adjusts the current transmission value.
Setting range	-2/ -1/ 0/ +1/+2
F/W default	0

<Strb Time>

Shown message	Strb Time
Setting item	Sets the strobe time.
Setting range	0.54, 0.50, 056, 0.40
F/W default	0.50

* Setting of Strb Time is enabled only when the Optical Head is set at D600-4W.

1.3 Engine Counter Reset Group

It indicates values of the counters in this printer. It also initializes the counters.
The details of each item are shown below.

<Drum Count>
Indicates the number of turns of the EP drum mounted in the printer.

<Total Drum Count>
Indicates the total number of turns of the EP drum from the time when shipped.

<Page Count> button
Indicates the total number of pages printed from the time when the printer is shipped.

<Reset> button
Clicking the button opens a message box, and after asking the user whether the resetting of the counter may be executed, to set an individual setting value (value of Drum, Total Drum or Page Count), inputted in the initialize file, to the printer.

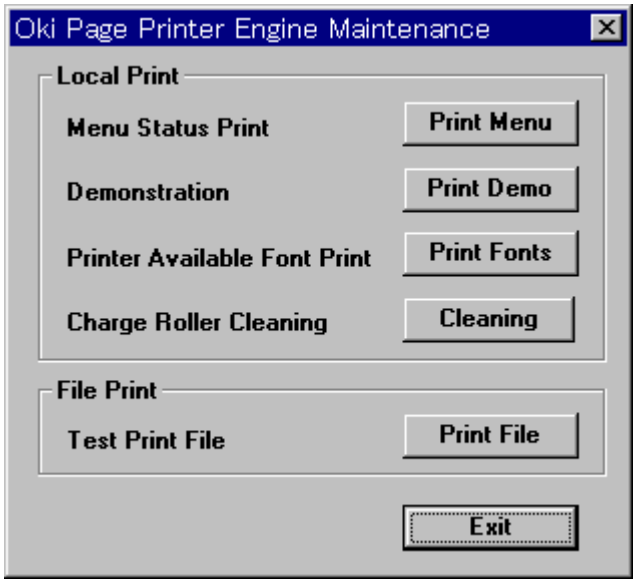
[Notice] When the page count exceeds 500sheets, it disables the “Reset” button, so the counter cannot be reset.

<Reset All> button
Clicking the button opens a message box, and after asking the user whether the resetting of the counter may be executed, to set all setting values (values of Drum, Total Drum and Page Count), inputted in the initialize file, to the printer.

2. Explanation of Buttons

2.1 Test Print Buttons

They print the Menu page, Demo pages and Font pages, performs cleaning of rollers, and transmit a test print file.
When the Test Print button is pressed, a dialog, the following picture will pop up.
The details of the following picture are as follows.

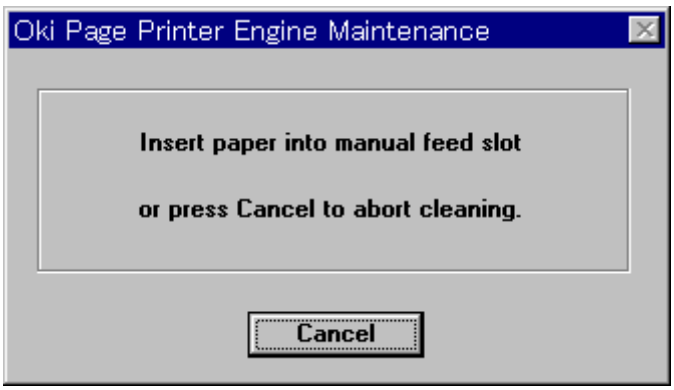


<Print Menu> button
Performs a menu printing for this printer

<Print Demo> button
Allows this printer to execute a Demo printing.

<Print Fonts> button
Performs a Font printing for fonts available for this printer

<Cleaning> button
This is the button for cleaning the charge roller.
It sends a header file and has the printer execute a cleaning print in manual feed mode.
If the printer becomes other than manual feed mode, the following messages will appear.



Appendix D Multi-Purpose Feeder

1. OUTLINE

1.1 Functions

This Multi-Purpose Feeder is installed on the front section of the printer, and it supplies paper automatically through the operation of pulse motor, which is driven by signals sent from the printer.
The main functions are the followings:

- Paper that can be used:

[Paper Types]

- Standard paper: Xerox 4200 (20-lb)
- Special paper: OHP sheets (for PPC), label sheets (PPC sheets)
  * Not guaranteed for OHP sheets with attachments on the edge or reverse side.
- Cut sheet size: Letter, Executive, A4, A5, B5, A6
  Special size: Width: 87 to 216mm
  Length: 148 to 297mm

[Weight and Thickness]

- 16-lb to 32-lb (60~128 g/m^2)
- For labels and OHP Sheets: Label sheets: 0.1 to 0.15mm
  OHP sheets: 0.08 to 0.11mm

* When using sheets which exceed 24-lb, make sure that the paper exits through the face-up route.

1.2 External View and Component Names

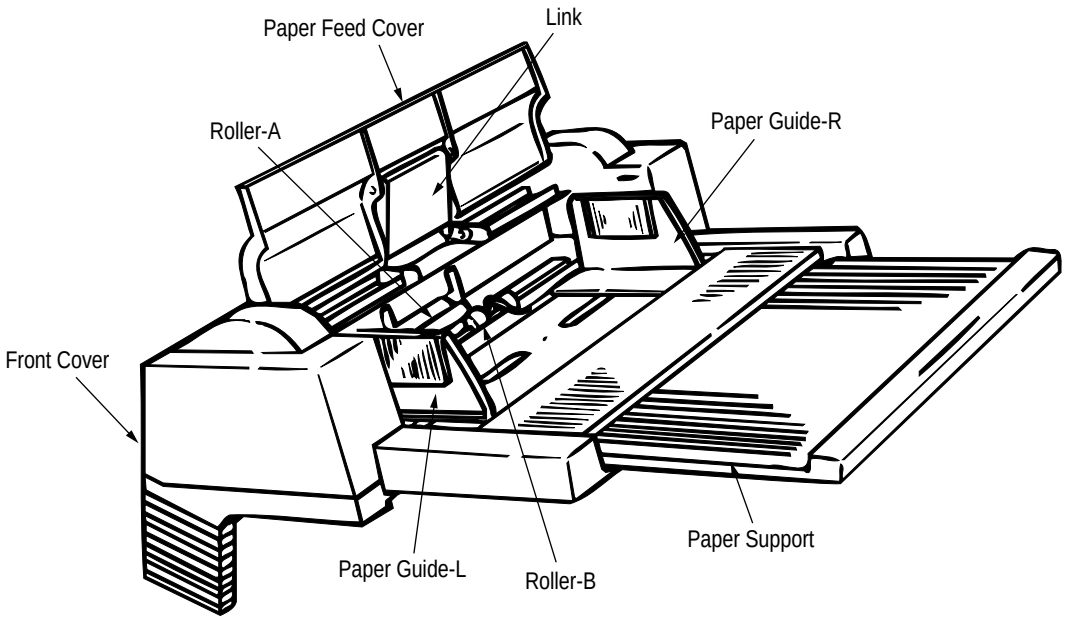


Figure 1-1

2. MECHANISM DESCRIPTION

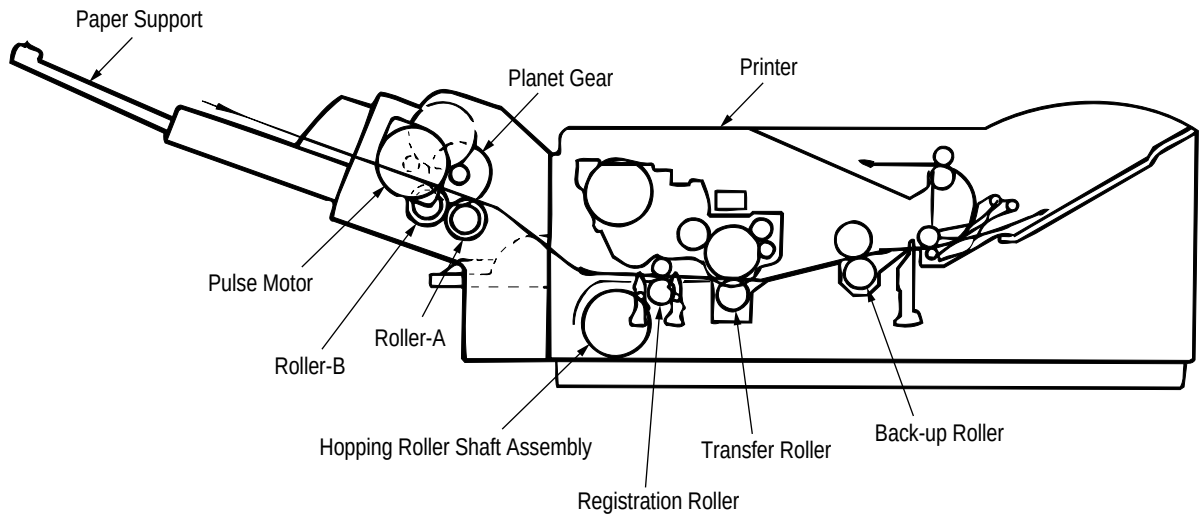
2.1 General Mechanism

The Multi-Purpose Feeder feeds the envelopes and paper into the printer by receiving the signal from the printer, which drives the pulse motor inside the Multi-Purpose Feeder, and this motion is transmitted to rotate roller-A and B. The envelope or paper is delivered from the separator into the printer.

Once delivered into the printer, the envelope or paper is then controlled and fed through by pulse motor (registration) of the printer.

2.2 Hopper Mechanism

The hopper automatically feeds the printer with the envelope or paper being set, one sheet at a time.
After the envelope or paper is set in the Multi-Purpose Feeder, the pulse motor moves the envelope or paper and a single envelope or paper caught by the separator is fed into the printer.



3. PARTS REPLACEMENT

This section covers the procedures for the disassembly, reassembly and installations in the field. This section describes the disassembly procedures, and for reassembly procedures, basically proceed with the disassembly procedures in the reverse order.

3.1 Precautions Concerning Parts Replacement

(1) Parts replacements must be carried out, by first turning the printer power switch off “O” and removing the Multi-Purpose Feeder from the printer.

(2) Do not disassemble the Multi-Purpose Feeder if it is operating normally.

(3) Establish the extent of disassembly suitable for the purpose of the procedure, and do not disassemble any more than necessary.

(4) Only specified service tools may be used.

(5) Disassembly must be carried out according to the prescribed procedures. Parts may be damaged if such procedures are not followed.

(6) Small parts such as screws and collars can easily be lost, therefore these parts should be temporarily fixed in the original location.

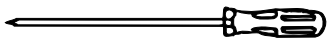
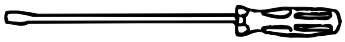
(7) When handling printed circuit boards, do not use any glove which may generate static electricity.

(8) Do not place the printed circuit boards directly on the equipment or floor.

[Service Tools]

Table 3-1 shows the tools required for the replacement of printed circuit boards, assemblies and units in the field.

Table 3-1 Service Tools

No.	Service Tools		Q'ty	Application	Remarks
1		No. 1-100 Philips screwdriver	1	2 ~ 2.5 mm screws	
2		No. 2-100 Philips screwdriver	1	3 ~ 5 mm screws	
3		No. 3-100 screwdriver	1		
4		No. 5-200 screwdriver	1		
5		Digital multimeter	1		
6		Pliers	1		
7		Handy cleaner	1		Reter to the following note.

Note! Use a vacuum cleaner dealing with toner. Using a common vacuum cleaner may cause fire.

3.2 Parts Layout

This section describes the layout of the main components.

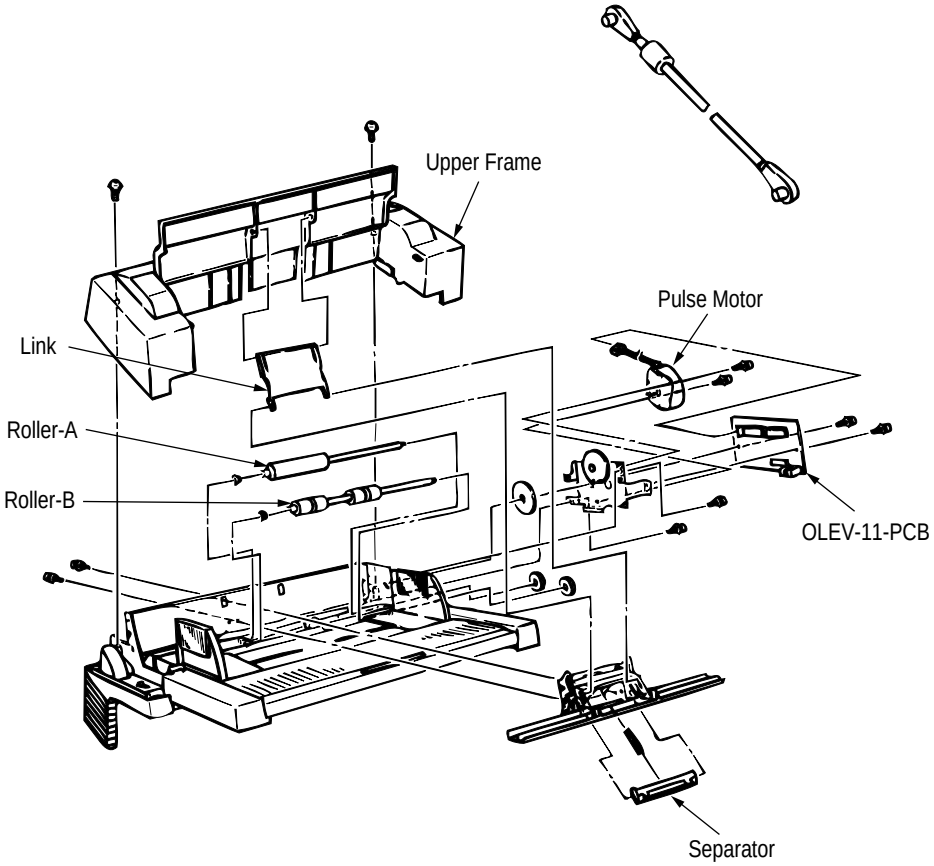
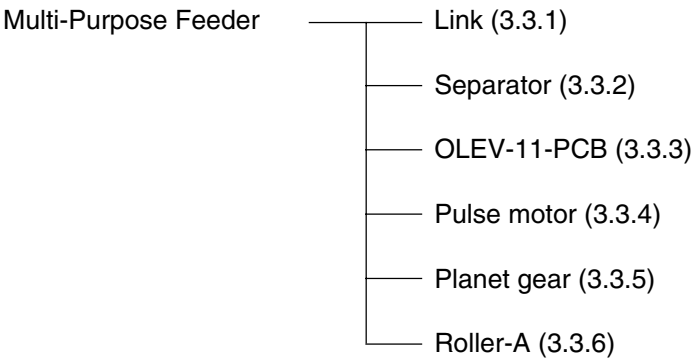


Figure 3-1

3.3 Parts Replacement Methods

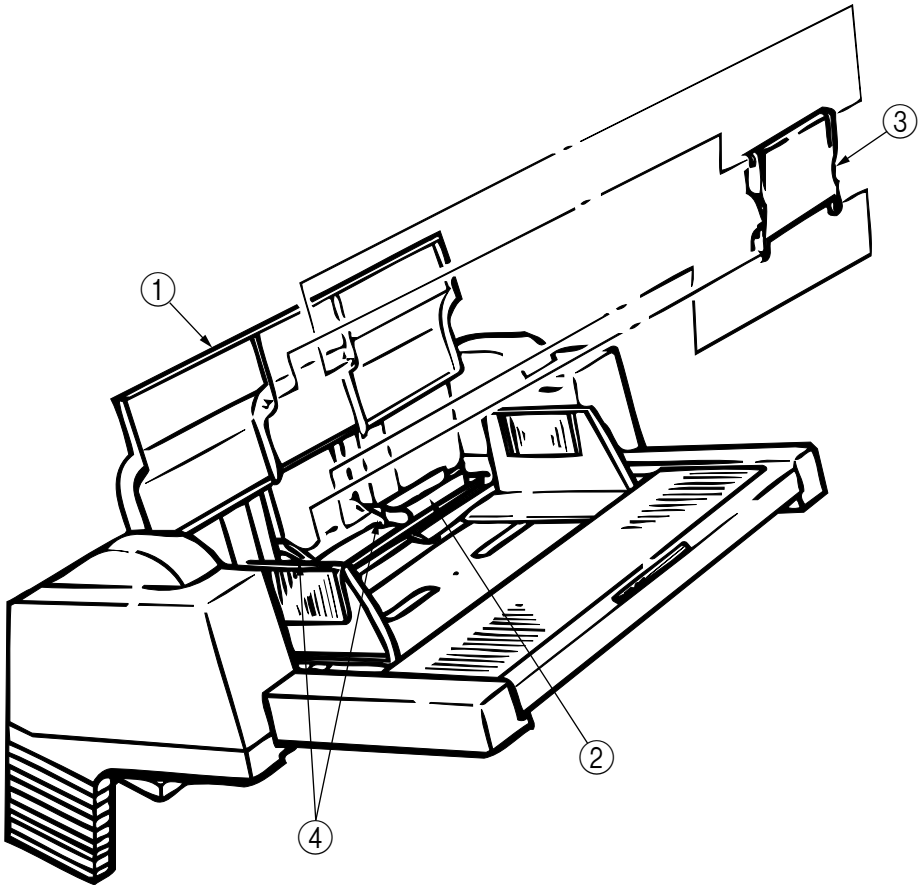
This section describes the parts replacement methods for the components listed in the disassembly order diagram below.



3.3.1 Link

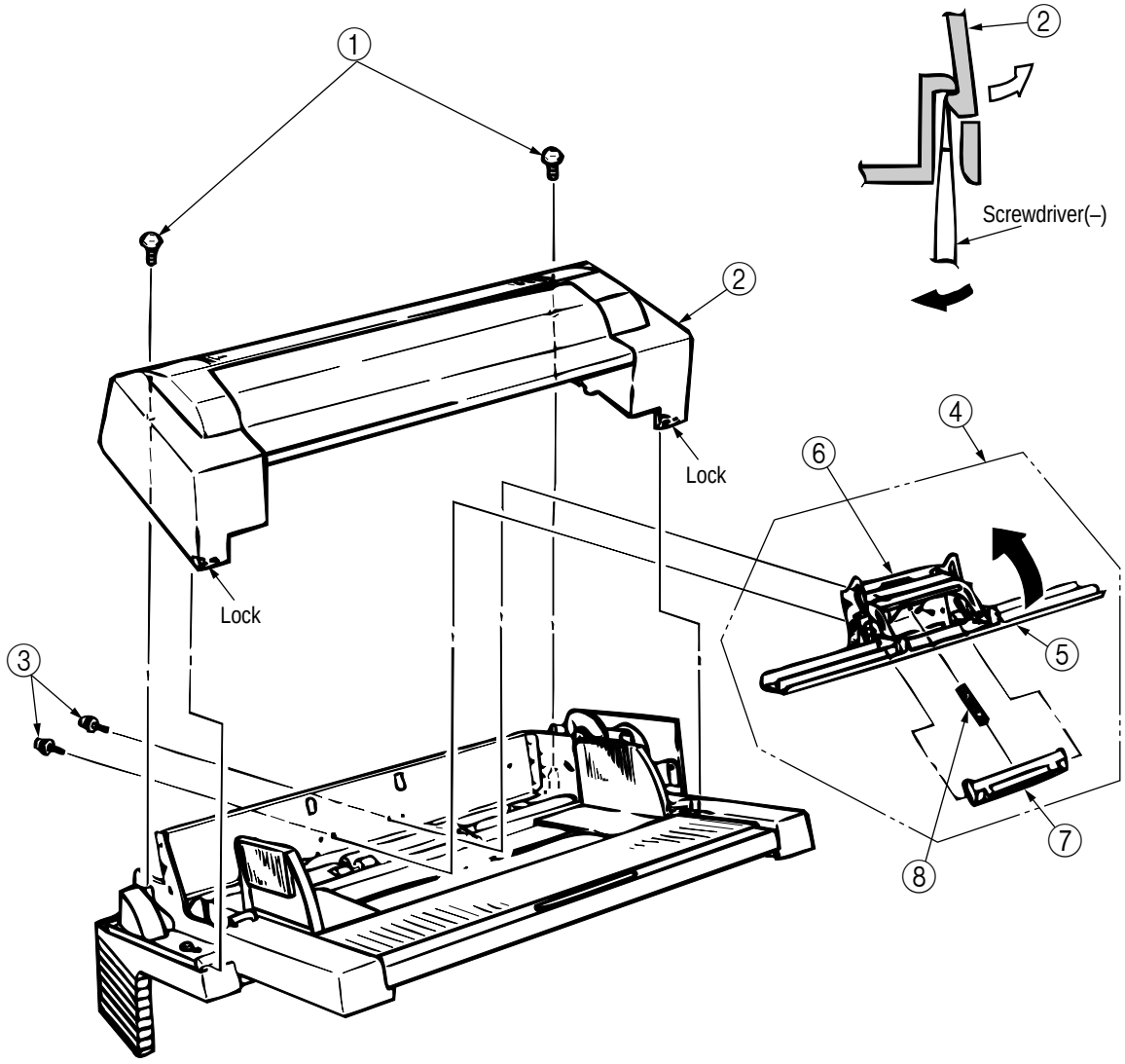
(1) Open paper feed cover ①, and disengage the paper feed cover ① and link ③, while lifting the paper hold ②.
(2) Remove the paper hold ② off the arm ④.
(3) Disengage the link ③ from the arm ④, and remove it.

* Be careful not to deform the link and arm.



3.3.2 Separator

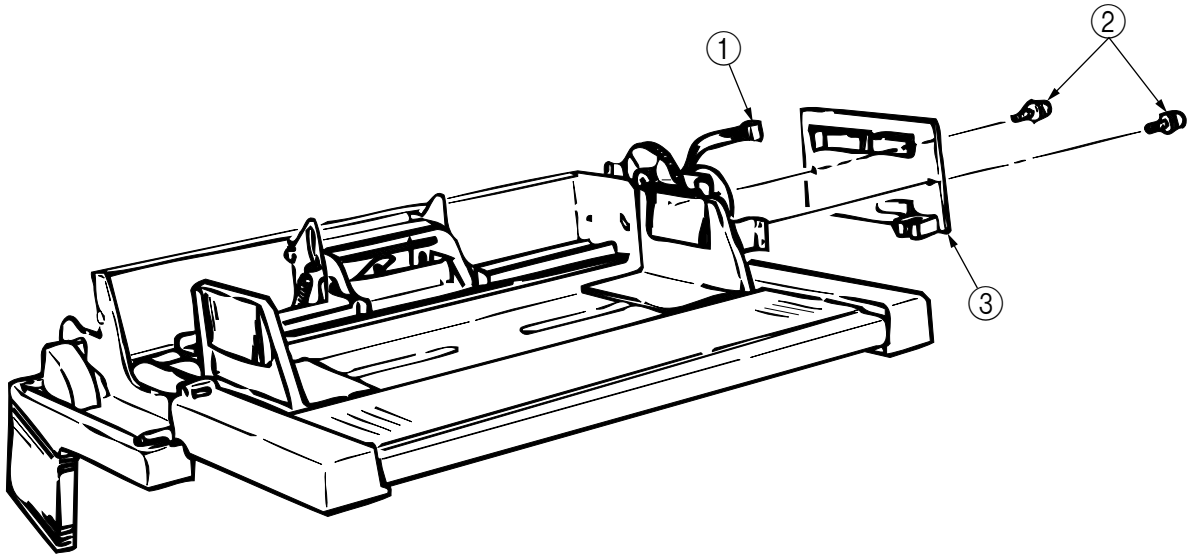
(1) Turn the power switch off “O” and remove the connector cable.
(2) Disengage the link and paper feeder cover (see 3.3.1).
(3) Remove 2 screws ①, disengage the locks at 2 locations on the upper frame ② with a screwdriver, and remove the upper frame ②.
(4) Remove 2 screws ③, and take out the separator assembly ④.
(5) Disengage the separator ⑦ from the separator bracket ⑥ while lifting the paper hold ⑤, and take out the separator (be careful not to lose the spring ⑧ when you are doing this).

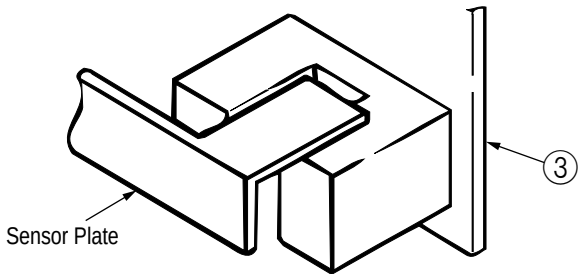


3.3.3 OLEV-11-PCB

(1) Remove the upper frame [see 3.3.2 steps (1) through (3)].
(2) Remove the connector ①.
(3) Remove 2 screws ②, and remove the OLEV-11 PCB ③.

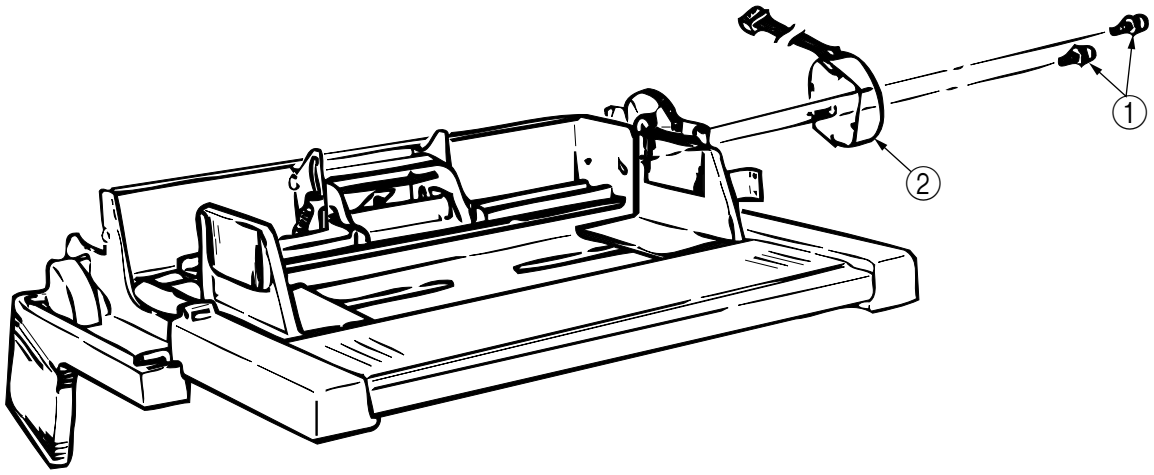
When reinstalling the printed circuit board, be careful to make sure that the sensor plate is being set correctly.





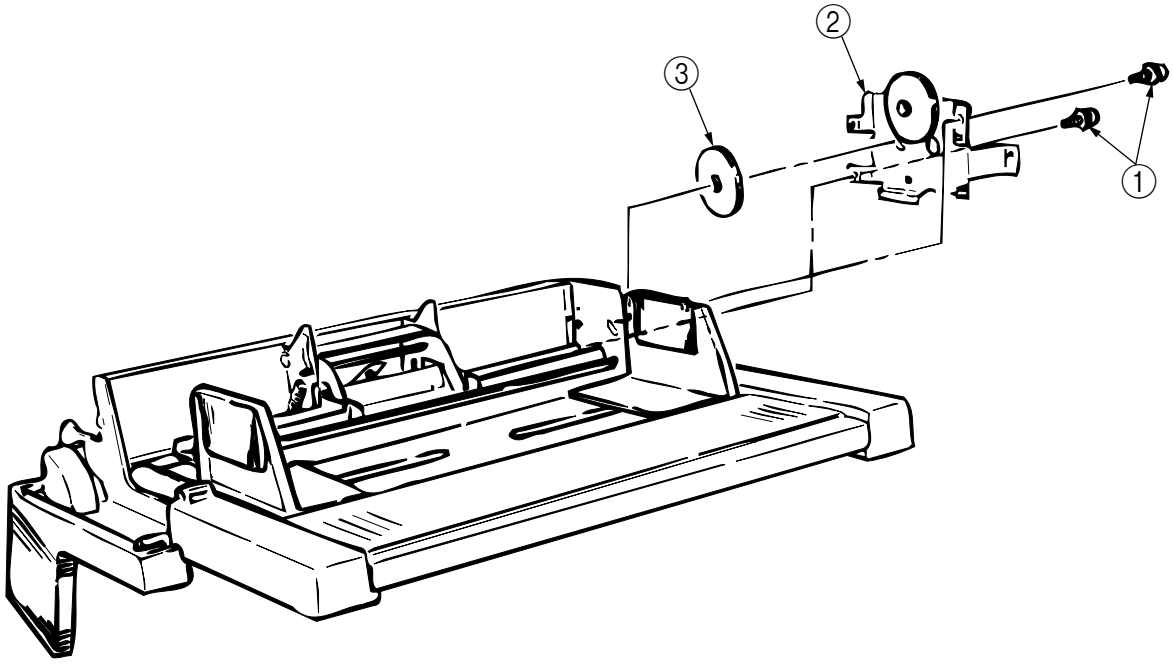
3.3.4 Pulse Motor

(1) Remove the upper frame [see 3.3.2 steps (1) through (3)].
(2) Remove the OLEV-11-PCB (see 3.3.3).
(3) Remove 2 screws ①, and remove the pulse motor ②.



3.3.5 Planet Gear

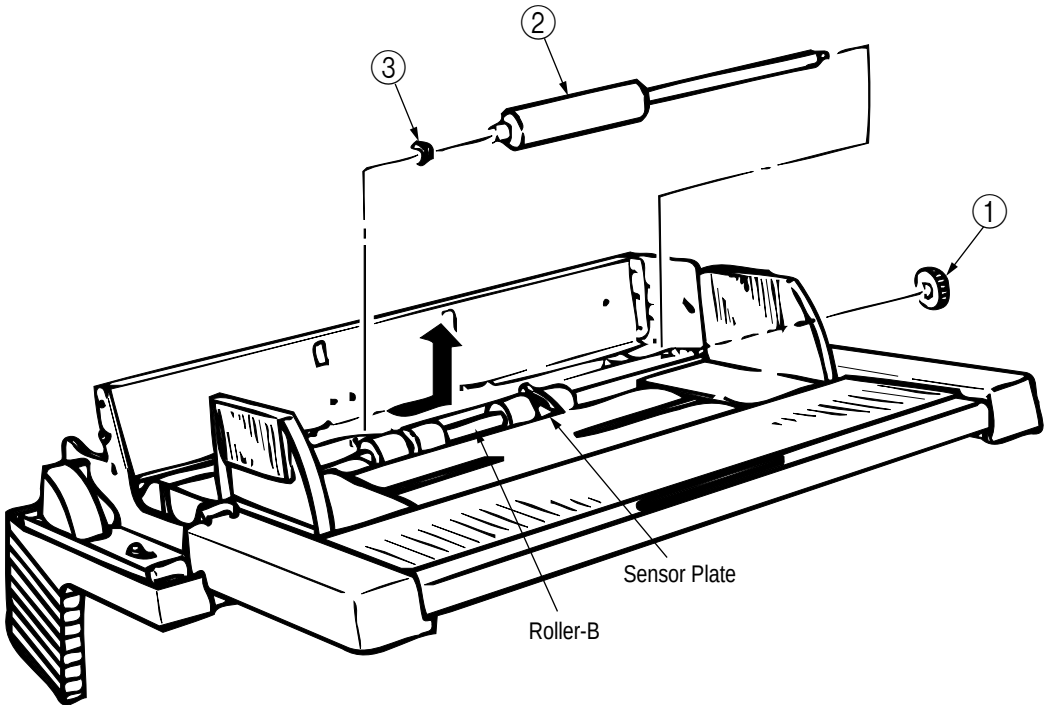
(1) Remove the upper frame [see 3.3.2 steps (1) through (3)].
(2) Remove the OLEV-11-PCB (see 3.3.3).
(3) Remove 2 screws ①, and remove the motor bracket assembly ② and planet gear ③.



3.3.6 Roller-A and B

While only the removal procedure for roller-A is described here, the removal procedure for roller-B is basically same. When removing roller-B, however, be careful not to deform the sensor plate.

(1) Remove the upper frame [see 3.3.2 steps (1) through (3)].
(2) Remove the separator assembly (see 3.3.2).
(3) Remove the OLEV-11-PCB (see 3.3.3).
(4) Remove the motor bracket (see 3.3.5).
(5) Remove the gear ①.
(6) Shift the roller-A ② to the right, lift it on its left side and slide it out (the bearing ③ also comes off while you are doing this, so be careful not to lose it).



4. TROUBLESHOOTING

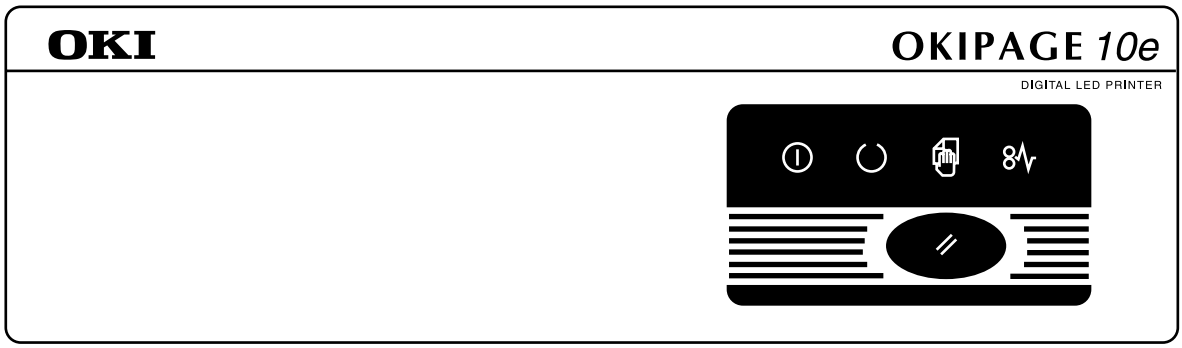
4.1 Precautions Prior to the Troubleshooting

(1) Go through the basic checking items provided in the Printer Handbook.
(2) Obtain detailed information concerning the problem from the user.
(3) Go through checking in the conditions similar to that in which the problem occurred.

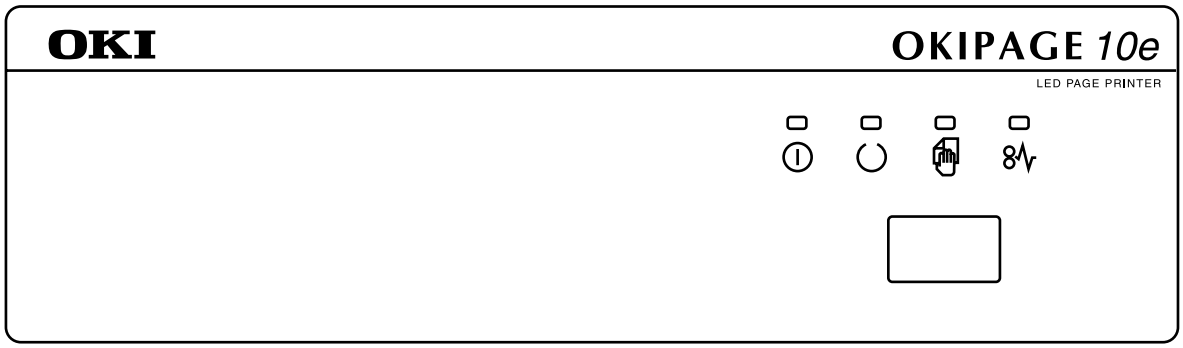
4.2 Preparations for the Troubleshooting

(1) Display on the operator panel
The status of the problem is displayed on the LED on the operator panel.

[ODA]



[OEL/INT]



Status message display

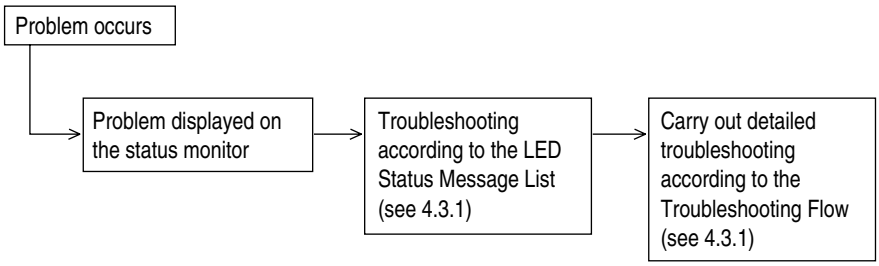
Ready LED display

: OFF : BLINKING

: ON : Undefined

4.3 Troubleshooting Method

When a problem occurs, go through the troubleshooting according to the following procedure.


Problem occurs
Problem displayed on the status monitor
Troubleshooting according to the LED Status Message List (see 4.3.1)
Carry out detailed troubleshooting according to the Troubleshooting Flow (see 4.3.1)

4.3.1 LED Status Message List

The listing of the statuses and problems displayed in the form of messages on the status monitor is provided in Table 4-1.

Classification	LED Status Message	Description	Recovery method
Jam error	Blinking OFF OFF	Notifies of occurrence of jam while the paper is being fed from Multi-Purpose Feeder.	• Check the paper in the Multi-Purpose Feeder. Carry out the recovery printing by opening and closing the cover, and turn the error display off. • When the problem occurs frequently, go through the Troubleshooting.
Paper size error	Blinking OFF OFF	Notifies of incorrect size paper feeding from Multi-Purpose Feeder.	• Check the paper in the Multi-Purpose Feeder. Also check to see if there was a feeding of multiple sheets. Carry out the recovery printing by opening and closing the cover, and turn the error display off.
Tray paper out	Blinking OFF OFF	Notifies of no paper state of the Multi-Purpose Feeder.	• Load the paper in Multi-Purpose Feeder.

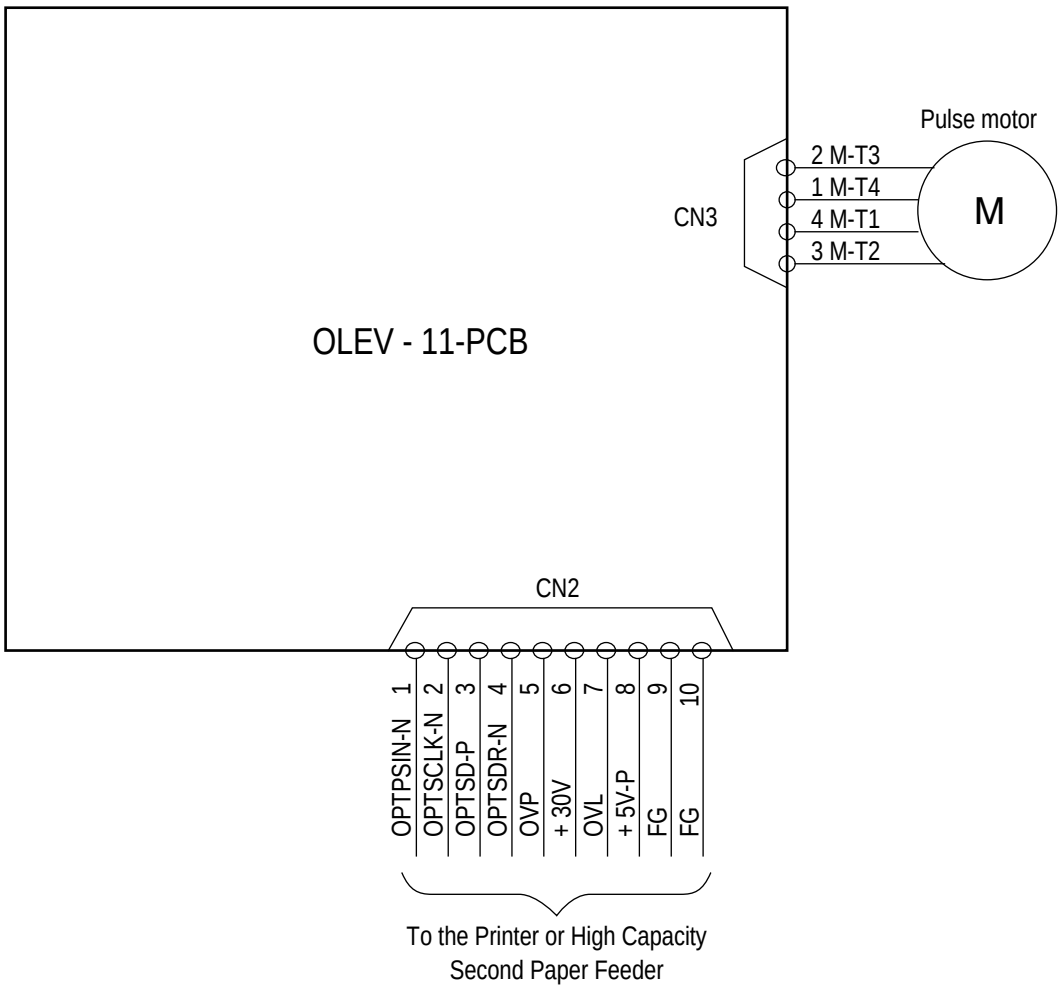
• (JAM error)

Paper Inlet Jam

- Does paper jam at the inlet when the power is turned on?
  - YES — Is the paper located above the sensor plate (inlet)?
    - • YES — Remove the paper.
  - NO — Is the sensor plate (inlet) operating normally?
    - • NO — Replace the sensor plate (inlet).
  - YES — Replace the power supply/sensor board or inlet sensor.
- NO — When the paper is fed in, does the paper inlet jam occur?
  - YES — Is the paper being fed to above sensor plate (inlet)?
    - • YES — Is the sensor plate (inlet) operating normally?
      - • NO — Replace the sensor plate (inlet).
    - YES — Clean the inlet sensor on the power supply/sensor board or replace the power supply/sensor board or inlet sensor.
  - NO — Replace the roller-A or roller-B.
- NO — Are the roller-A and roller-B rotating?
  - • YES — Set the paper properly.
- NO — Is the pulse motor turning?
  - • YES — Replace the planet gear.
- NO — Is the connector cable being connected properly?
  - • NO — Connect the connector cable properly.
- YES — Check the coil resistance (approx. 32Ω) of the pulse motor. Is it normal?
  - • NO — Replace the pulse motor.
- YES — Replace the OLEV-11-PCB.

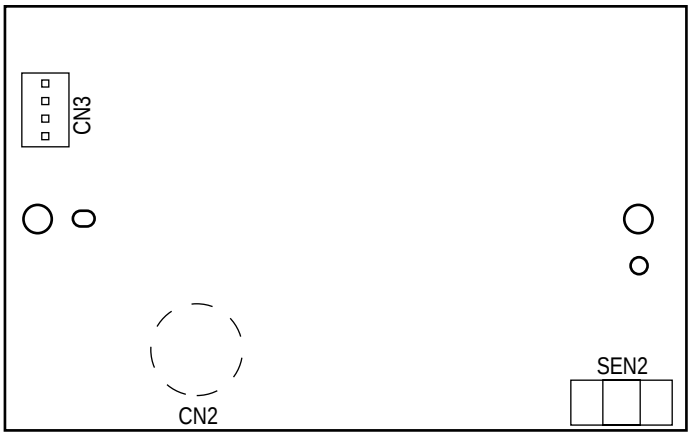
5. CONNECTION DIAGRAM

5.1 Interconnection Diagram



5.2 PCB Layout

OLEV-11-PCB



6. PARTS LIST

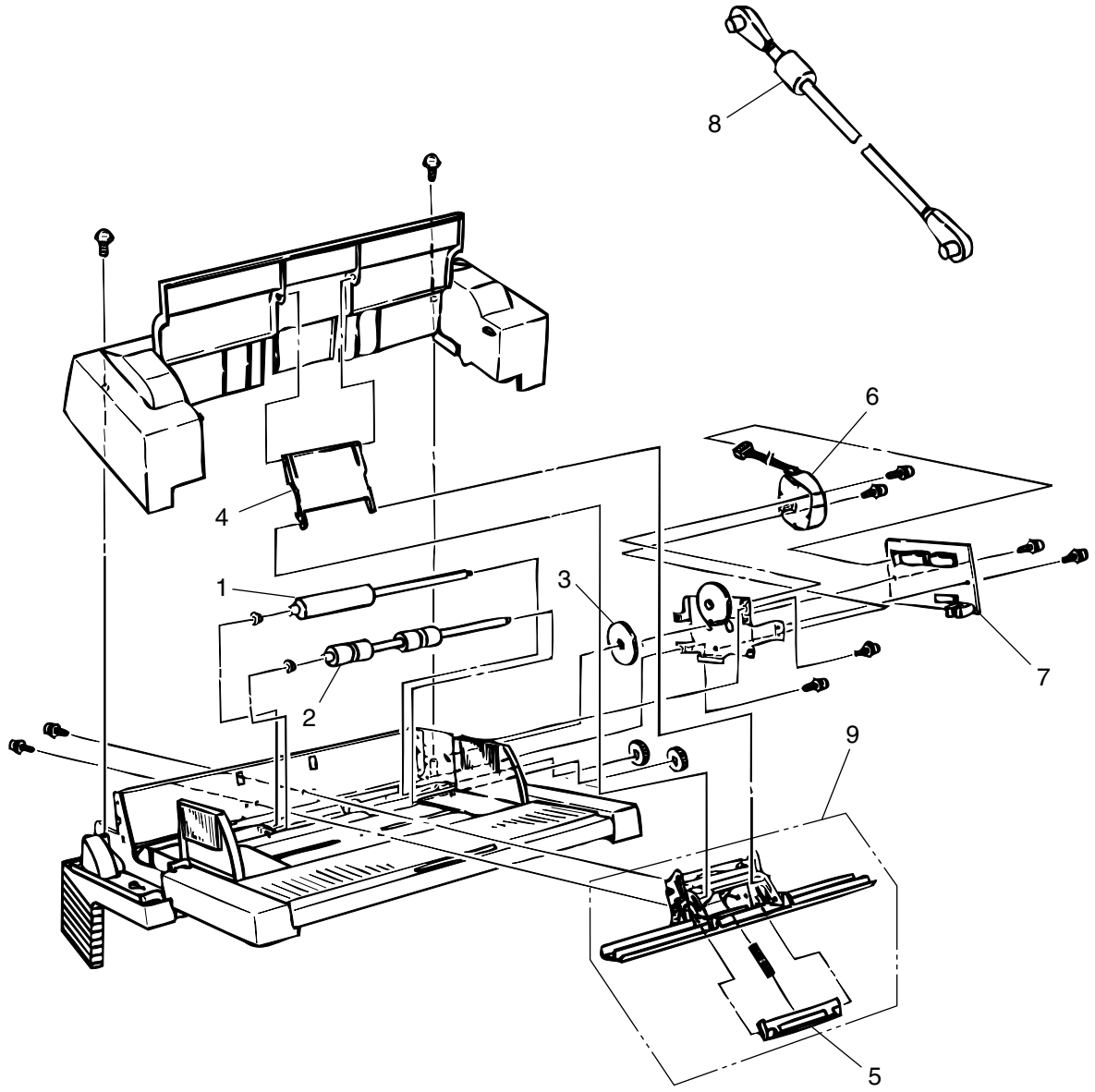


Figure 6-1 Multi-Purpose Feeder

Table 6-1 Multi-Purpose Feeder

No.	Description	OKI-J Part No.	ODA Part No.	Q'ty	Remark
1	Roller-A	3PB4083-5514P001		1	
2	Roller-B	3PB4083-5524P001		1	
3	Planet gear	4PP4083-5520P001		1	
4	Link	3PP4083-5540P001		1	
5	Separator	4PP4083-5544G001		1	
6	Pulse motor	4PB4083-6075P001		1	Same as printer unit.
7	OLEV-11-PCB	4YA4121-1014G011		1	
8	Connector cable	3YS4011-3141P003		1	For ODA
		3YS4011-3141P001		1	For OEL/INT
9	Separator assy	3PA4083-5549G001		1	

Appendix E High Capacity Second Paper Feeder Maintenance Manual

1. OUTLINE

1.1 Functions

The printer is mounted on top of this High Capacity Second Paper Feeder. The High Capacity Second Paper Feeder supplies paper automatically through the operation of pulse motor (hopping), which is driven by signals sent from the printer.
The main functions are the followings:

- Paper that can be used:

[Paper Type]
- Standard paper: Xerox 4200 (20-lb)
- Special paper: OHP sheets (for PPC), Label sheets (PPC sheets); use of envelopes or thick paper is not possible.
- Cut sheet size: A4, A5, B5, Letter, Executive, Legal13, Legal14
- Special size: Paper width: 148 to 216mm
  Paper length: 210 to 355.6mm

[Weight]
- 16-lb to 24-lb (60 to 90 g/m^2)

- Paper setting quantity: 500 sheets of paper weighing 64 g/m^2

1.2 External View and Component Names

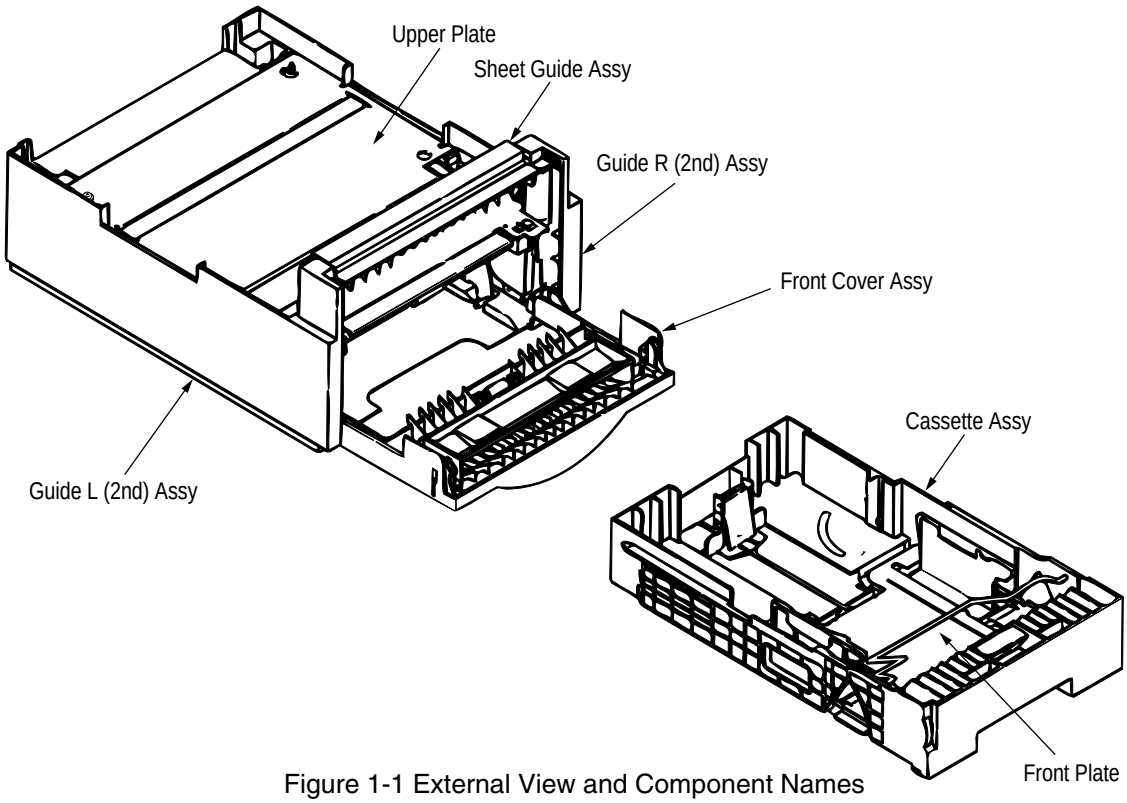


Figure 1-1 External View and Component Names

2. MECHANISM DESCRIPTION

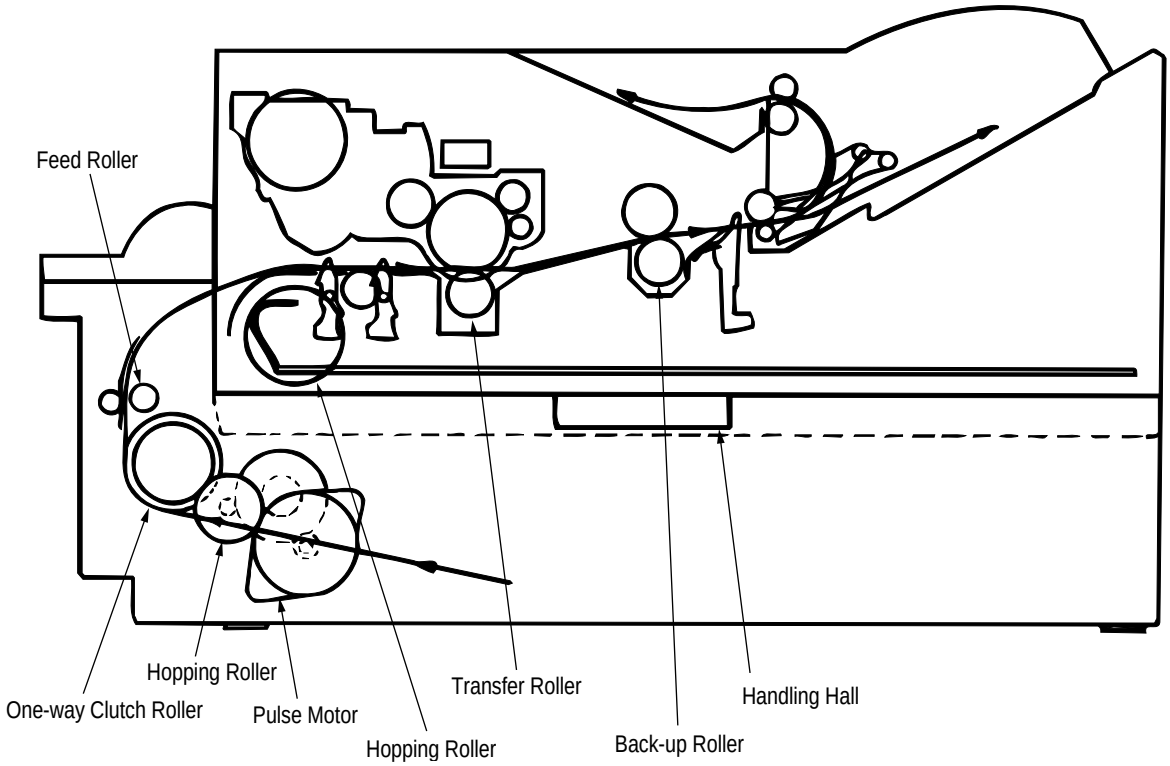
2.1 General Mechanism

The High Capacity Second Paper Feeder feeds the paper into the printer by receiving the signal from the printer, which drives the pulse motor inside the High Capacity Second Paper Feeder, and this motion is transmitted to rotate the one-way clutch of the hopping frame assembly. The paper is delivered from the hopper into the printer through the turning of the hopping roller and feed roller.

Once delivered into the printer, the paper is then controlled and fed through by pulse motor (registration) of the printer.

2.2 Hopper Mechanism

The hopper automatically feeds the printer with the paper being set, single sheet at a time. When the paper is loaded in the paper cassette, it is then transported by the pulse motor, carrying forward only a single sheet caught by the brake shoe at a time.



3. PARTS REPLACEMENT

This section covers the procedures for the disassembly, reassembly and installations in the field. This section describes the disassembly procedures, and for reassembly procedures, basically proceed with the disassembly procedures in the reverse order.

3.1 Precautions Concerning Parts Replacement

(1) Parts replacements must be carried out, by first turning the printer power switch off “O” and removing the printer from the High Capacity Second Paper Feeder.

(2) Do not disassemble the High Capacity Paper Feeder if it is operating normally.

(3) Establish the extent of disassembly suitable for the purpose of the procedure, and do not disassemble any more than necessary.

(4) Only specified service tools may be used.

(5) Disassembly must be carried out according to the prescribed procedures. Parts may be damaged if such procedures are not followed.

(6) Small parts such as screws and collars can easily be lost, therefore these parts should be temporarily fixed in the original location.

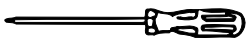
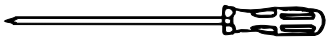
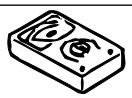
(7) When handling printed circuit boards, do not use any glove which may generate static electricity.

(8) Do not place the printed circuit boards directly on the equipment or floor.

[Service Tools]

Table 3-1 shows the tools required for the replacement of printed circuit boards, assemblies and units in the field.

Table 3-1 Service Tools

No.	Service Tools		Q'ty	Application	Remarks
1		No. 1-100 Philips screwdriver	1	2 ~ 2.5 mm screws	
2		No. 2-100 Philips screwdriver	1	3 ~ 5 mm screws	
3		No. 3-100 screwdriver	1		
4		Digital multimeter	1		
5		Pliers	1		

3.2 Parts Layout

This section describes the layout of the main components.

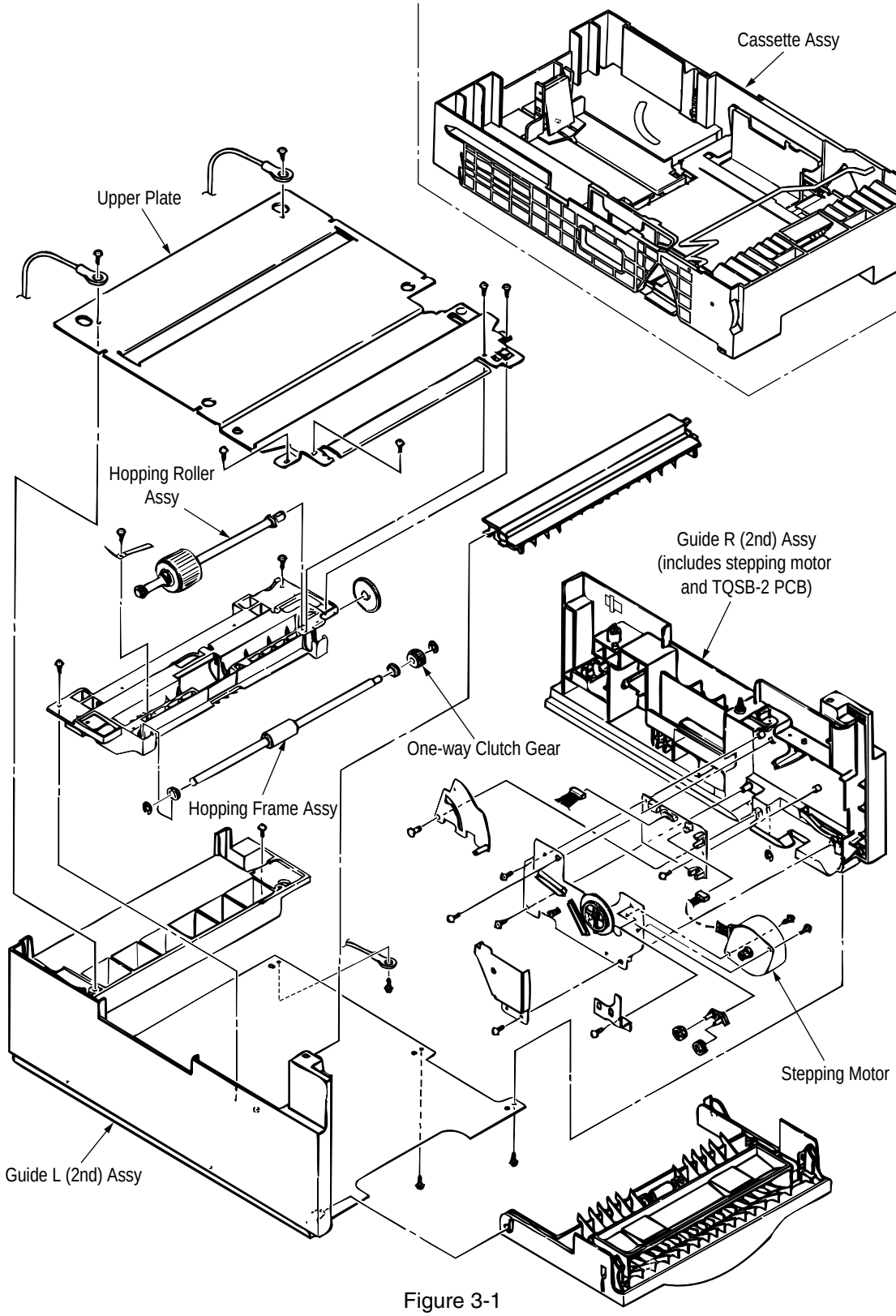


Figure 3-1

3.3 Parts Replacement Methods

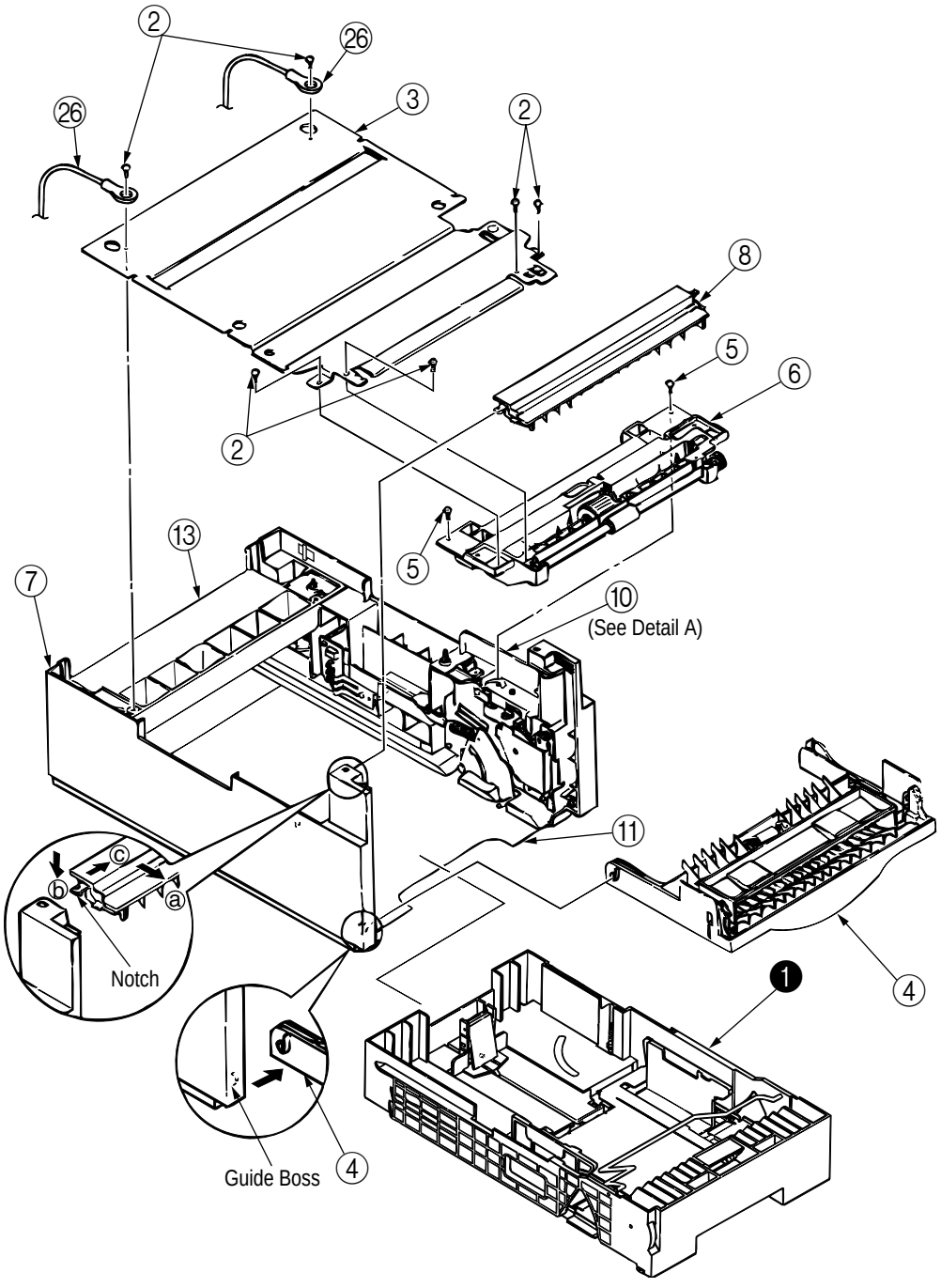
This section describes the parts replacement methods for the components listed in the disassembly order diagram below.

High Capacity Paper Feeder

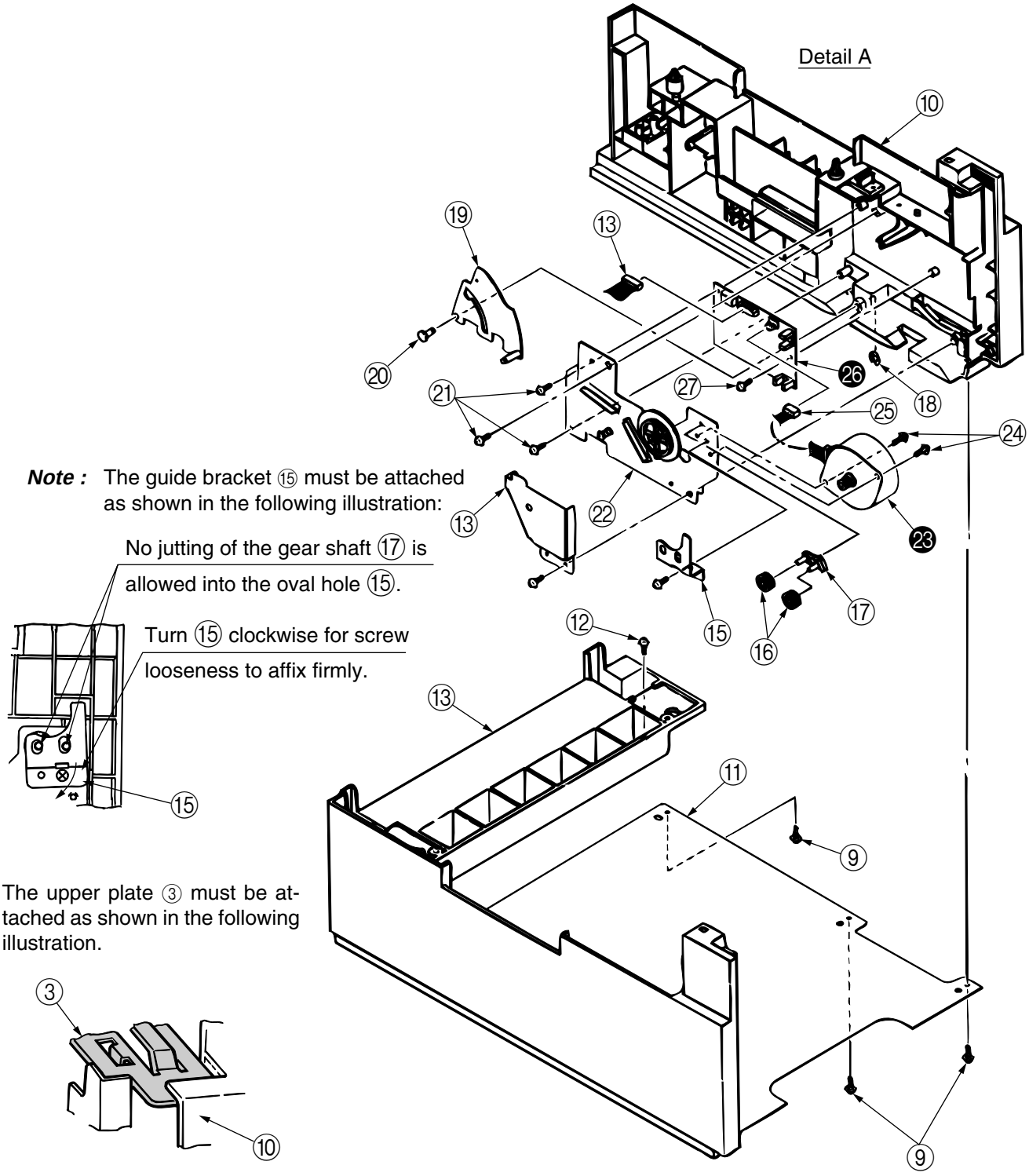
- Stepping motor (hopping) (3.3.1)
- TQSB-2 PCB (3.3.2)
- Hopping roller shaft assy and One-way clutch gear (3.3.3)

3.3.1 Stepping Motor (Hopping)

(1) Turn the printer power switch off, pull out the AC cord from the outlet. Remove the printer off High Capacity Second Paper Feeder.
(2) Take the paper cassette assy ❶ out of High Capacity Second Paper Feeder.
(3) Remove six screws ② and remove the upper plate ③. Remove two screws ⑤ and remove the hopping frame assy ⑥.
(4) Remove the front cover assy ④ off the guide boss on the guide L (2nd) assy ⑦ by bending the guide L (2nd) assy ⑦ in the direction of arrow shown in the magnified view below.
(5) Pull the sheet guide assy ⑧ in the direction of arrow ⓐ and also push in the direction of arrow ⓑ to unlock the notch, and bring the sheet guide assy ⑧ in the direction of arrow ⓒ to remove the sheet guide assy ⑧.



(6) Remove three screws ⑨ which are holding the guide R (2nd) assy ⑩ to the bottom plate ⑪. Remove the screw ⑫ which is keeping the rear cover ⑬ and guide R (2nd) assy ⑩. Remove the guide R (2nd) assy ⑩.
(7) Remove the protect (M) ⑭, guide bracket ⑮, planet gears ⑯ and planet gear bracket ⑰.
(8) Remove the E-ring ⑱ which is keeping the sheet link ⑲ on the guide R (2nd) assy ⑩, and pull out the hinge stand ⑳.
(9) Remove three remaining screws ㉑ which are keeping the motor on the motor bracket ㉒, and remove the connector off the Stepping Motor ㉓.
(10) Remove two screws ㉔ on the Stepping Motor ㉓.



Note : The guide bracket ⑮ must be attached as shown in the following illustration:

No jutting of the gear shaft ⑰ is allowed into the oval hole ⑮.

Turn ⑮ clockwise for screw looseness to affix firmly.

The upper plate ③ must be attached as shown in the following illustration.

3.3.2 TQSB-2 PCB

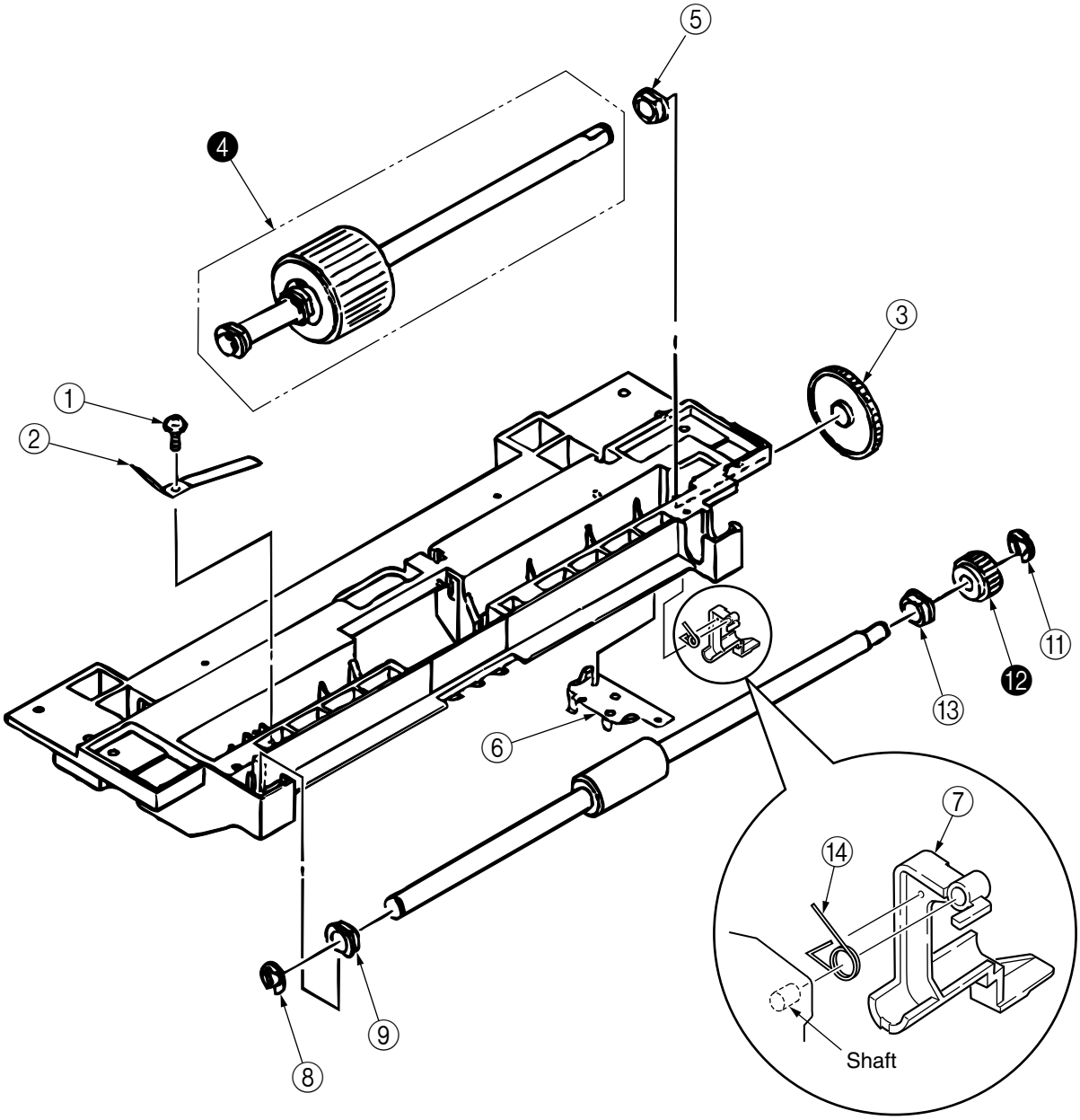
(1) Remove the pulse motor (see 3.3.1).
(2) Remove the connector ㉕ from the TQSB-2 PCB ㉖.
(3) Remove the screw ㉗ and remove the TQSB-2 PCB ㉖.

Note : Refer to Detall A in the previous page.

3.3.3 Hopping Roller Shaft Assy and One-way Clutch Gear

(1) Follow up to step (3) of 3.3.1 and remove the hopping frame assy.
(2) Remove the screw ① and remove the earth plate ②. Remove the sensor lever (T) ⑦ and remove the transion spring ⑭ and remove the ground plate ⑥. Remove the gear ③ and remove the metal bush ⑤ and hopping roller shaft assy ❹.
(3) Remove the E-ring ⑪ and remove the one-way clutch gear ⓬ on the right side of the feed roller ⑩.

Note : The metal bush ⑬ also comes off. Be careful not to lose it.



The tension lever and the sensor lever need concurrent replacing.

4. TROUBLESHOOTING

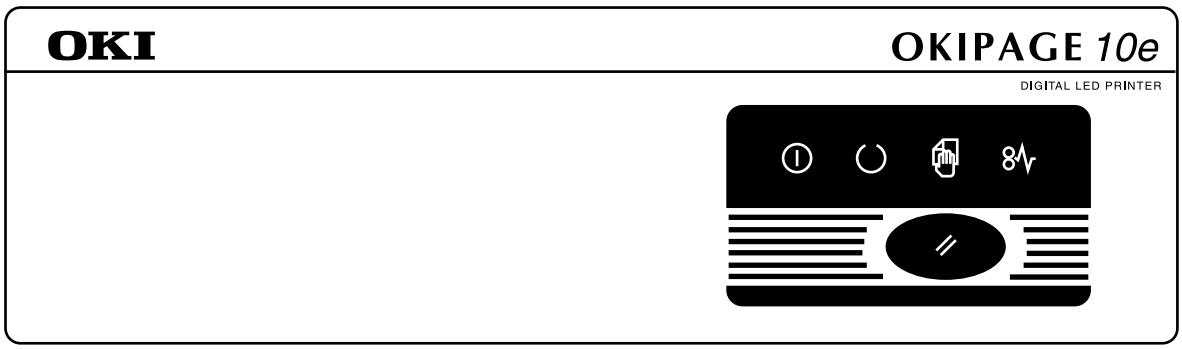
4.1 Precautions Prior to the Troubleshooting

(1) Go through the basic checking items provided in the Printer Handbook.
(2) Obtain detailed information concerning the problem from the user.
(3) Go through checking in the conditions similar to that in which the problem occurred.

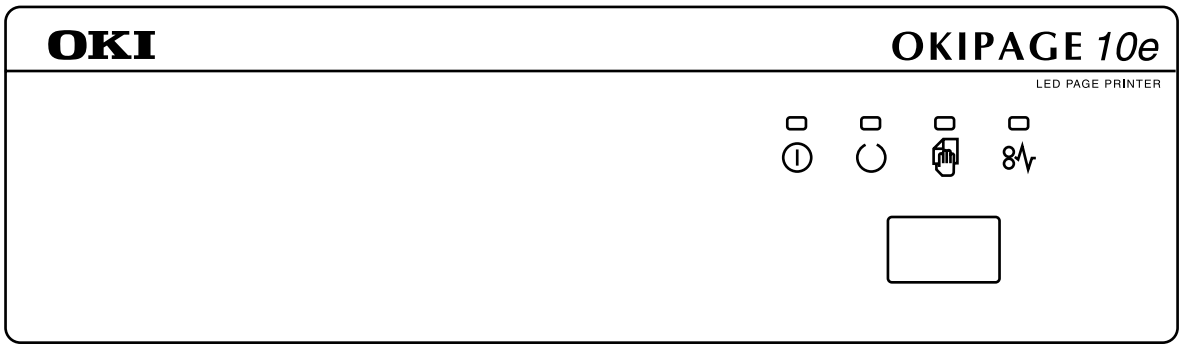
4.2 Preparations for the Troubleshooting

(1) Display on the Operator panel
The status of the problem is displayed on LED on the Operator panel.

[ODA]



[OEL/INT]



Status message display

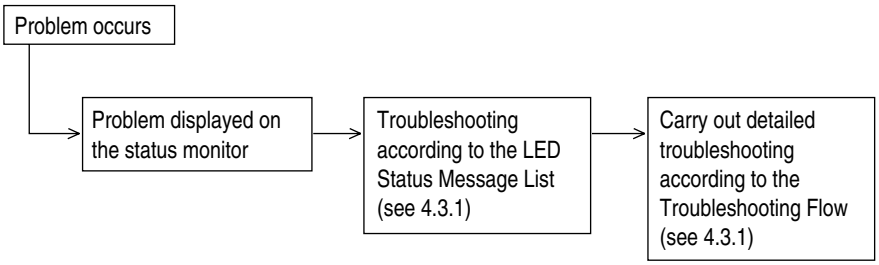
Ready LED display

: OFF : BLINKING

: ON : Undefined

4.3 Troubleshooting Method

When a problem occurs, go through the troubleshooting according to the following procedure.


Problem occurs
Problem displayed on the status monitor
Troubleshooting according to the LED Status Message List (see 4.3.1)
Carry out detailed troubleshooting according to the Troubleshooting Flow (see 4.3.1)

4.3.1 LED Status Message List

The listing of the statuses and problems displayed in the form of messages on the status monitor is provided in Table 4-1.

Table 4-1

Classification	LED Status Message	Description	Recovery method
Jam error (feeding)	Blinking OFF OFF	Notifies of occurrence of jam while the paper is being fed from High Capacity Second Paper Feeder.	• Check the paper in the High Capacity Second Paper Feeder. Carry out the recovery printing by opening and closing the cover, and turn the error display off. • When the problem occurs frequently, go through the Troubleshooting.
Jam error (ejection)	Blinking OFF OFF	Notifies of occurrence of jam while the paper is being ejected from the printer.	• Check the paper in the printer. Carry out the recovery printing by opening and closing the cover, and turn the error display off.
Paper size error	Blinking OFF OFF	Notifies of incorrect size paper feeding from High Capacity Second Paper Feeder.	• Check the paper in the High Capacity Second Paper Feeder. Also check to see if there was a feeding of multiple sheets. Carry out the recovery printing by opening and closing the cover, and turn the error display off.
Tray paper out	Blinking OFF OFF	Notifies of no paper state of the High Capacity Second Paper feeder.	• Load the paper in High Capacity Second Paper Feeder.
Paper size request	Blinking OFF OFF	Notifies of correct paper size for the High capacity Second Paper Feeder.	• Load the requested size paper in the High Capacity Second Paper Feeder.

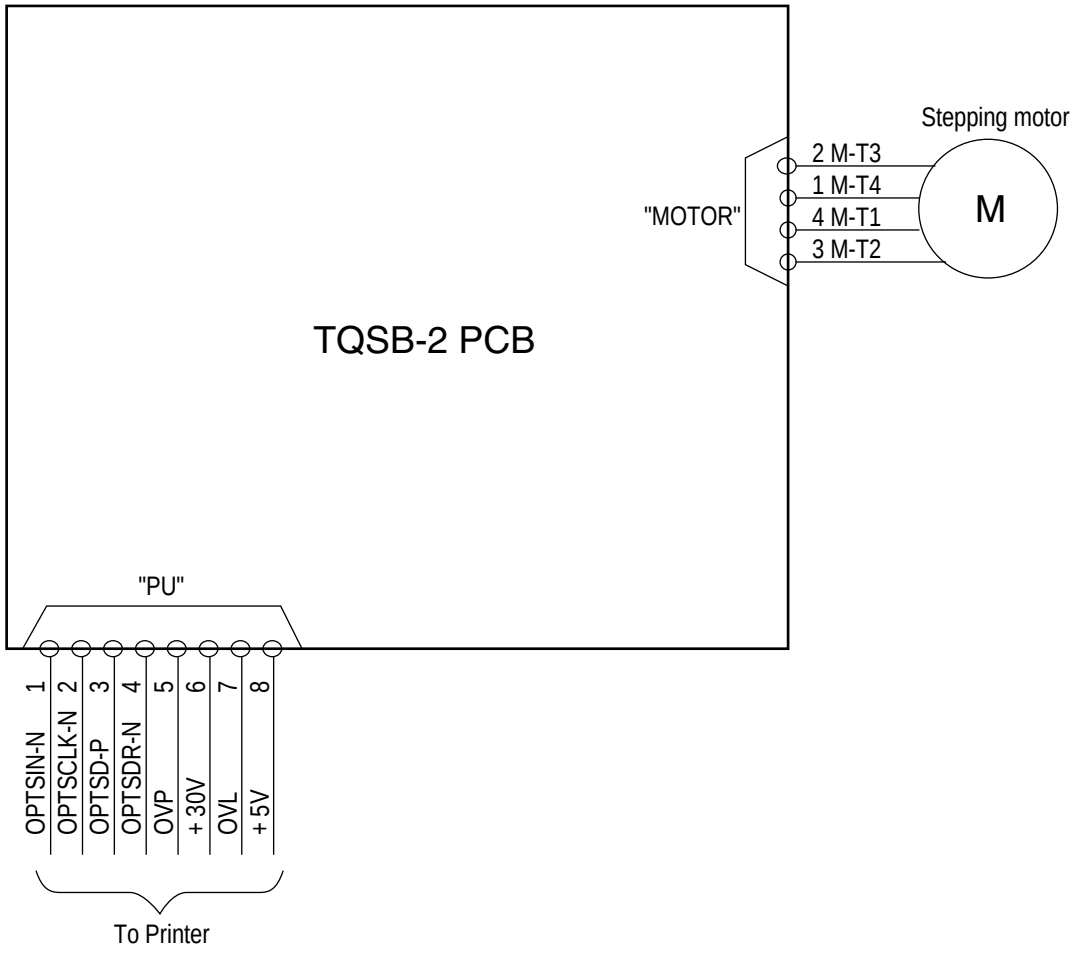
• (JAM error)

Paper Inlet Jam

- Does paper jam at the inlet when the power is turned on?
  - YES — Is the paper located above the sensor plate (inlet)?
    - YES — Remove the paper.
    - NO — Is the sensor plate (inlet) operating normally?
      - NO — Replace the sensor plate (inlet).
      - YES — Replace the power supply/sensor board or inlet sensor.
  - NO — When the paper is fed in, does the paper inlet jam occur?
    - YES — Is the paper being fed to above sensor plate (inlet)?
      - YES — Is the sensor plate (inlet) operating normally?
        - NO — Replace the sensor plate. (inlet)
        - YES — Clean the inlet sensor on the power supply/sensor board or replace the power supply/sensor board or inlet sensor.
      - NO — Replace the hopping roller shaft assy or paper cassette.
    - NO — Are the hopping roller and feed roller rotating?
      - YES — Set the paper properly.
    - NO — Is the pulse motor turning?
      - YES — Replace the hopping roller shaft assy or one-way clutch gear on the feed roller assy.
    - NO — Is the connector being connected properly?
      - NO — Connect the connector properly.
    - YES — Check the coil resistance (approx. 4.3Ω) of the pulse motor. Is it normal?
      - NO — Replace the stepping motor.
    - YES — Replace the TQSB-2 PCB.

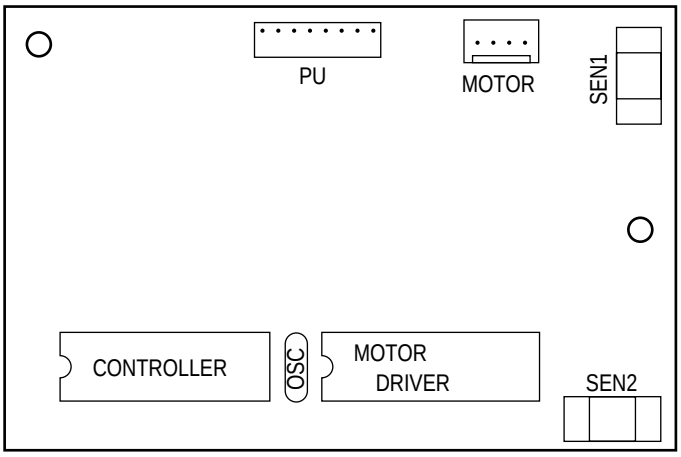
5. CONNECTION DIAGRAM

5.1 Interconnection Diagram



5.2 PCB Layout

TQSB-2 PCB



6. PARTS LIST

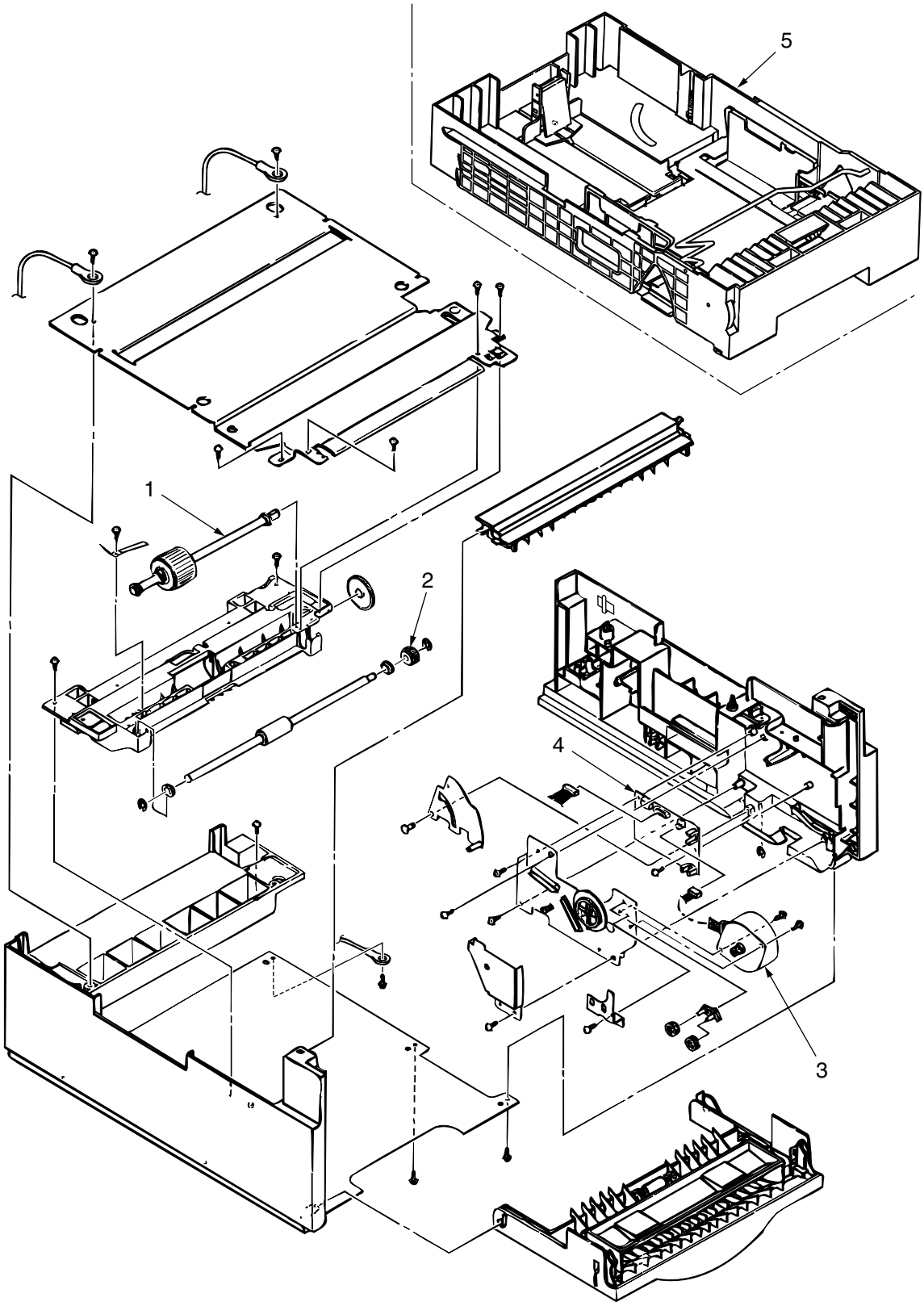


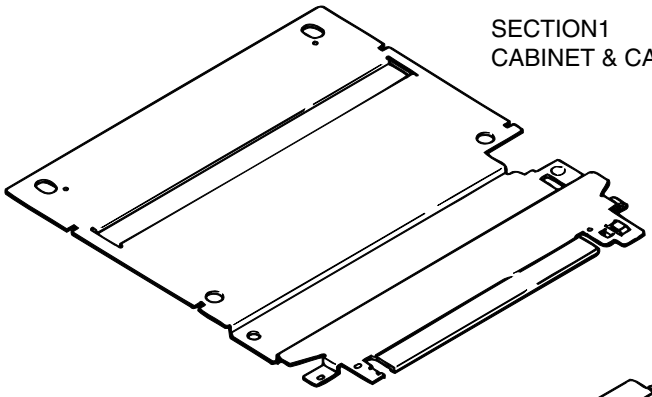
Figure 6-1 High Capacity Second Paper Feeder

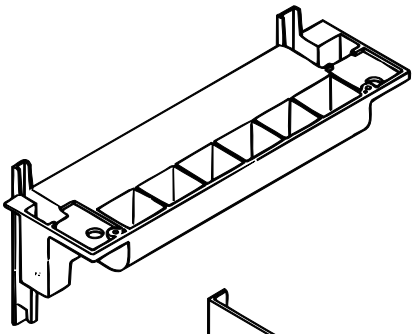
Table 6-1 High Capacity Paper Feeder

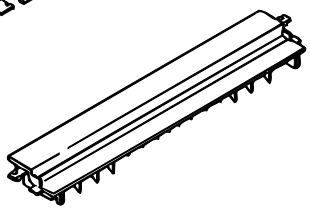
No.	Description	OKI-J Part No.	Q'ty	Remark
1	Hopping roller shaft assy	3PA4122-1367G001	1	
2	One-way clutch gear	4PB4122-1382P001	1	
3	Stepping motor	3PB4122-1399P001	1	
4	TQSB-2 PCB	4YA4046-1651G002	1	
5	Cassette assy (2nd tray)	1PA4122-1362G004	1	

2nd Tray ASSEMBLY

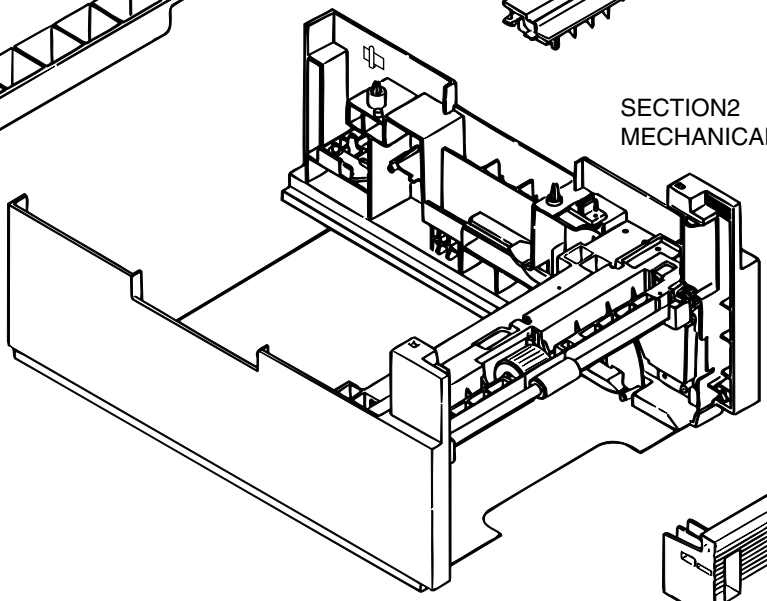
SECTION1
CABINET & CASSETTE ASSEMBLY

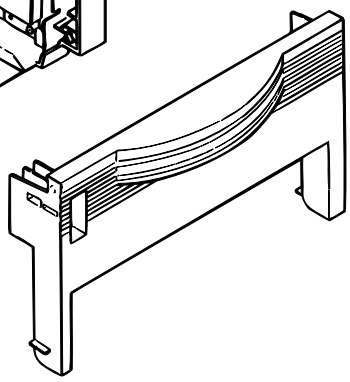




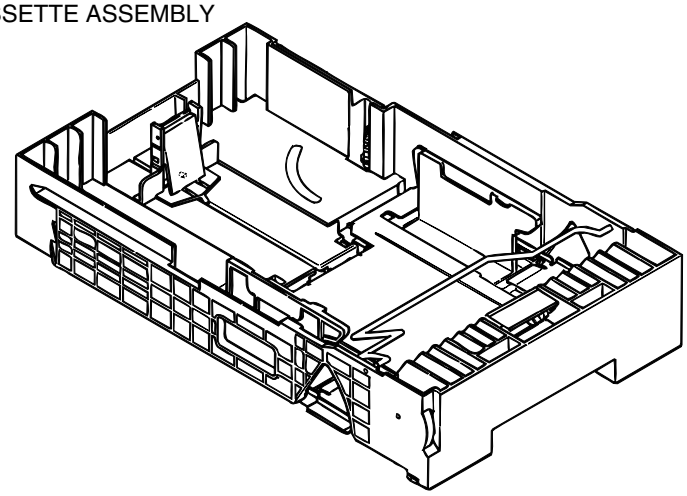


SECTION2
MECHANICAL ASSEMBLY

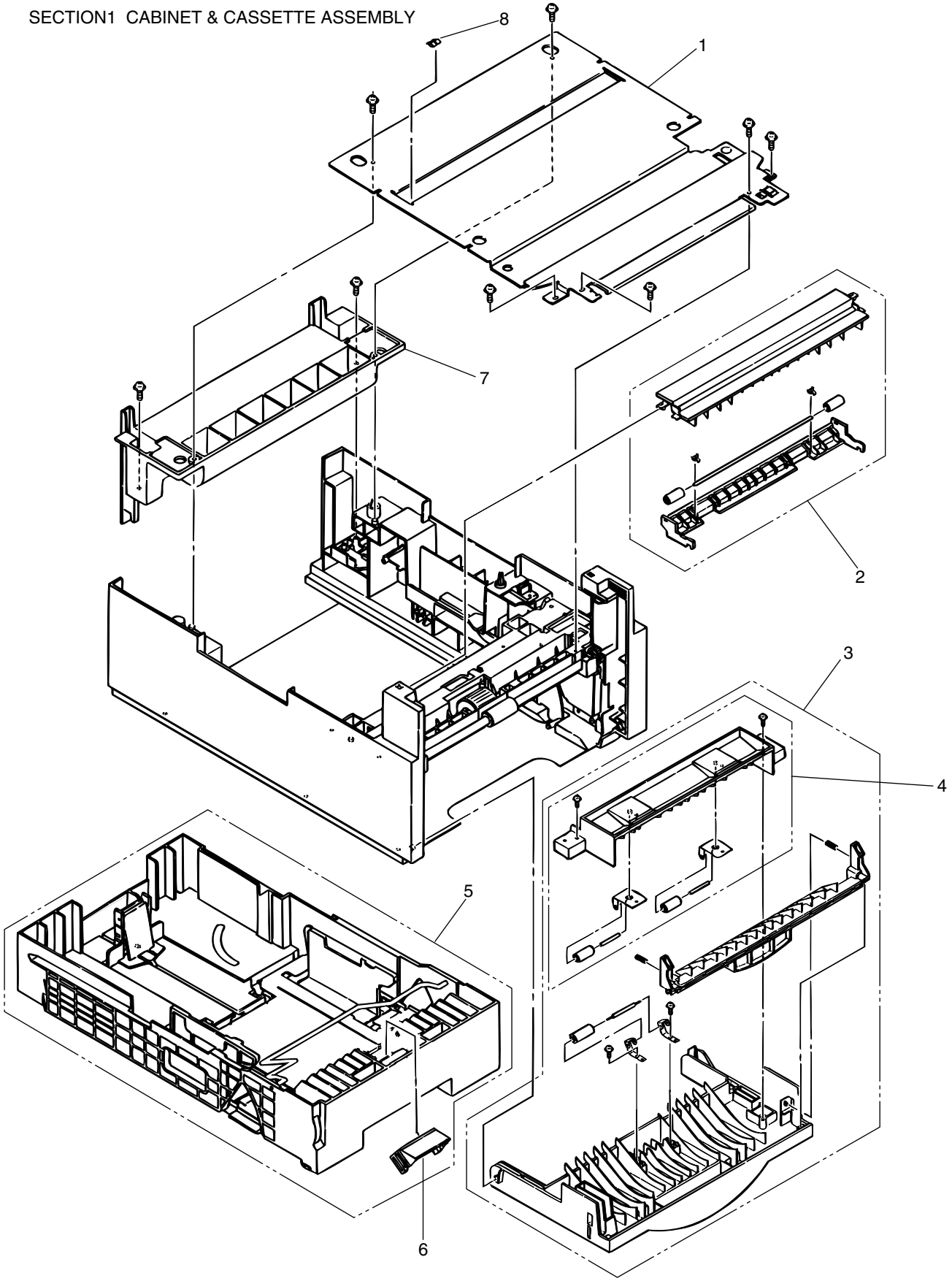




SECTION1
CABINET & CASSETTE ASSEMBLY



SECTION1 CABINET & CASSETTE ASSEMBLY



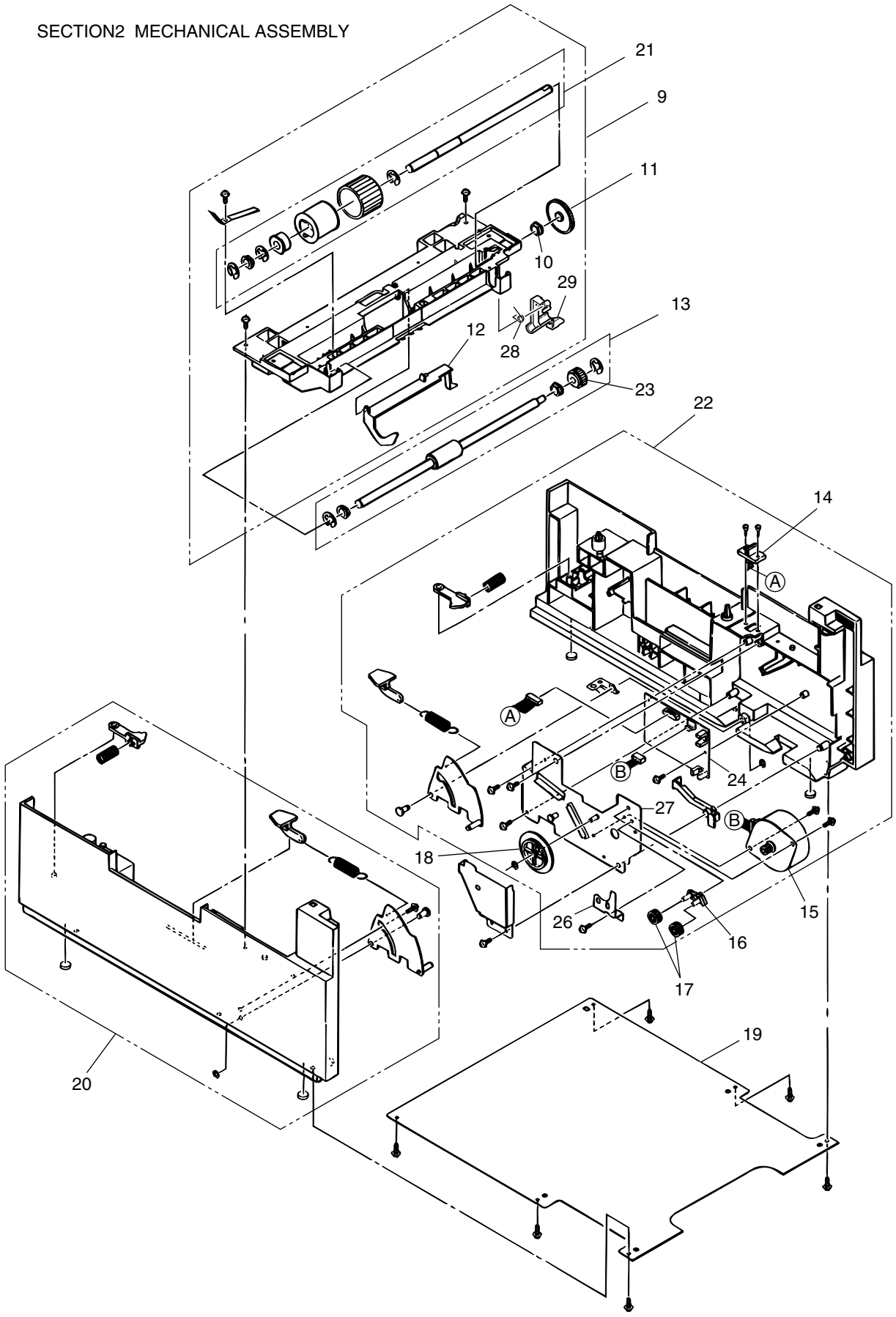

21
9
11
10
29
28
12
13
23
22
14
A
A
B
24
27
B
18
26
15
16
17
19
20

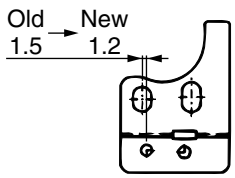
Table 6-2 2nd Tray Parts List

No.	Description	OKI Parts No.	Q'ty/U	500	1000
1	Plate, upper	1PP4122-1401P001	1	3	5
2	Sheet guide assembly	3PA4122-1370G001	1	3	5
3	Front cover assembly	1PA4122-1369G001*	1	3	5
4	Inner guide assembly	3PA4122-1371G001	1	3	5
5	Cassette assembly (2nd tray)	1PA4122-1362G004***	1	3	6
6	Separation frame assembly	4PP4120-1009G001	1	6	12
7	Cover, rear	1PA4122-1323P001	1	3	5
8	Stick finger	4PB4122-1441P001	1	3	5
9	Hopping flame assembly	1PA4122-1366G001	1	3	6
10	Bush, metal (ADF)	4PP3522-3568P001	1	3	5
11	Gear (z70)	4PP4122-1207P001	1	3	5
12	Lever, sensor (p)	3PP4122-1331P001	1	3	5
13	Feed roller assembly	3PA4122-1393G001	1	3	5
14	Cable & connector	3YS4111-3528P001	1	3	5
15	Stepping motor	3PB4122-1399P001	1	3	6
16	Bracket	4PP4122-1384G001	1	3	5
17	Gear (z24)	4PP4122-1383P001	2	3	5
18	Gear (z87/z60)	4PP4122-1226P001	1	3	5
19	Plate, bottom	2PP4122-1389P001	1	3	5
20	2nd cassette guide (L) assy	1PA4122-1365G001	1	3	6
21	Hopping roller assembly	3PA4122-1367G001	1	3	6
22	2nd cassette guide (R) assy	1YX4122-1364G002**	1	3	6
23	One-way clutch gear	4PB4122-1382P001	1	6	12
24	TQSB-2 PCB	4YA4046-1651G002	1	3	6
28	Spring, Tension	41804801	1	3	6
29	Lever, sensor (T)	PP4122-1416P001	1	3	6

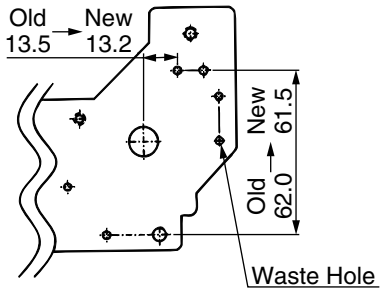
* For the rev. no. of the Parts List for the Front cover assembly should be applied No.5.
The No.5 includes a change from 0.2 to 0.3 for the plate thickness of the Roller Holder (F)[F-21, 25]
Roller Holder (F) part No. : 4PP4122-1379P003

** For the rev. no. of the Parts List for the 2nd cassette guide (R) assy should be applied No.5.
In the No.5, the oval hole in the Guide Bracket [F-22, 26] and the hole in the Motor Bracket [F-22, 27] are relocated as shown in the following illustrations, respectively:

Guide Bracket Part No.:4PP4122-1392P001

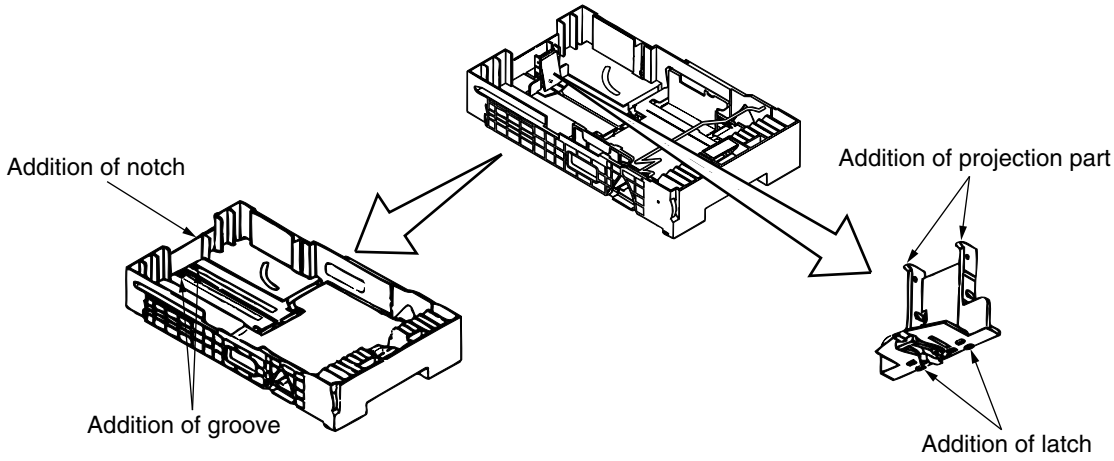


Motor Bracket Part No.:3PP4122-1345P001



Note : Parts Nos. 3 and 22 need concurrent replacing.

*** For the rev. no. of the Parts List for the Cassette assembly (2nd tray) should be applied No.10.
The No.10 includes a change of cassette and Tale Guide.



Note : Cassette and Tale Guide need concurrent replacing.